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(54) **VOICE APPLIANCE**

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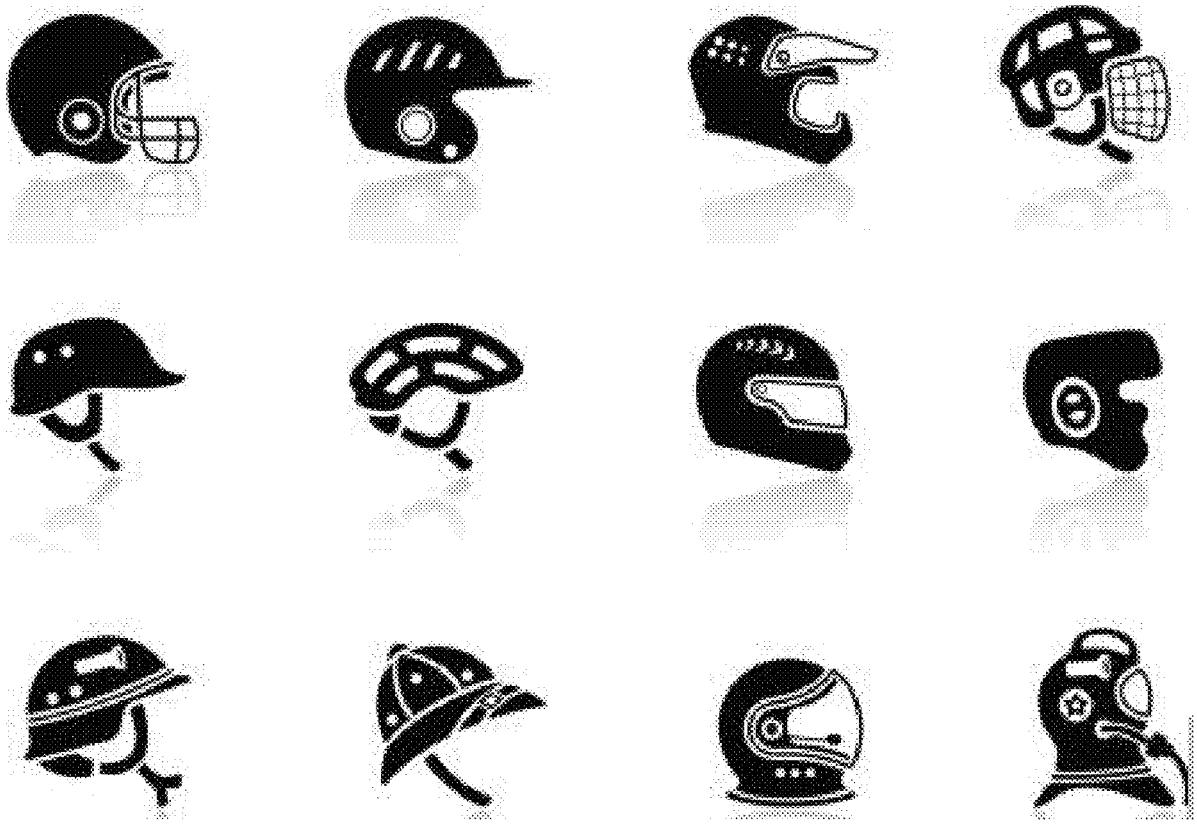
(57) **ABSTRACT**

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