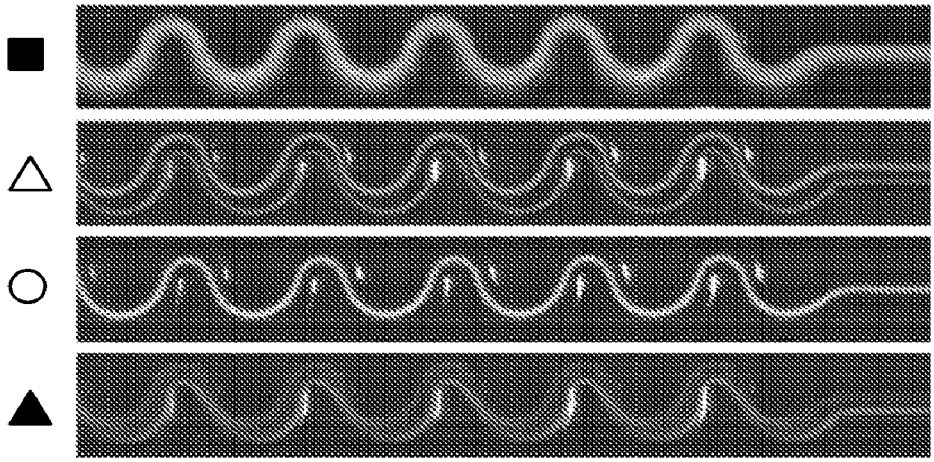
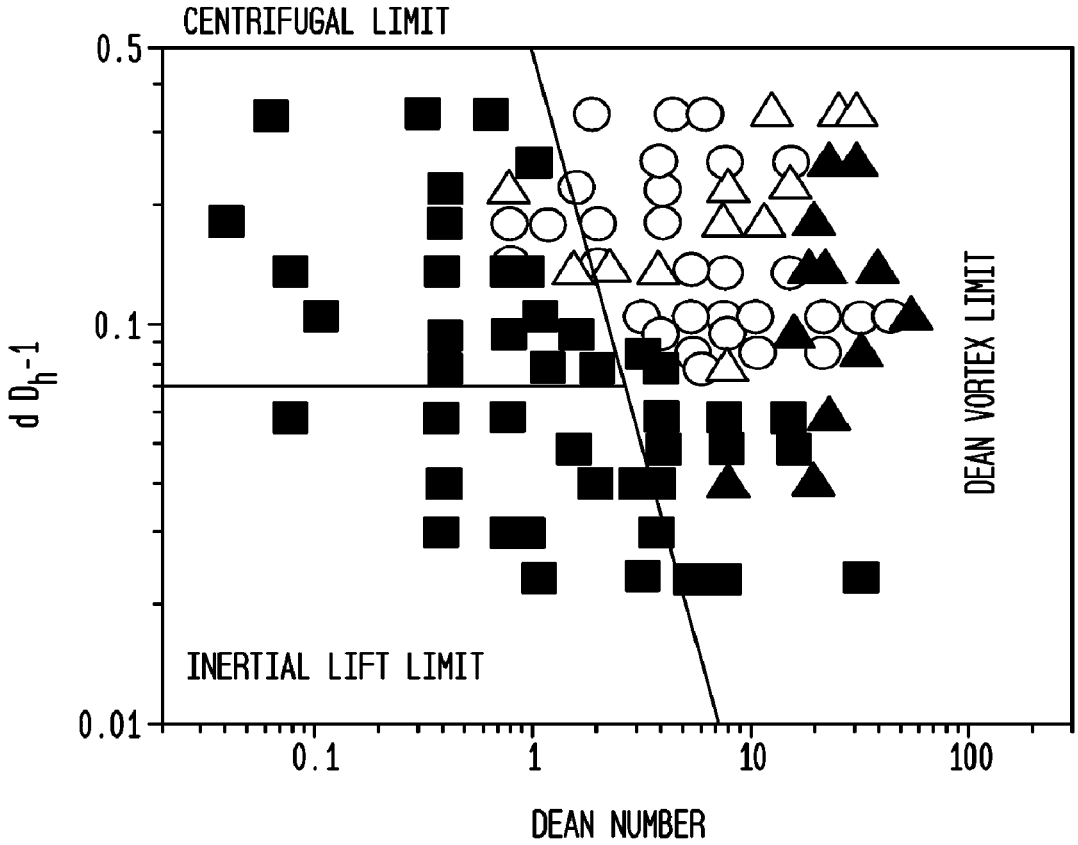
FIG. 21




CENTRIFUGAL LIMIT
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0.01
d D_h^{-1}
DEAN VORTEX LIMIT
INERTIAL LIFT LIMIT
0.1
1
10
100
DEAN NUMBER