FIG. 80

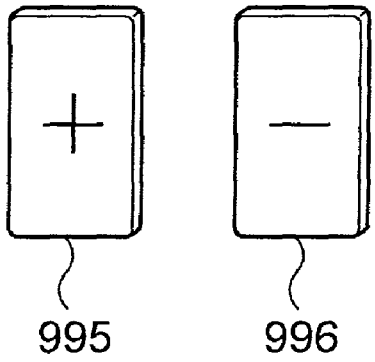
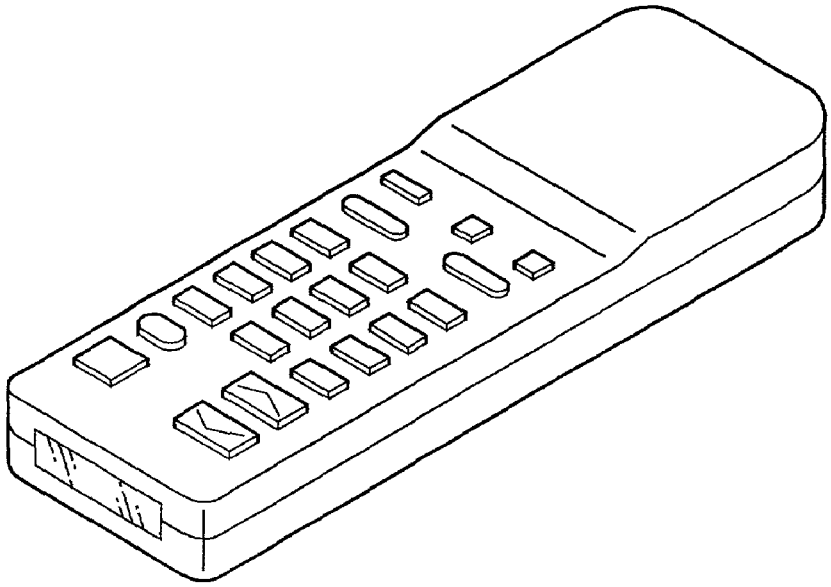
FIG. 81