

[0063] Upon actuating heat source 37', the temperature of TRS 57' in reservoir 55' is preferably not raised by an amount sufficient to disperse or melt TRS 57'. Thus, substantially all of TRS 57' remains essentially stationary in reservoir 55' so that access port 40 is not brought into fluid communication with passage 68'. The lower temperature of TRS 57' can be maintained by limiting the duration of heat applied to TRS 56' and by increasing the distance of access port 40 from passage 68'.

[0064] Referring to FIG. 5a, a valve 150 having two downstream abutting portions is shown in a closed state. When valve 150 is closed, a mass of temperature responsive material 156 obstructs material transport through a passage 168 between first and second channels 152, 154. A first abutting portion 170 of TRS 156 abuts a wall 172 of closed valve 150. Wall 172 includes a first opposed wall portion 174, which is disposed at an angle to central axis 160 and material transport path 158. Thermally responsive substance 156 includes a second abutting portion 176 disposed to abut first opposed wall portion 174 when valve 150 is closed. A third abutting portion 200 of TRS 156 abuts an opposed wall portion 202 of valve 150. Opposed wall portion 202 is disposed on an opposite side of central axis 161 from opposed wall portion 174, preferably adjacent a reservoir of TRS 155.

[0065] Abutting portions 176, 200 and wall surfaces 174, 202 are configured and disposed to prevent undesirable leakage through valve 150 when the pressure acting upon an upstream portion 181 of TRS 156 exceeds the pressure acting upon a downstream portion 178. The excess upstream pressure preferably urges abutting portions 176 and 200 against opposed wall portions 174 and 202, respectively, thereby closing valve 150 more securely. The presence of two downstream opposed walls decreases the tendency of TRS 56 to distort in response to upstream pressure.

[0066] First opposed wall surface 174 is preferably integral with a first wall projection 180 that extends into a material transport path 156 of first channel 52. Projection 180 includes a second opposed wall portion 186 and an outer wall surface 188. Opposed wall portion 202 is integral with a second wall projection 204 that also extends into material transport path 156. Projection 204 includes a second opposed wall portion 206 and an outer wall portion 208.

[0067] A distance 182 between outer wall portions 188, and 90 is preferably smaller than a corresponding distance 184 between opposed walls of first channel 152 at a point 162 upstream from valve 150. Distance 182 is at least 10% smaller, preferably at least 20% smaller, and more preferably at least 30% smaller than upstream distance 184. Thus, opposed wall portions 174, 202 or projections 180, 204 define a restriction therebetween. The restriction has a smaller cross sectional area than a cross sectional area at upstream point 162. Although projections 180 and 204 are shown as generally rectangular, projections having other shapes such as triangular or shapes with arcuate surfaces can be used.

[0068] Referring to FIG. 5b, an open state of valve 150 is shown in which TRS 156 has been essentially fully retracted into reservoir 155 to open passage 168, thereby permitting passage of material through valve 150 from at least one of the first and second channels to the other. In the fully open state, an opening distance 192 from abutting TRS portion

170 to wall 172 is preferably at least as great distance 182 of second channel 54. It should be understood, however, that valve 50 can be operated in a partially open state, in which opening distance 192 is less than distance 182. As discussed for valve 50 above, an open state of valve 150 can be repositioned repeatedly between the opened and closed states without a significant loss of material 156 or capacity to prevent transport of material when closed.

[0069] A valve 150', seen in FIGS. 6a and 6b operates similarly to valve 150 in the closed state. In opening passage 68, valve 150' operates similarly to valve 50' in that a mass of TRS 156' obstructing passage 68 disperses or melts, thereby opening passage 68. The dispersal or melting preferably occurs upon actuation of a heat source 37 in thermal contact with TRS 156'.

[0070] Referring to FIG. 7a, a valve 250 includes a projection 280 having first and second opposed wall portions 274, 286 that cooperate to prevent leakage in response to both upstream and downstream pressure. In the closed state, a mass of temperature responsive material 256 obstructs a valve passage 268, thereby at least substantially preventing the transport of material in either direction between a first channel 252 and a second channel 254. Projection 280 is preferably centered relative to a dimension 287 of TRS 256 that is substantially aligned with a material transport path 258. Although projection 280 is shown as being substantially square, a projection having any shape, such as rectangular, triangular, or arcuate can be used.

[0071] A first abutting portion 276 of TRS 256 abuts first opposed wall portion 274 and a second abutting portion 277 of TRS 256 abuts second opposed wall portion 286. First and second abutting portions 276, and respective opposed wall portions 274, 286 substantially prevent passage of material through valve 50 when excess pressure is applied to either a first side 276 or a second side 278 of TRS 256. For example, excess upstream pressure acting upon second side 278 urges second abutting portion 277 against opposed wall portion 286, thereby closing valve 250 more securely. Valve 250 responds similarly when excess upstream pressure acts upon first side 281. Thus, valve 250 operates as a two-way valve to prevent leakage in response to excess pressure from either of two flow directions. To more securely close valve 250, at least a third abutting portion 274 abuts a valve wall 270, which is preferably substantially aligned with a central axis 260 of first channel 252.

[0072] In one embodiment of the present invention, a length of the thermally responsive substance that is aligned with a material transport path is greater than at least one of a width of the passage obstructed by the thermally responsive substance and a width of an upstream channel. As used herein, the term length refers to a distance along a material transport path, which is preferably aligned with a central axis of a channel or passage. The term width refers to the larger dimension of a channel or passage that is opposed to a material transport path or central axis therethrough. Referring to FIG. 7a, for example, a dimension or length 287 of TRS 256 is greater than a width 289 of passage 268 and a width 284 of first channel 252. A dimension or width 291 of reservoir 255 is preferably at least as large as length 287. Dimension 287 of TRS 256 is at least 15%, preferably at least 25%, and more preferably at least 30% greater than width 284 of first channel 252.