

[0087] In the non-restrictive illustrative embodiment of FIG. 8, transducer T2 is a controllable source of speed 901 advantageously presenting a high intrinsic mechanical impedance Z_2 (see FIGS. 9-12).

[0088] Since a high performance differential actuator is characterized by the expression:

$$(K+1)^2 Z_2 \gg Z_1,$$

[0089] where Z_1 and Z_2 are equivalent mechanical impedances associated to transducers T1 and T2, respectively, and K is the above mentioned amplification factor, the mechanical differential 801 acts as a speed reducer (speed reducer 802) for transducer T2 from a load point of view. Thus, if the intrinsic mechanical impedance of transducer 72 is low, a gear ratio and an intrinsic friction of the mechanical speed reducer 802 of the mechanical differential 801 will contribute to increase an equivalent impedance Z_{eq} of transducer 72 seen from the load 803. It is not necessary to exert a precise control on the exact value of the mechanical impedance of transducer T2, since this does not affect the principle of operation of the differential actuation process. Taking into consideration the foregoing teaching of the specification in Section "Real source of speed", possible implementations of transducer T2 comprise, for example:

[0090] A hydraulic transducer (T2) connected to a low gear ratio differential (K=1 implemented by the mechanical speed reducer 802);

[0091] An ultrasonic actuator (T2) connected to a low gear ratio differential (K=1 implemented by the mechanical speed reducer 802);

[0092] A direct drive electromechanical transducer (T2) connected to a high gear ratio differential (K>>1 implemented by the mechanical speed reducer 802) and with a feedback speed controller (not shown; this type of controller is well known to those of ordinary skill in the art and for that reason will not be further described in the present specification); and

[0093] Any other actuator sub-system designed and suitable to act as a controllable source of speed.

[0094] Depending of the nature of transducer T1 and taking into consideration the teaching of the above Section "Real source of force/torque", four categories of high performance differential actuators can be distinguished.

[0095] Category 1: Differential Actuator with Constant Impedance Dynamic Reaction

[0096] Transducer T1 has a constant mechanical impedance Z_1 , as shown in FIG. 9. The intrinsic mechanical impedance Z_1 of transducer T1 is task dependant and is calculated during the phase of engineering of the actuator. The output force can be controlled within a limited amplitude and bandwidth depending on the mechanical impedance Z_1 and the speed bandwidth of transducer T2. Examples of possible physical implementations of transducer T2 comprise, amongst others:

[0097] A passive mechanical spring;

[0098] A passive mechanical damper;

[0099] A passive mechanical inertia; and

[0100] A combination of passive mechanical elements such as springs, dampers and inertia elements.

Category 2: Force Controllable Differential Actuator

[0101] Transducer T1 comprises an active source of force/torque 1001 with very low intrinsic impedance Z_1 , as shown in FIG. 10. Possible physical implementations of transducer T1 include, amongst others:

[0102] Force controlled direct drive electromechanical transducers;

[0103] Force controlled pneumatic transducers;

[0104] Any actuation sub-system acting as a controlled source of force/torque.

[0105] Category 3: Differential Actuator with Variable and Controllable Impedance Dynamic Reaction

[0106] Transducer T1 has a variable and controllable impedance element, as shown in FIG. 11. Possible physical implementations of variable and controllable impedance element include, amongst others:

[0107] A controlled magneto-rheological damper;

[0108] An controlled electro-rheological damper;

[0109] A controlled mechanism acting as a variable stiffness spring;

[0110] A direct drive electromechanical transducer controlled with a feedback of movement state variables of transducer T1 (position, speed, acceleration) to implement virtual impedance;

[0111] A controlled magnetic particle brake;

[0112] A controlled magnetic brake based on the hysteresis effect;

[0113] A controlled stack of piezoelectric actuators acting on friction disks; and

[0114] Any mechanical component with variable and controllable mechanical impedance.

[0115] Category 4: Force Controllable Differential Actuator with Variable and Controllable Impedance Dynamic Reaction

[0116] As shown in FIG. 12, transducer T1 has a variable and controllable impedance element Z_1 connected with an active source of force/torque 1201 with very low intrinsic impedance. Possible physical implementations of transducer T1 include, amongst others:

[0117] A direct drive electromechanical transducer with a <<2-portion based>> control scheme. One portion implements the <<source of force/torque>> contribution while the other portion implements the virtual impedance contribution. The two contributions are added inside a controller avoiding the physical implementation of two distinct transducers; and

[0118] Any actuation subsystem acting as a controlled source of force/torque (category 2) acting in parallel with any mechanical component with variable and controllable mechanical impedance (category 3).

[0119] Key Property of a Differential Actuator According to the Illustrative Embodiments of the Present Invention