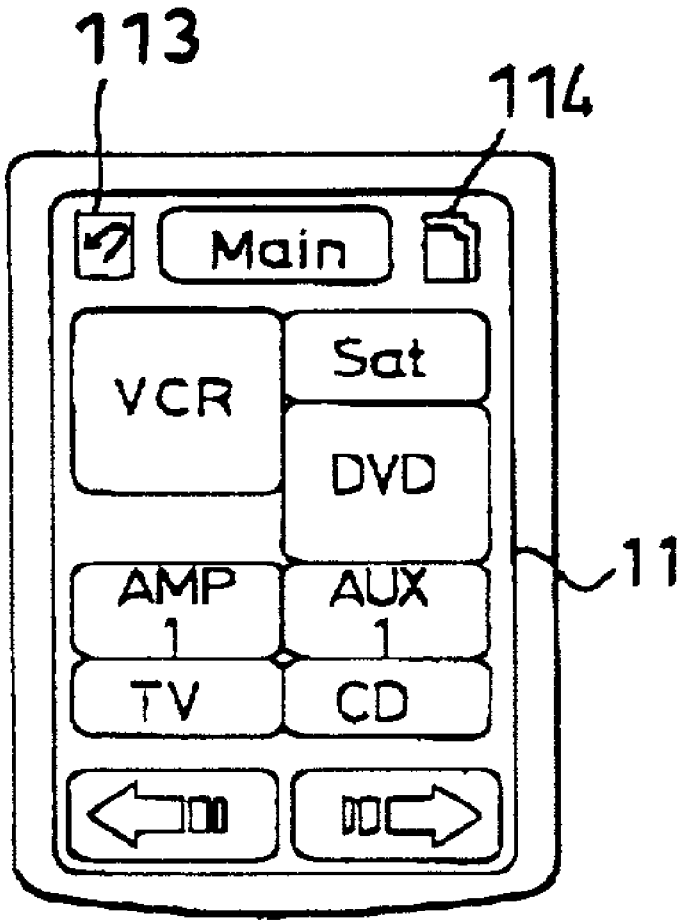

FIG. 15E