

[0081] Passive layer 50 neighbors top surface 52a of polymer 52 and is configured to deflect with deflection of the electroactive polymer such that a surface 50a of passive layer 50 opposite to electroactive polymer 52 forms a set of passive layer surface features 57 that resembles the set of surface features 59 on top surface 52a of polymer 52. Passive layer 50 is passive in that it conforms in cross sectional shape and dimensions to the forces applied onto it by polymer 52. In another embodiment, passive layer 50 may also be considered passive relative to the electroactive polymer 52 in that it does not respond to the application of an electric field, with an area change and thickness change, like polymer 52.

[0082] For transducer 51, passive layer 50 couples directly to electroactive polymer 52 such that changes in polymer 52 surface area and thickness during actuation at least partially transfer to passive layer 50. When passive layer 50 couples to electroactive polymer 52, surface area and thickness changes in electroactive polymer 52 induce shearing forces in passive layer 50 that change the surface area and thickness of passive layer 50. Since passive layer 50 is thicker than polymer 52, or at least increases the combined thickness of passive layer 50 and polymer 52, a change in surface area and thickness in passive layer 50 may be used to amplify, in absolute terms, a displacement produced by the change in thickness of polymer 52.

[0083] In one embodiment, passive layer 50 contacts polymer 52 and coupling between passive layer 50 and polymer 52 may include direct attachment, an adhesive, or bonding of passive layer 50 onto polymer 52 (or portion thereof), etc. Alternatively, each passive layer 50 may be applied to electroactive polymer 52 as a surface coating. In another embodiment, passive layer 50 does not contact polymer 52 and one or more intermediate rigid structures are disposed between passive layer 50 and polymer 52. The rigid structures, such as metal posts, attach to both passive layer 50 and polymer 52 and are configured to transfer forces from the electroactive polymer to passive layer 50. The intermediate rigid structures then mechanically couple passive layer 50 and polymer 52 and transmit forces upon polymer 52 deflection.

[0084] In the cross section shown in FIG. 2B, elevated passive layer surface features 57a and 57b are created around the edges of top electrode 54a corresponding to the displaced top and elevated polymer surface features 59a and 59b, respectively, at the edges of top electrode 54a. Passive layer surface features 57a and 57b generally result in passive layer 50 from the fact that while the passive layer 50 increases in area over portion 56 corresponding to the shape of electrodes 54a and 54b and active area created by electrodes 54, passive layer 50 typically (depending on design) decreases in area over the inactive regions 55 of polymer 52 outside the electrodes 45 and active area. Since passive layer 50 generally keeps a substantially constant total volume (with the exception when passive layer 50 includes a compressible foam), if its surface area decreases during actuation or polymer deflection in the inactive regions, then the passive layer 50 thickness typically increases and forms the surface features 57. The location of thickness increase and surface features is typically predictable based on stress build up in the passive layer 50. In many cases, the thickness increase is enhanced in regions of high

strain, such as those immediately bordering the electrodes 54 and active area of transducer 51.

[0085] In this manner, passive layer 50 forms a set of passive layer surface features 57 that resembles the set of surface features 59 on the top surface of polymer 52. The set of surface features 59 on the top surface of polymer 52 includes both elevated polymer surface features and depressed electrode surface features. Thus, a set of passive layer surface features 57 may include both elevated and depressed portions relative to the original thickness of passive layer 50. For transducer 51, the set of passive layer surface features 57 includes elevated portions 57a and 57b corresponding to top polymer surface features 59a and 59b and a depressed portion 57c corresponding to thinning of polymer 52 in central portion 56. It is understood that passive layer surface features 57 may not exactly mimic the spatial arrangement and size of polymer surface features and recessed electrode surface features on polymer 52 and may include spatial offsets, relative variations and minor quantitative differences. In general, however, the set of passive layer surface features 57 resembles the set of surface features 59 on the top surface of polymer 52 in approximate spatial configuration, relative size, etc. The number of surface features 57 for passive layer 50 will generally correspond to the number of surface features 59 on the top surface of polymer 52, and each set may include from 1 to 200 surface features, or more, depending on the number, complexity and layout of electrodes on polymer 52.

[0086] FIG. 2C illustrates a transducer 51 comprising an electroactive polymer 52 between two passive layers 50 and 58 in accordance with a specific embodiment of the present invention.

[0087] Actuation of polymer 52 in portion 56 via electrodes 54 causes polymer 52 in portion 56 to increase in planar area and reduce in thickness. Correspondingly, when portion 56 of polymer 52 is actuated, the passive layers 50 and 58 in this surface region both increase in area. Actuation of polymer 52 thus causes top and bottom passive layers 50 and 58 to reduce in thickness about portion 56 in the area where polymer 52 thickness has contracted. The reduction in thicknesses of the top passive layer 50 and the bottom layer 58 are distances, D1 and D4, respectively, as measured from their thickness. The change in thickness of polymer 52 at its contact with the top passive layer 50 and the bottom passive layer 58 are, D2 and D3, respectively. Top and bottom passive layers 50 and 58 are each thicker than polymer 52. Hence, the change in thickness of top and bottom passive layers 50 and 58 is greater than the change in thickness of polymer 52 in portion 56, i.e., $D1 > D2$ and $D4 > D3$. In this manner, each passive layer 50 and 58 amplifies the absolute displacement (change in thickness) as compared to an electroactive polymer transducer without passive layers.

[0088] The magnitude of forces generated by actuation of portion 56 in polymer 52 limits the thickness and stiffness of each passive layer 50. As one of skill in the art will appreciate, the amount of forces generated by actuation of portion 56 is affected by the size of portion 56, polymer 52 material, dielectric constant, and actuation voltage, for example. As the thickness or stiffness of each passive layer 50 increases, the required shear forces to displace it also increases. Thus, as the thickness for passive layer 50 increases, deflection of passive layer 50 decreases for a