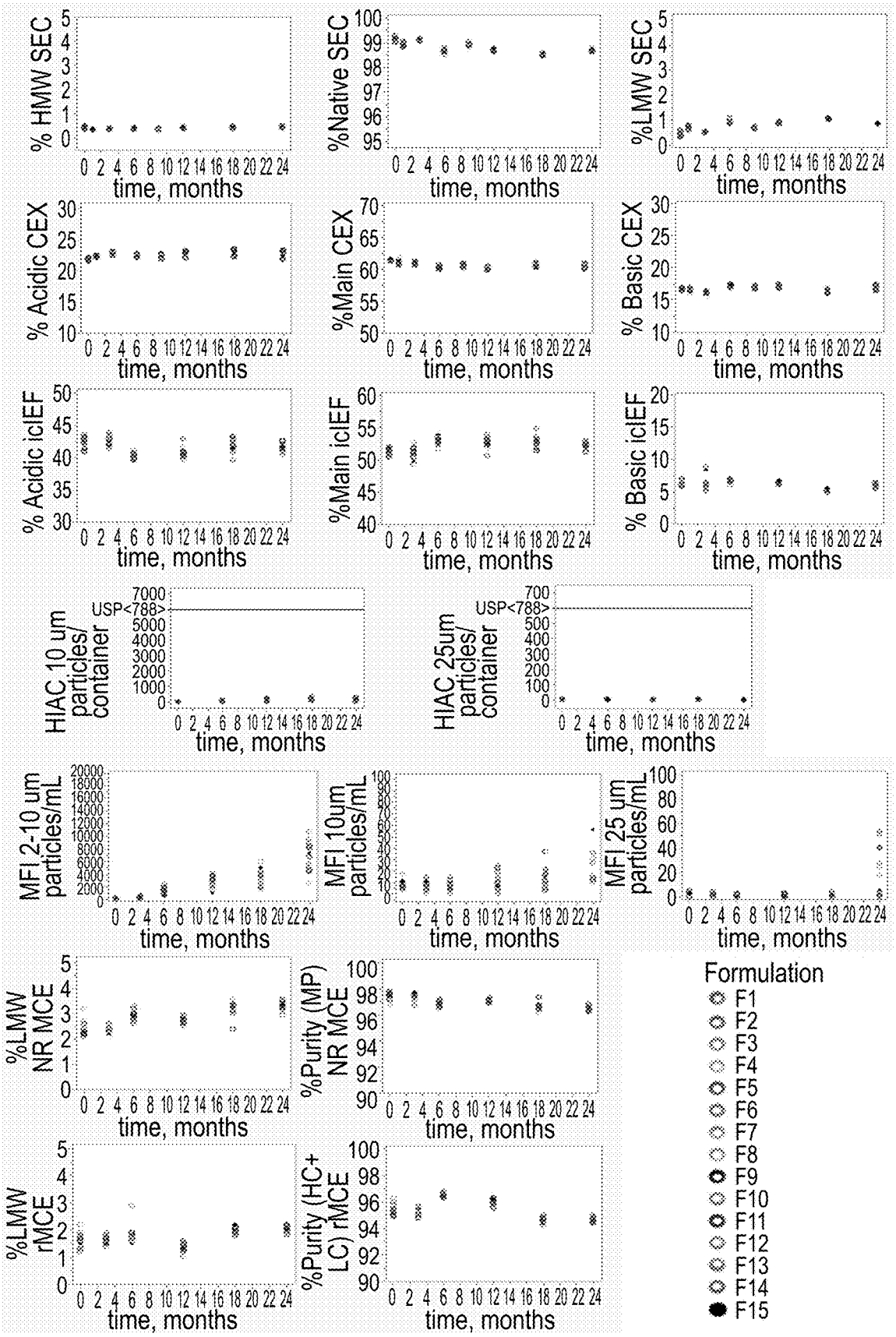
Figure 7


% HMW SEC
%Native SEC
%LMW SEC
% Acidic CEX
%Main CEX
% Basic CEX
% Acidic icIEF
%Main icIEF
% Basic icIEF
HIAC 10 um particles/ container
USP<788>
HIAC 25um particles/ container
MFI 2-10 um particles/mL
MFI 10um particles/mL
MFI 25 um particles/mL
%LMW NR MCE
%Purity (MP) NR MCE
%LMW rMCE
%Purity (HC+ LC) rMCE
time, months
Formulation
F1
F2
F3
F4
F5
F6
F7
F8
F9
F10
F11
F12
F13
F14
F15