

trolled through a personal computer or some other computing device separate from the display through a data cable. Each individual module 18 has individual connectors and wiring to connect each module 18 with either the neighboring modules 18 or the microcontroller 40 for signal, power, and, depending on actuation technique, a pneumatic supply line 12. The modules 18 are mechanically attached to a housing 22 that will hold each individual module 18 and the supporting hardware: power conditioning 9; potentially a compressor 6; and, a coordinating microcontroller 40 which will control the individual modules 18 and communicate with the computer 4. The use of module microcontrollers simplifies the overall control system, reduces the total computational power needed in a single processor, and allows the Braille dots to be operated at a rapid refresh rate. The refresh rate is the amount of time it takes for a Braille dot 20 to extend and retract. A high refresh rate is important for many computer based applications where rapid scrolling and moving through information is needed, such as a spreadsheet or other tabular data. For the pneumatically actuated Braille display systems, compressor 6 provides pneumatic pressure to each Braille dot 20 through tubing 12 and which provides pneumatic pressure to the plenums 32. The compressor 6 can be any appropriate air pump but in the present invention a Medco linear compressor, ACO 102, is used. In designs where the MEMS device 16 directly actuates the Braille dot 20, no pneumatic force is needed and therefore, neither is a compressor 6. Power is provided from a power source 42, to the compressor 6 and the microcontroller 40 by power cables 7 and 8, respectively. The power can be conditioned by power conditioning means 9 before connection to the microcontroller 40. In another embodiment, the compressor 6 can be located inside of the housing 22 and one power cable can be used for both the compressor 6 and the microcontroller 40 with power provided from either the power conditioning means 9 or directly from 120 VAC 42. The power conditioning means 9 can convert and condition either AC or DC power coming from batteries, standard wall receptacles, or other electrical power source. In still another embodiment, a pressure vessel (not shown) can be used to provide the pneumatic pressure and to reduce power consumption.

[0045] FIG. 5 is a schematic representation of an example of an electronic addressing scheme for the Braille dots 20. In FIG. 5, the Braille dots 20 are actuated based upon a row and column scanning mechanism. Although, only 4 rows and 5 columns are shown in FIG. 5, the scanning mechanism can be applied to any number of rows and columns. If at any time "t" both the row and column are at open electrode voltage (signified by "0") the microelectromechanical valve or device (piezoelectric or shape memory alloy) is open and the Braille dot 20 is extended. If either the row or the column is at close electrode voltage (signified by "1"), the microelectromechanical device 16 is closed and the Braille dot 20 is retracted. In this manner, at any time "t" a specific Braille dot 20 based upon its row and column location can be operated. For example, at t1, row 1 has open electrode voltage and column 1 has open electrode voltage. The Braille dot 20 is extended as shown by the X on the actuation scheme.

[0046] The microelectromechanical valves and devices (piezoelectric or shape memory alloy) of the present invention are preferably very small (sub-millimeter) in size, low cost and have low power requirements. Preferably, the

microelectromechanical valves and devices (piezoelectric or shape memory alloy) are processed using micromachining technologies know to those skilled in the art. Further preferably, the microelectromechanical valves and devices (piezoelectric or shape memory alloy) are designed to be integrated with the electronic assembly requirements of the module 18 or for other uses as may be envisioned by those skilled in the art.

[0047] By way of example but not limitation some of types of microelectromechanical valves and devices (piezoelectric or shape memory alloy) which can be utilized in a number of embodiments of the present invention are shown in FIGS. 6 through 10. FIGS. 6-8 show examples of different types of microelectromechanical valves.

[0048] FIG. 6 is a cross section of the module 18 as cut along lines 2-2 in FIG. 2. The Braille display 2 is enclosed in a housing 22. FIG. 6 shows four Braille dots 20a, b, c, d., one-half of a Braille character 14 inside of the module 18. The Braille dots 20 are shown alternately extended and retracted, 20a and 20c extended, 20b and 20d retracted. Each Braille dot 20 is operably attached to a microelectromechanical (herein also know as "MEMS") device 16a, b, c, d, respectively, this actuation can be either direct, or indirect utilizing pneumatic or hydraulic force. In this embodiment, the Braille dot 20 is attached and operates using pneumatic force. Additionally, the Braille dot 20 does not have to be a distinct, separate element but can also be a portion of the top surface 46 (see FIGS. 7A and 7B). The MEMS device 16 is comprised of a base 26 and frame 24. The base 26 has a base aperture 34, which provides a passage from the plenum 32 to the chamber 30. The frame 24 has a port 36 opening from the chamber 30. Actuator 28 (for illustrations purposes shown as a sliding element or boss in FIG. 5) operates to open and close the MEMS device 16. The Braille dot 20 is made from a flexible, resilient polymer and is secured to the inside of the housing 22 juxtaposed between the port 36 and an opening 38 in the housing 22. When the actuator 28 operates to open the MEMS device 16 air in the plenum 32 flows into and pressurizes the chamber 30. The pressure is exerted on the Braille dot 20 through port 36. The pressure on the Braille dot 20 forces the Braille dot 20 to expand through the opening 38 (20a and 20c). The Braille dot 20 expands until it reaches a point of equilibrium where the resilient nature of the flexible, resilient polymer equals the pressure being applied. At that point, the Braille dot 20 remains expanded with the MEMS device 16 still open. When the actuator 28 operates to close the MEMS device 16, it closes the base aperture 34 and the Braille dot 20 remains expanded until pressure is removed from the chamber 30 and vents therefrom. Venting is accomplished by any opening or passage from the chamber 30 to the atmosphere or even into the housing 22. Because of the resilient nature of the polymer, the Braille dot 20 contracts forcing the air out through the vent and retracts back through the opening 38 (20b and 20d). The opening or closing of the vent can be controlled by the MEMS device 16; for instance, when such MEMS device 16 is a three-way valve. This is shown in FIGS. 7A, 7B, 8A, and 8B. The second valve position in a three-way valve opens the vent 33. This will allow faster refresh rates. Venting also can be accomplished by leak holes (not shown) from the chamber 30, including a leak hole in the flexible, resilient polymer of the Braille dot 20. The Braille dot 20 will expand and remain expanded, as explained above, provided the air flow into the chamber 30