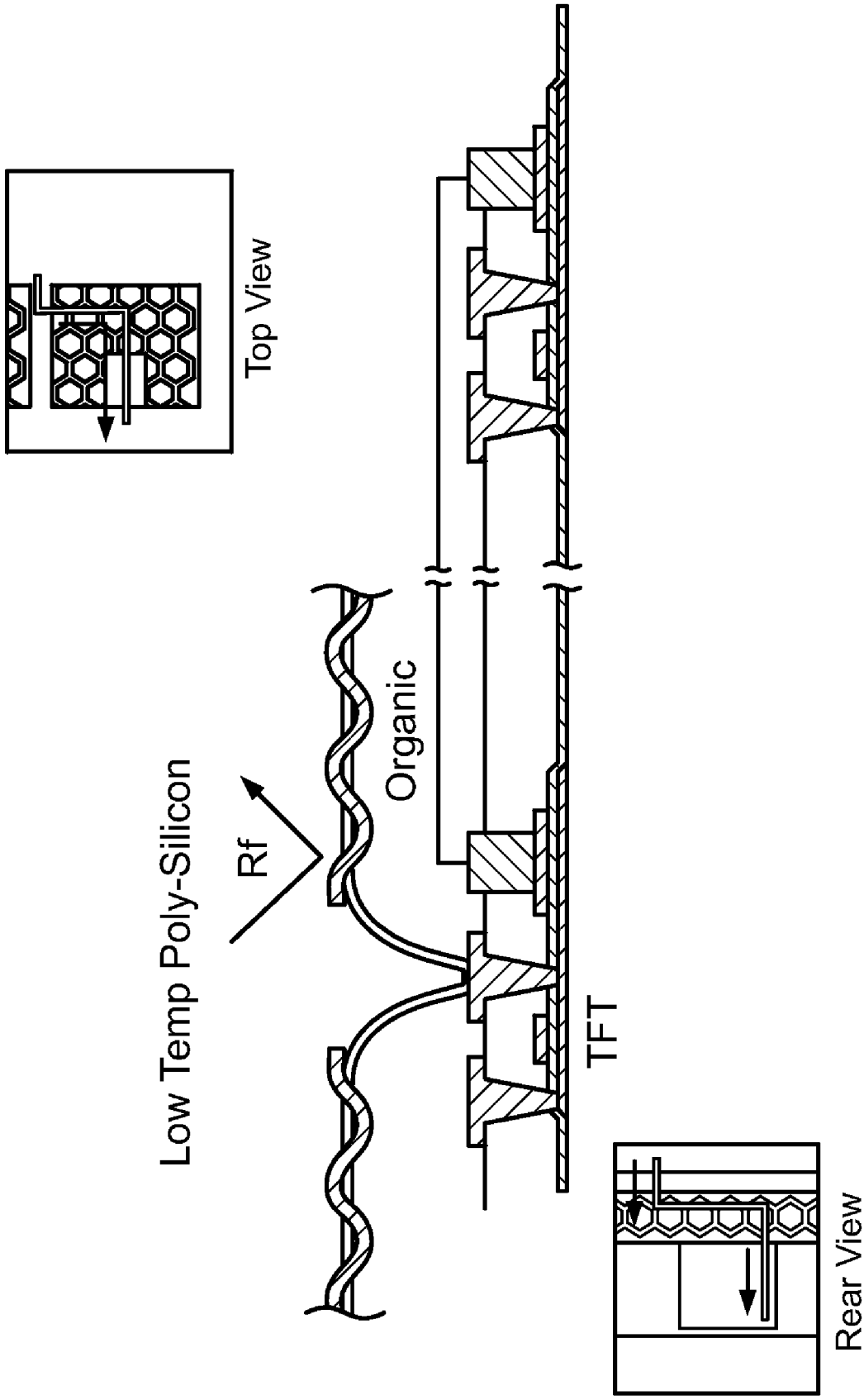

FIG. 52