[0250] In this state, when the user keeps applying a force in a direction that the display unit **200** is opened, the hooking jaw **281** is guided along the lower inclined face **125***b* and the locking hook **280** is released from the hooking grooves **125** and **125'**.

[0251] At this time, the hook body portion **280'** of the locking hook **280** is moved in a direction that it compresses the spring **284** inside the hook housing **282**. Thus, the locking hook **280** is moved in a direction of the end portion of one side of the hook slot **238** of the front frame **220**.

[0252] When the locking hook **280** is completely released from the hooking grooves **125** and **125'**, the spring **284** is restored and the locking hook **280** is moved in a direction of the end portion of the other side from the hook slot **238**.

[0253] Thus, the user can directly open the display unit **200** without an operation for releasing the engaging state of the locking hook **280**. That is, the user can open the display unit **200** by one-time operation.

[0254] The speaker **250** is mounted at the rear side of the front frame **220** without using a screw, but it can transmit a generated sound to the user in front of the display unit **200** accurately.

[0255] That is, an installation position of the speaker **250** is determined by the guide pin **224'** formed at the rear side of the speaker grill **224** formed exposed forwardly of the front frame **220**.

[0256] And the speaker **250** is fixed by the sounding box **254** pressing the speaker **250** from the rear side of the speaker **250**.

[0257] At this time, the sounding box **254** is fixed by being pressed as the cover **210** is mounted at the front frame **220**. In order to ensure the fixing of the sounding box **254**, the buffering pad **255** is provided between the sounding box **254** and the cover **210**.

[0258] The sounding box **254** serves to ensure the fixing of the speaker **250** and clearly transmit a sound coming from the speaker **250** forwardly through the speaker grill **224**. The buffering pad **255** also serves to absorb a vibration and a noise that may be generated from the speaker **250** and transferred to the sounding box **254**, and more accurately transfers only the sound generated from the speaker **250**.

[0259] In this construction, since the position of the speaker **250** is set by the guide pin **224'** and the speaker **250** is fixed by pressing with the sounding box **254** without using a screw to fix it, a space can be relatively saved for construction required for fixing the speaker **250**, so that it is favorable to obtain a thin and small display unit **200**.

[0260] The first and second LCD boards **260** and **270** are mounted with a simple construction at the rear side of the front frame **220**.

[0261] That is, the first LCD board **260** is mounted as the screw is engaged with the board boss **232** through the engaging hole **261** in a state that the support hooking portion **262** is inserted into the board slot **222***s* of the window fence **222**.

[0262] Thus, since the support hooking portion **252** is inserted into the board slot **222***s* of the window fence **222** to fix one side of the first LCD board **260**, an additional construction does not need for fixing, and thus, the display unit **20** can be light, thin and compact.

[0263] In addition, since the number of the parts used for mounting of the first LCD board **260** is minimized, a production unit cost can be reduced and a workability of the assembly operation can be heightened.

[0264] The ground plate **265** is positioned between the first LCD board **260** and the front frame **220**. That is, the engaging piece **266** corresponding to the board boss **232** is positioned between the LCD board **260** and the board boss **232** and engaged as the first LCD board **260** is engaged.

[0265] The connection pin **267** is connected to the LCD assembly **240** through the connection slot **222'**.

[0266] In this construction, grounding is made by the ground plate **265** and an electronic wave generated from the first LCD board **260** is cut off from being transferred forwardly of the front frame **220**. Thus, it is not necessary to add a grounding structure or an electronic wave shielding structure, and thus, the number of the entire parts can be reduced.

[0267] Mounting of the second LCD board **270** is similar to that of the first LCD board **260**.

[0268] That is, the support hooking portion **272** formed at one side of the second LCD board **270** is inserted into the board slot **222***s* formed at the window fence **222**, and the screw is engaged with the board boss **227** at one side of the front frame **220** through the engaging hole **271**, thereby mounting the second LCD board **270**.

[0269] Also, in this case, since the second LCD board **270** is mounted by a simple construction, a mounting workability is improved, and since it is not necessary to provide a construction for engagement, the display unit **200** can be light, thin and compact.

[0270] The pick-up base having constructions for reading a signal recorded in the disk is fixed as the combination pin **127** formed at the lower surface of the upper housing **120** is inserted into the guide shaft **119** of the lower housing **110** and the vibration damper **156** installed at the plurality of vibration damper receiving portions **154** is inserted into the guide shaft **119**.

[0271] That is, the lower surface of the vibration damper **156** is supported by the vibration damper support **119***t* formed at the lower end of the guide shaft **118**, and the upper surface of the vibration damper **156** is supported by the inside of the mounting guide **127'**, that is, the lower surface of the upper housing **120**, to thereby support the pick-up base **150**.

[0272] In this construction, vertical movement and eccentricity of the pick-up base **150** is prevented by the combination between the guide shaft **119** and the combination pin **127**, and a vibration and a noise transferred between the pick-up base **150** and the base unit **100** are absorbed by the vibration damper **156**.

[0273] Thus, without using a screw, the pick-up base is engaged as the upper housing **120** and the lower housing **110** are mutually engaged.

[0274] In this construction, since no construction is necessary for fixing the pick-up base **150**, the entire parts can be