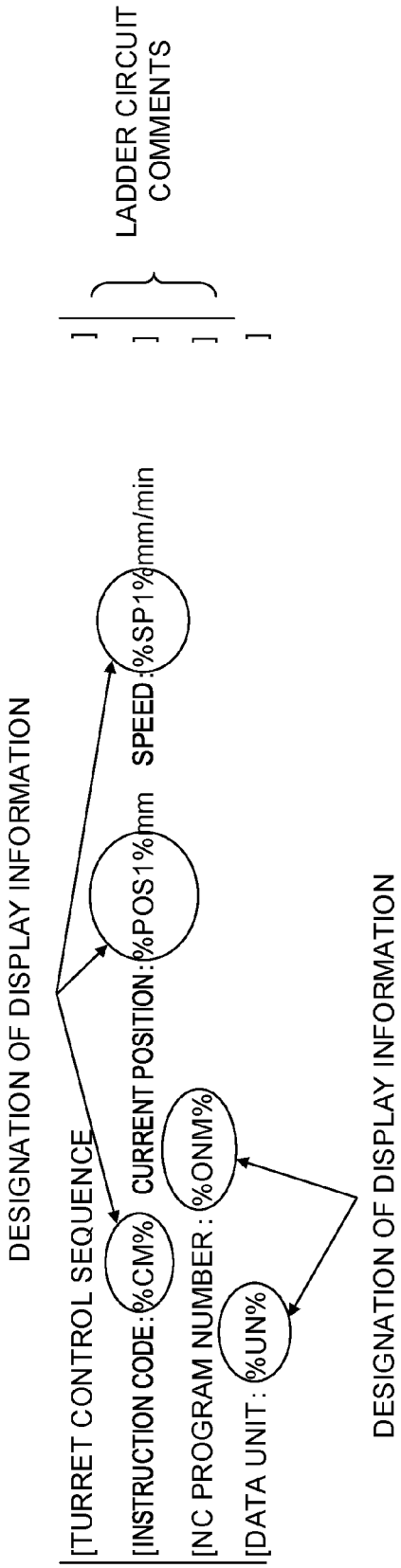
FIG.1


DESIGNATION OF DISPLAY INFORMATION
[TURRET CONTROL SEQUENCE
[INSTRUCTION CODE: %CM%
CURRENT POSITION: %POS1% mm
SPEED: %SP1% mm/min
[NC PROGRAM NUMBER : %ONM%
[DATA UNIT : %UN%
DESIGNATION OF DISPLAY INFORMATION
]
]
]
]
LADDER CIRCUIT COMMENTS