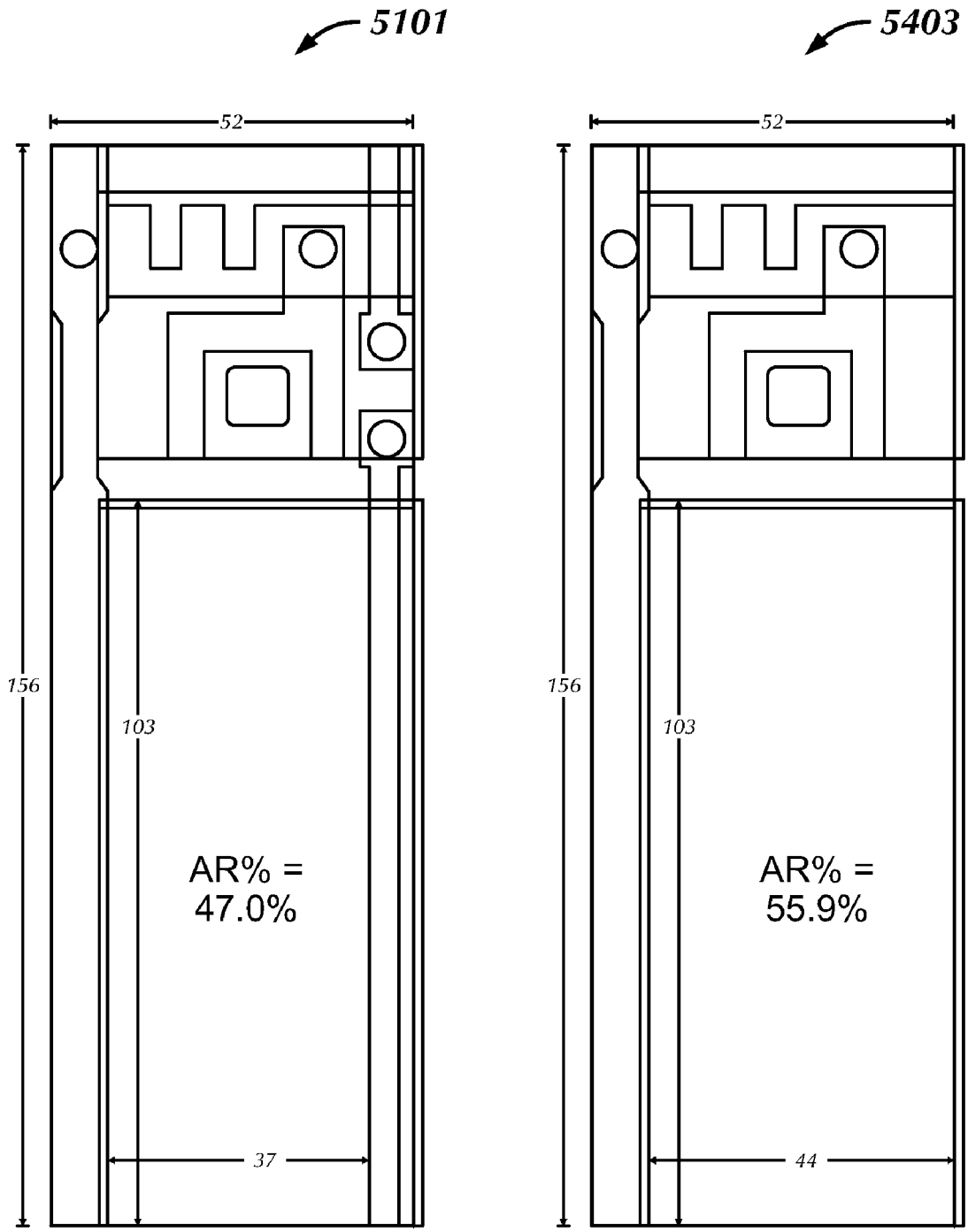

FIG. 54