and a length corresponding to the width and the periphery length of the reel **220**, respectively. And such reel sheet is adhered on the peripheral plane of the reel **220**. Of course, the symbols may be formed by different method other than the above method.

[**0063**] Next, construction of the lower liquid crystal display **4** will be described with reference to **FIGS. 2 and** 3A~3I. In **FIGS. 2 and** 3A~3I, the lower liquid crystal display **4** is constructed by arranging from the front side of the slot machine **1**; the transparent touch panel **30**, the reel glass base **31**, the bezel metal frame **32**, the transparent liquid crystal panel **33**, the liquid crystal holder **34**, the diffusion sheet **35**, the light guiding plate **36**, the white reflector **37**, the rear holder **38** and the antistatic sheet **39**. In the diffusion sheet **35**, three openings **35**A, **35**B, **35**C are formed. Similarly, in the light guiding plate **36**, the reflector **37** and the rear holder **38**, three openings **36**A, **36**B, **36**C, **37**A, **37**B, **37**C, **38**A, **38**B, **38**C are formed respectively, so as to coincide with the openings **35**A, **35**B, **35**C. Here, the openings **35**A~**38**A construct the variable display portion **22** (see **FIG. 1**) by superimposing so as to coincide with each other. Similarly, the openings **35**B~**38**B construct the variable display portion **23** (see **FIG. 1**) by superimposing so as to coincide with each other and the openings **35**C~**38**C construct the variable display portion **24** (see **FIG. 1**) by superimposing so as to coincide with each other.

[**0064**] Here, the openings **35**A~**35**C of the diffusion sheet **35** and the openings **36**A~**36**C of the light guiding plate **36** construct the light transmitting areas to retain visibility of the variable display portions **22** to **24**.

[**0065**] In order to install the lower liquid crystal display **4** to the display window **210** of the device front panel **20**, as shown in **FIG. 2**, brackets **40** are screwed to the rear side of the device front panel **20** by screws **410**.

[**0066**] And at an upper and lower ends of the light guiding plate **36**, a pair of cathode ray tubes **420** are arranged as light source of the liquid crystal panel **33**. And at an upper and lower positions in the rear side of each of openings **38**A~**38**C in the holder **38**, a pair of cold cathode ray tubes **430** may be arranged.

[**0067**] The liquid crystal panel **33** is a transparent electric display panel on which transparent electrodes such as Ito are formed, and the circumference in rear side of the display portion of the liquid crystal panel **33** is held by the liquid crystal holder **34**. The light guiding plate **36** is made of the light transmitting resin panel, and in the light guiding plate **36** lens cut portions are formed, the lens cut portions guiding light emitted from the cathode ray tubes **420** positioned at side positions to the rear side of the liquid crystal panel **33**. The light diffusion sheet **35** is made from a light transmitting resin sheet and diffuses light led thereto by the light guiding plate **36** and levels light irradiated to the liquid crystal panel **33**. The liquid crystal holder **34** for holding the liquid crystal panel **33**, the diffusion sheet **35** and the light guiding plate **36** are assembled into one-piece construction and circumference thereof is inserted in the bezel metal frame **32**. Thereby, the front side of the display portion in the liquid crystal panel **33** is retained by the bezel metal frame **32**.

[**0068**] Circumferences of the liquid crystal holder **34**, the light diffusion sheet **35** and the light guiding plate **36**, which are inserted in the bezel metal frame **32** and assembled into one-piece construction, is further inserted in the reel glass base **31** and retained by the reel glass base **31** in a state that the front display plane of the liquid crystal panel **33** is opened. The transparent touch panel **30** is pressed to the front face of the reel glass base **31** and superimposed on the front face of display portion of the liquid crystal panel **33** based on that the reel glass base **31** is attached to the device front panel **20** by screws **410**.

[**0069**] The rear holder **38** is made from a white resin plate and retains to the reel glass base **31** the bezel metal frame **32** supported to the reel glass base **31**, the liquid crystal holder **34** holding the liquid crystal panel **33**, the light diffusion sheet **35** and the light guiding plate **36** from the rear sides thereof. The rear holder **38** also functions as a reflecting plate for reflecting light emitted from the cathode ray tubes **420** to the light guiding plate **36** toward the liquid crystal panel **33**. The antistatic sheet **39** is made transparent and adhered to the rear plane of the rear holder **38** by double-sided adhesive tape, thereby the antistatic sheet **39** covers the rear plane of each of the openings **38**A~**38**C formed in the rear holder **38**.

[**0070**] Next, according to **FIG. 6**, it will be described symbol rows which are variably displayed on the variable display portions **22** to **24** of the lower liquid crystal display **4** while scrolling thereon, the symbol rows being displayed on the lower liquid crystal display **4** in the base game. In **FIG. 6**, the symbol row **41** is the symbol row which is variably displayed on the variable display portion **22**, the symbol row **42** is the symbol row which is variably displayed on the variable display portion **23**, the symbol row **43** is the symbol row which is variably displayed on the variable display portion **24**.

[**0071**] Here, the symbol rows **41** and **43** commonly have the same arrangement of the symbols and such arrangement of the symbols is constructed from eleven symbols in which the triple BAR **91**, the cherry **92**, the double BAR **93**, the symbol seven **94**, the single BAR **95** and the blank (no symbol exists) **96** are voluntarily combined.

[**0072**] And although the symbol row **42** is as same as the symbol row **41** and **43** at the point that the triple BAR **91**, the cherry **92**, the double BAR **93**, the symbol seven **94**, the single Bar **95** and the blank **96** are combined, one joker **97** as the trigger symbol is further arranged in the symbol row **42**. This trigger symbol **97**, as mentioned hereinafter, functions as a symbol to shift to the free game in the base game, and when the trigger symbol **97** is stopped and displayed on the pay line L in the variable display portion **23**, the game condition shifts to the free game from the base game.

[**0073**] Here, when the symbol rows **41** to **43**, which are scrolled on the variable display portions **22** to **24** respectively, are stopped and displayed thereon, three symbols are stopped and displayed on each variable display portion.

[**0074**] And various winning combinations are set beforehand based on a plurality of symbol combinations and when the symbol combination corresponding to the winning combination is stopped on the pay line L, coins are paid out from the coin payout chute **15** according to the winning combination. The above mentioned points are as same as those in the conventional slot machine, therefore detailed description thereof will be omitted.

[**0075**] Next, it will be described a construction of the control system in the slot machine **1** with reference to **FIG.**