

the cavity 20. It should be appreciated that the moat 77 may define mesas of shapes other than circular such as rectangular, square, etc. as well.

[0055] FIGS. 20 and 21 illustrate a convex or dome shaped mesa 22. The convex mesa forms a tactile switch without moving parts. Moreover, because the boundary of the acoustic cavity is defined by a gradual slope as opposed to an abrupt edge, the acoustic switch is more tolerant of transducer misalignment. The mesa 22 of FIGS. 20 and 21 is formed by removing material from the substrate to form the moat 77 and to contour the shape of the convex mesa 22. In this embodiment, the transducer is preferably mounted on a flat surface of the acoustic cavity, i.e. on the substrate surface opposite the dome 22 as shown in FIG. 21. It should be apparent that the dome shaped mesa 22 need not be surrounded by a moat.

[0056] The size of the acoustic cavity 20 defined by the length and width or the diameter thereof can be much smaller than the area identified by the indicia 16 indicating the position of a switch 12 so as to minimize the size of the transducer 26 and thus reduce the cost of the acoustic wave switch 12. It has been found that a finger does not have to completely cover the touch surface 28 of the acoustic cavity 20 in order to absorb sufficient amount of energy to be easily detected.

[0057] Various methods can be used to indicate the position of the switch 12. The indicia 16 indicating the position of the switch 12 can be formed with polyurethane paint. These paints do not drastically reduce the Q of the cavity. For a metal substrate 14 such as aluminum, anodization can provide striking contrasts. The coating is essentially aluminum oxide with a dye incorporated into the oxide via additives in an anodization bath. This method creates rugged indicia. Other methods that can be employed to create the indicia to identify the switch position are laser, mechanical or chemical engraving. With this method, an outline 80 of the switch position is preferably formed in an area outside of the acoustic cavity. Although the numeral indicia 81 is at least in part formed in the touch surface 28 of the acoustic cavity 20 the removal of the slight amount of mass to form the numeral indicia 81 does not effect the operation of the acoustic cavity 20. For glass and ceramic substrates 12, the indicia identifying the switch position can be painted on the substrate. In the case of glass and other transparent substrates, the indicia can be formed on the back surface of the substrate opposite the touch surface so that a coating providing the indicia is not exposed. The switch positions can also be identified by either a depressed or raised region formed in the substrate as discussed below.

[0058] As shown in FIG. 10, the indicia identifying the position of the switch 12 is a depressed region 90. The touch responsive surface 28 of the acoustic wave cavity 20 is generally centered in the depressed region 90. Because in practice, not all of the acoustic wave energy will be trapped within the cavity 20, it is preferred that the walls 92 of the depressed region be spaced from the walls 94 of the acoustic cavity 20 by a distance that is greater than or equal to  $0.6 \lambda/n$ . As can be seen from FIG. 10, with this minimum spacing, even though the thickness of the substrate outside of the depressed region is greater than the thickness of the acoustic cavity 20, the acoustic cavity 20 still has a mass per unit area greater than that of the substrate 14 adjacent to the

cavity so as to enable the acoustic wave energy to be substantially trapped in the cavity 20. In FIG. 11, the indicia identifying the switch position 12 is a raised region 96. Again in this embodiment, the side wall 97 of the raised region 96 should be spaced a distance from the edge 94 of the acoustic cavity 20 by a distance that is greater than or equal to  $0.6 \lambda/n$  so as to prevent leaked acoustic energy at the edge 97 from effecting the operation of the cavity 20. In the embodiment in FIG. 12, the raised surface 96 indicating the position of the switch 12 also forms the mesa 22 with the transducer 12 mounted directly on the back surface 29 of the acoustic cavity 20 and substrate 14. In this embodiment, the minimum spacing between the edge of one mesa 22 and an adjacent mesa is  $0.6 \lambda/n$ .

[0059] Feedback to the user that the switch 12 has been actuated can be provided by a number of different methods. For example, the detection circuitry can actuate a beeper or the like to provide sound feedback to the user that a touch has actuated the switch 12. Alternatively, the circuit can actuate a light or the like to provide visual feedback. Tactile and audible feedback can be provided in accordance with the embodiments depicted in FIGS. 13-15. In this embodiment, an acoustic wave absorbing switch actuator 100 is positioned over the touch surface 28. The switch actuator 100 is formed of a metal or plastic dome 102 or the like with an acoustic wave absorbing material or coating 104 on the inner surface thereof. The acoustic wave absorbing material 104 may be a urethane rubber or the like. When the actuator 100 is depressed by a finger as depicted in FIG. 14, the acoustic wave absorbing material 104 touches the touch surface 28 of the switch 12 so as to actuate the switch. Tactile feedback is provided when the touch surface 28 is contacted by the switch actuator 100. Further, when the dome deforms, a clicking sound may be produced to provide an audible feedback. An overlay 106, as depicted in FIG. 15, and formed of silicone rubber or the like can be positioned over the switch actuators 100 to provide a smooth top surface.

[0060] FIGS. 22-25 illustrate alternative embodiments for providing feedback to the user that the switch has been actuated. In FIGS. 22 and 23, a polymer sheet 120 which may be made, for example of a molded silicone, overlays the substrate 14. The sheet 120 is molded with domes 122 formed therein. The domes 122 are positioned on the sheet 120 so that each dome is above a respective acoustic switch formed by the mesa 22 and transducer 26 on a substrate surface opposite the sheet 120. An acoustic wave absorbing material 124 as shown in FIG. 22 is mounted or coated on the concave surface of the dome facing the touch surface 28 of the switch so that when the dome is depressed the acoustic wave absorber 124 contacts the touch surface 28 of the switch. In FIG. 23, instead of an individual acoustic wave absorber 124 associated with each dome 122, a sheet of acoustic wave absorbing material directly overlays the substrate 14 and is disposed between the substrate 14 and the polymer sheet 120 with molded domes. When an individual dome is pressed, exerting a force or pressure on an area of the absorbing sheet 120 overlaying the acoustic cavity, the impedance of the transducer changes indicating actuation of the switch. FIGS. 24 and 25 illustrate different embodiments similar to FIGS. 22 and 23 respectively, but the sheet 120' is formed of metal with truncated domes 122' stamped therein. When the domes 122' are depressed actuating the switch, the domes click providing audible as well as tactile feedback. It is noted that the acoustic absorber 124 of FIGS.