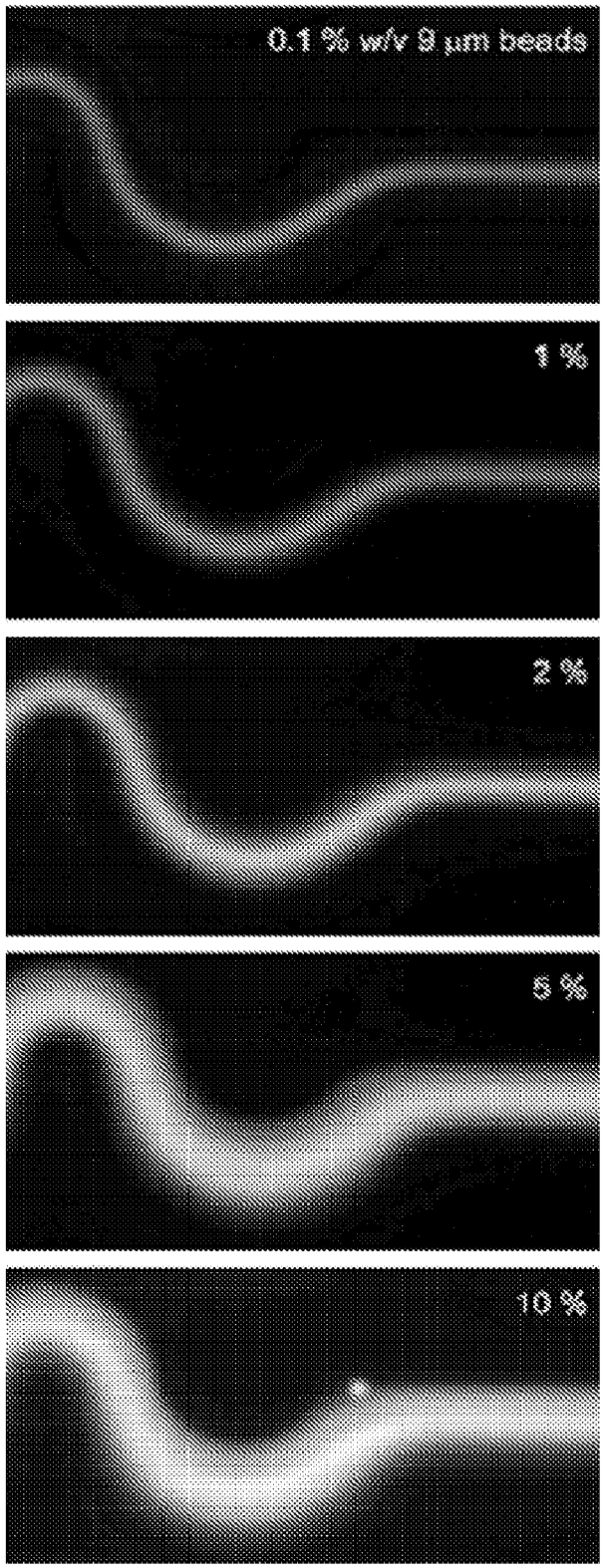
FIG. 31

Re=2.5, 50 MICRON CHANNELS