FIG. 6C

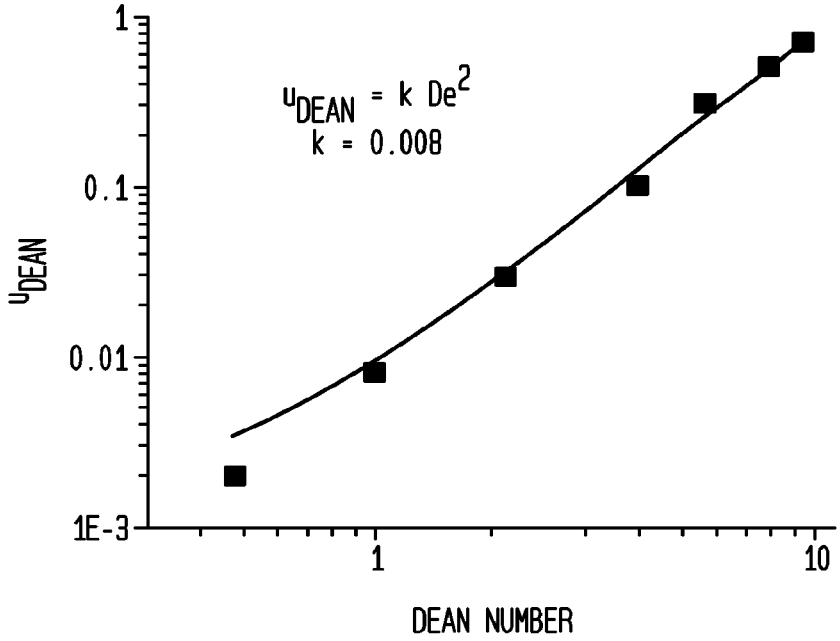
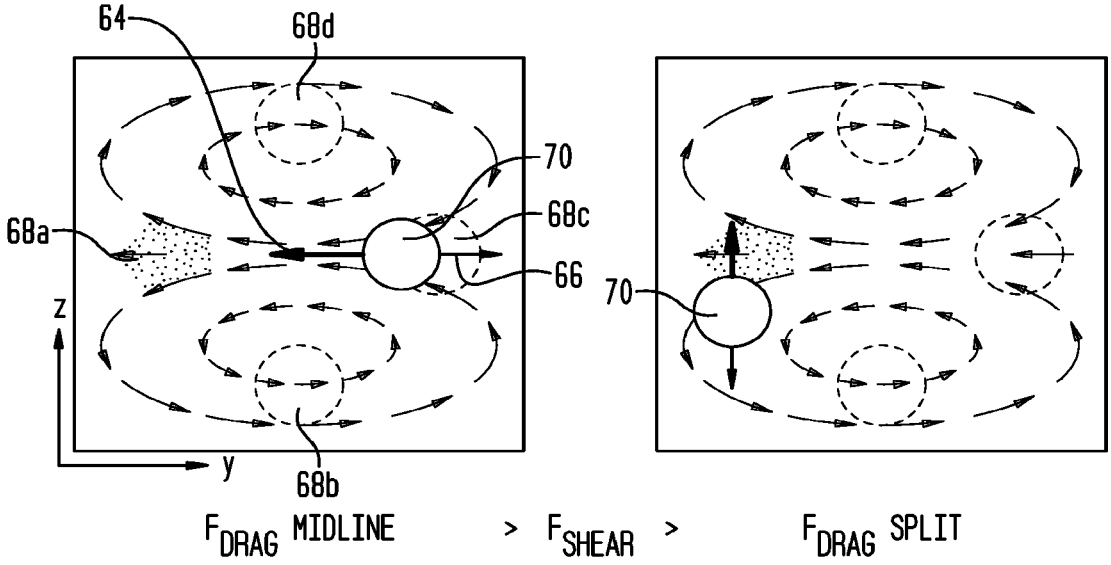

1
0.1
0.01
1E-3
$u_{DEAN}$
$u_{DEAN} = k\ De^2$
k = 0.008
1
10
DEAN NUMBER

FIG. 7


64
68d
70
68c
68a
66
z
y
68b
70
$F_{DRAG}$ MIDLINE > $F_{SHEAR}$ > $F_{DRAG}$ SPLIT