

**110** formed on it is bonded to an intermediate substrate **602** made of, e.g., glass or plastic, via a temporary adhesion layer **601**. As this temporary adhesion layer **601**, it is possible to use, e.g., a water-soluble photo-setting adhesive, or wax or a hot-melt adhesive which softens when heated or cooled. The temporary adhesion layer **601** may be a pressure-sensitive adhesive or a film base having two surfaces coated with a pressure-sensitive adhesive. It is also possible to use a PET film or the like as the intermediate substrate **602**, and a self-adhesive tape coated with a pressure-sensitive adhesive as the temporary adhesion layer **601**. As the intermediate substrate **602**, the same material and thickness as in the first embodiment can be used. In this embodiment, a glass substrate is used as the intermediate substrate **602**, and an ultraviolet ray curable, pressure-sensitive adhesive is used as the temporary adhesion layer **601**.

[0168] As shown in FIG. 22, the first non-alkaline glass substrate **201** is polished by, e.g., mechanical polishing, chemical polishing, or chemical mechanical polishing, thereby forming a first thin glass layer **101**. The film thickness of this first thin glass layer **101** is favorably about 5  $\mu\text{m}$  to 30  $\mu\text{m}$ .

[0169] As shown in FIG. 23, the first thin glass layer **101** is bonded to a first plastic substrate **104** via a first adhesion layer **103**. In this first adhesion layer **103**, the characteristics of a peripheral region adhesion layer **1001** outside a seal **108** are different from those of a pixel region adhesion layer **1002**. As in the first embodiment, the glass transition temperature of the pixel region adhesion layer **1002** is 30° C. (inclusive) to 80° C. (inclusive), and the glass transition temperature of the peripheral region adhesion layer **1001** is higher by 10° C. or more than that of the pixel region adhesion layer **1002**, and is about 80° C. (exclusive) to 200° C. (inclusive).

[0170] As shown in FIGS. 24A and 24B, ultraviolet rays are radiated from the intermediate substrate side to lower the adhesion properties of the temporary adhesion layer **601**, thereby removing this temporary adhesion layer **601**. The result is a structure including the first plastic substrate **104**, the first adhesion layer **103** (made up of the peripheral region adhesion layer **1001** and pixel region adhesion layer **1002**) on the first plastic substrate **104**, the first thin glass layer **101** on the first adhesion layer **103**, the active element circuit region **102** on the first thin glass layer **101**, and the connecting pad electrode **110** on the first thin glass layer **101**.

[0171] Subsequently, in positions indicated by the dotted lines in FIG. 24A and the arrows in FIG. 24B, a portion from the first thin glass layer **101** to the first plastic substrate **104** is cut to extract a portion serving as a display device as shown in FIGS. 25A and 25B.

[0172] As shown in FIGS. 26A and 26B, a seal **502** is applied by a dispenser or the like so as to surround a region in which pixels are present. At the same time, a liquid crystal injection hole **204** is formed. The seal **502** can be, e.g., an ultraviolet ray curable adhesive or thermosetting adhesive, and is preferably a material which hardens at low temperatures.

[0173] As shown in FIGS. 27A and 27B, a plastic substrate **501** on which a common electrode **205** is formed and the first non-alkaline glass substrate **201** on which the active element circuit region **102** and connecting pad electrode **110**

are formed are coupled and bonded by hardening the seal **502**, such that the common electrode **205** and active element circuit region **102** oppose each other. Although the materials of the first plastic substrate **104** and plastic substrate **501** are preferably the same, they may be different. The film thickness of the plastic substrate **501** is favorably about 10  $\mu\text{m}$  to 200  $\mu\text{m}$ . This plastic substrate **501** can be made of, e.g., an inorganic film such as a silicon oxide film or an organic coating film such as an epoxy-based resin, and is preferably coated. When coating the plastic substrate **501** effectively functions as a barrier against water and gas such as oxygen. Either one or both of the surfaces of this plastic substrate **501** can be coated. In this embodiment, PES is used as the plastic substrate **501**, and its surface opposing the common electrode **205** is coated with a silicon oxide film about 50 nm to 500 nm thick.

[0174] A liquid crystal layer **109** is formed by injecting the liquid crystal from the injection hole **204** shown in FIGS. 28A and 28B, and this injection hole **204** is sealed with a resin **203** as shown in FIGS. 29A and 29B. In this structure shown in FIGS. 29A and 29B, polarizers **206** are bonded to the first plastic substrate **104** and plastic substrate **501**. However, these polarizers need not be directly bonded to these substrates.

[0175] The active matrix type display device of this embodiment can achieve the same effects as in the first embodiment. Also, only the common electrode **205** is formed, and the plastic substrate **501** is used as a substrate which is not subjected to a high-temperature process. Since this further increases the strength, the display device can be bent with a small radius of curvature. Furthermore, the number of steps can be reduced because the plastic substrate **501** can be directly formed without any steps of thinning and bonding a glass substrate.

[0176] (Seventh Embodiment)

[0177] As shown in FIGS. 30A and 30B, an active matrix type display device of the seventh embodiment differs from the first embodiment in that a plurality of adhesive resin members **701** are formed between an active element circuit region **102** and common electrode **205**. These adhesive resin members **701** are formed so that a first plastic substrate **104** having the active element circuit region **102** formed on it and a second plastic substrate **107** having the common electrode **205** formed on it are bonded not only on the perimeters of these substrates but also on their inside surfaces. The adhesive resin members **701** are scattered at predetermined intervals in the pixel region.

[0178] More specifically, before the first plastic substrate **104** on which the active element circuit region **102** is formed and the second plastic substrate **107** on which the common electrode **205** is formed are coupled, a plurality of adhesive resin members are formed in appropriate positions on the active element circuit region **102**. When these adhesive resin members **701** are formed on the active element circuit region **102** by using a thermoplastic resin, the active element circuit region **102** and common electrode **205** are bonded by heat and pressure when the two substrates are coupled.

[0179] Pillars **311** formed in the first embodiment keep the distance between the two substrates, and these pillars **311** and the adhesive resin members **701** can be independently formed. That is, both the pillars **311** and adhesive resin