

It is understood that when using the “on” potential, all rectifiers are providing cathodic protection to pipeline 10, such that the potential difference measured by voltmeter 42 is more negative than  $-0.85\text{V}$  when using a copper/copper sulfate reference electrode.

[0059] Referring now to FIG. 4, pipeline current measurement unit 50 may be used to measure the portion of current 34 flowing back to the rectifier in pipeline 10 at test station 40. Each coating defect 16a,b,c permits current  $i_1, i_2, i_3$  to reach the surface 38 of the metal pipes 12 of pipeline 10 and send current  $i_1, i_2$  and  $i_3$  down the pipeline 10. For example, defect 16a allows a certain amount of current  $i_1$  to enter the pipeline 10 while defects 16b and 16c add additional current flow  $i_2$  and  $i_3$  to the pipeline 10. Pipeline current measuring unit 50 includes a volt meter 52 connected to terminals 61, 62 inside test station 40. First electrical conduit 54 extends from terminal 60 and is attached to pipeline 10 at connection point 58. Second electrical conduit 56 extends from terminal 61 and is attached to the pipeline 10 at connection point 59. Connection points 58, 59 are some distance from each other so as to provide a span or distance between connection points 58, 59, such as 100 to 300 feet. The voltage drop between connection points 58, 59 is therefore measured between terminals 60, 61 and this voltage drop measures the portion of the total current 34 picked up by the section of pipeline 10 by virtue of the coating defects 16.

[0060] The pipeline current measurement unit 50 is one method of measuring the current flow back towards a rectifier 24 along the pipeline 10. Unit 50 measures the potential difference between connection points 58, 59, which are a distance apart, since a particular span along the pipeline 10 will provide a particular resistance to current flow. By measuring the voltage drop that occurs over that resistance, the current actually flowing at a particular point along the pipeline 10 can be measured assuming the resistance is known. The unit 50 determines what portion of current 34 is flowing back to a rectifier 24 at measurement point 58. For example, the resistance along a particular pipe span may be approximately 0.5 milliohm and the voltage drop across this pipe span may be 0.75 mV, such that the portion of current 34 flowing in the pipeline 10 at this particular measurement point may be approximately 1.5 amps. The amount of current flowing back to the rectifier at any given point will change if a rectifier output is changed or if it goes out of service. The pipeline current measurement unit 50 measures this additional parameter as compared to the pipe-to-soil potential measurement unit 41 at a test station 40.

[0061] Referring now to FIG. 5, there is shown a remote monitoring unit 62 installed at test station 40 which includes both a pipe-to-soil measurement unit 41 and a pipeline current measurement unit 50. Pipe-to-soil measurement unit 41 measures the pipe-to-soil potential and this value is transmitted via the communications module 64 to a central location. The remote monitoring unit 62 also includes pipeline current measurement unit 50 which measures the portion of current 34 flowing back to rectifier 24 through steel pipe 12 of pipeline 10 at test station 40 where remote monitoring unit 62 is installed. This value is also transmitted via communication module 64 to a central location. Remote monitoring unit 62 may include both pipe-to-soil measurement unit 41 and pipeline current measurement unit 50 or it

may include either pipe-to-soil measurement unit 41 or pipeline current measurement unit 50 only. Thus, remote monitoring unit 62 may only measure and transmit a pipe-to-soil value or a pipeline current value only, or it may measure and transmit both of these values.

[0062] Referring again to FIG. 2, there is shown a typical impressed current cathodic protection system 18 with a plurality of test stations 40 disposed along the length of pipeline 10. Each of the test stations 40 is within the influence area of a cathodic protection circuit 20, such as circuits 20a,b,c,d, with the test stations 40 typically being 1 mile apart. Each of the rectifiers 24a,b,c,d for the cathodic protection circuits 20a,b,c,d supply current 34 to a portion or section of pipeline 10. The total amount of current being supplied to pipeline 10 by cathodic protection circuits 24a,b,c,d therefore determines the pipe-to-soil potential profile along pipeline 10 as measured at test stations 40 with all the cathodic protection circuits 24a,b,c,d on and in good operating condition. Any change in output from cathodic protection circuits 24a,b,c,d, such as one circuit going out of operation, will change the potential profile along pipeline 10. Each cathodic protection circuit 20 thus has an influence on the pipe-to-soil potential of pipeline 10. That influence can be measured at test stations 40 as a change in pipe-to-soil potential.

[0063] Referring now to FIG. 6, a voltage influence chart depicting the influence of a plurality of cathodic protection circuits CP<sub>1</sub>, CP<sub>2</sub>, CP<sub>3</sub>, and CP<sub>4</sub> on a pipeline 10 is shown. The chart includes a graph plotting the data from conducting pipe-to-soil measurements while switching each of the plurality of cathodic protection circuits 20 along a length of the pipeline 10 off and back on again. The voltage influence curves of FIG. 6 are developed by switching one of the rectifiers 24 at cathodic protection circuits 20 off, while the others remain on, and measuring the pipe-to-soil potential at each test station 40 with a portable pipe-to-soil measurement unit 41. This cycle is repeated until each one of the rectifiers 24 at cathodic protection circuits 20 have been switched off and back on again, and the pipe-to-soil potential during this off and on event has been measured at each test station.

[0064] When any particular cathodic protection circuit 20 is turned off, there is a drop in current flow to the pipeline 10 causing an increase in the pipe-to-soil potential measured by pipe-to-soil measurement unit 41. The current difference between a particular cathodic protection circuit 20 being on or off determines the influence that cathodic protection circuit 20 has on the pipe-to-soil potential at that particular point along pipeline 10. The change in pipe-to-soil potential at every test station 40 resulting from cathodic protection circuit 20 being switched off and on again can be measured as a change in pipe-to-soil potential (voltage) at every test station 40 along pipeline 10. FIG. 6 shows this voltage change at every test station 40 as a voltage influence curve for each cathodic protection circuit 20 along pipeline 10.

[0065] In FIG. 6, because there are four cathodic protection circuits, this measurement procedure will need to be done four times. Each rectifier 24 will provide a different current signature along the pipeline 10. This is shown in FIG. 6 by each of the cathodic protection circuits 20 providing a different voltage influence along the pipeline. The four peaks shown in FIG. 6 correspond to the locations of the four cathodic protection circuits 20 along the pipeline