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(54) **BINDERLESS PANEL MADE FROM WOOD PARTICLES AND CELLULOSIC FIBERS**

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(57) **ABSTRACT**

The present invention relates to pressed fiberboard articles made using a binderless wet process from a combination of fibers and particles. A mixture of particles (e.g., wood particles) and cellulosic fibers is formed into a panel using only water, heat and pressure. The present invention is further directed to fiberboard articles having uniform density cores or higher density cores.