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(54) **PARTICLE FORMATION AND MORPHOLOGY**

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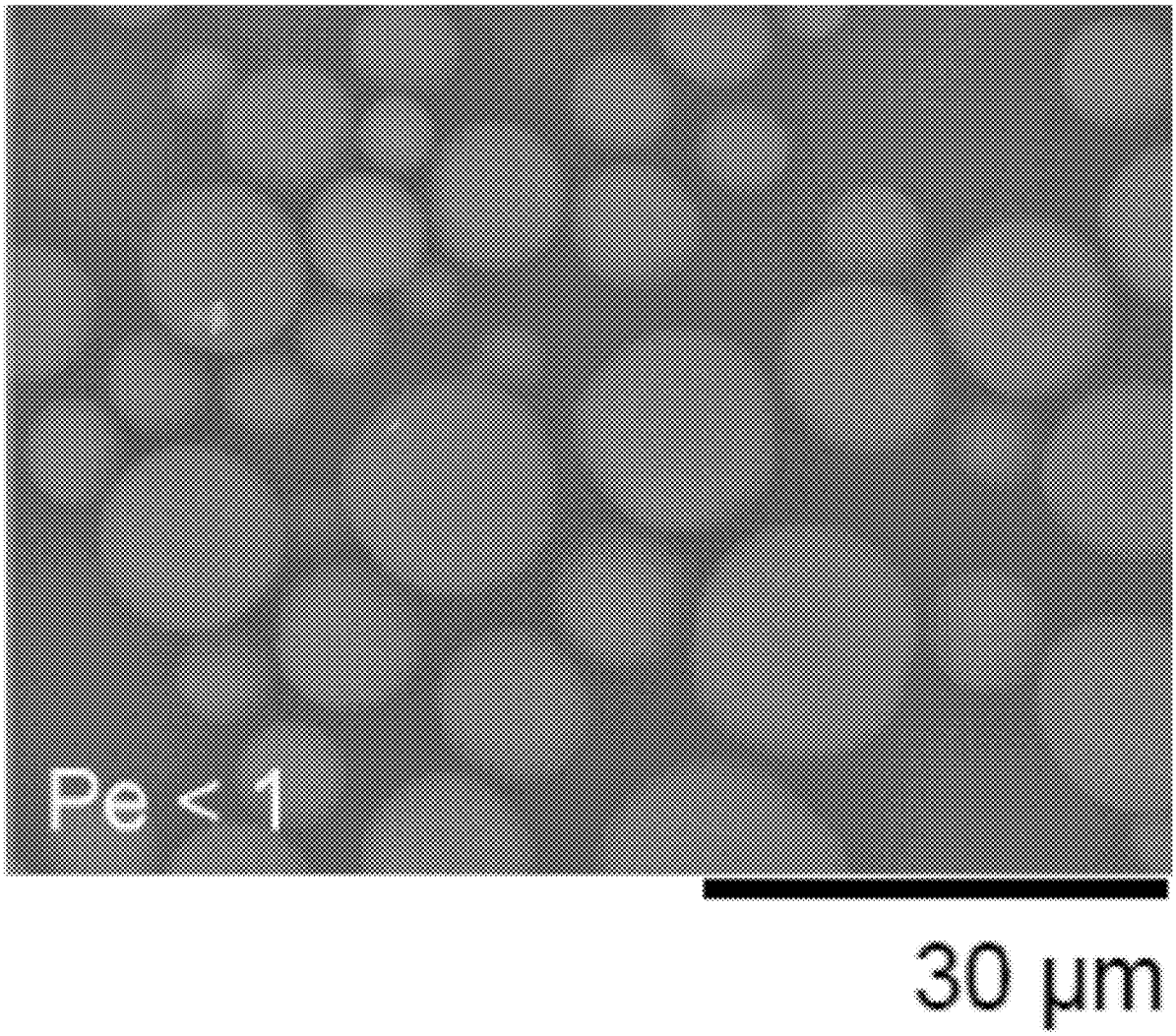
(57) **ABSTRACT**

The present disclosure relates to compositions and methods that enable the formation of pharmaceutically relevant particles that can be used for therapy. In particular, the methods disclosed herein allow the controlled formation of circular particles having low internal void spaces comprising bioactive therapeutic agents.