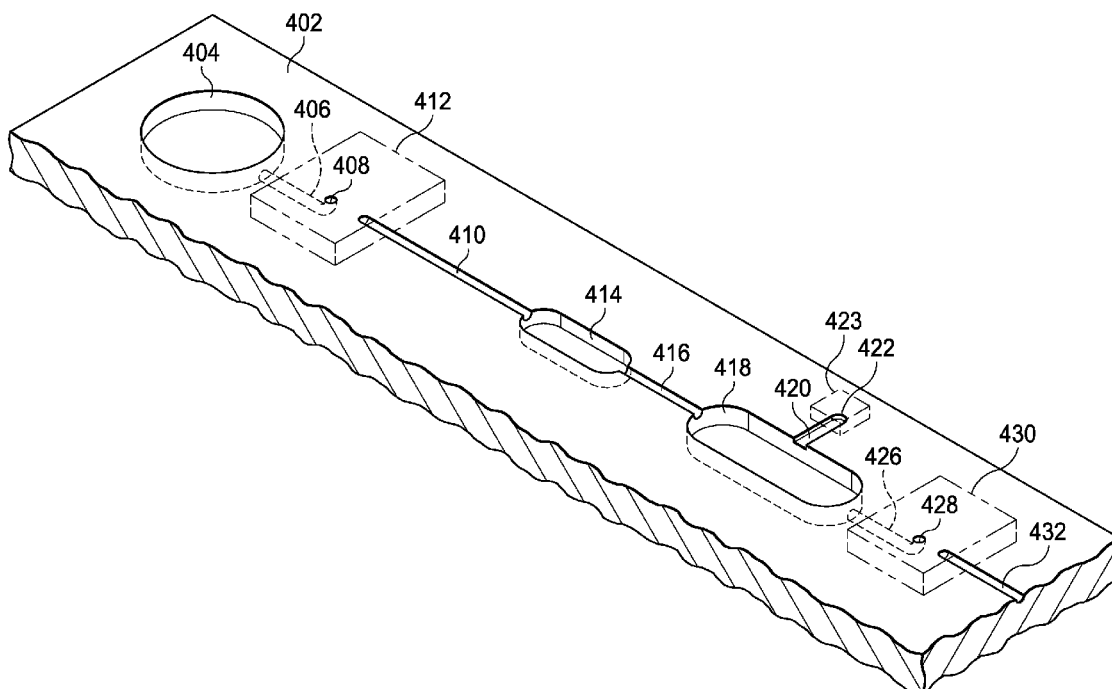
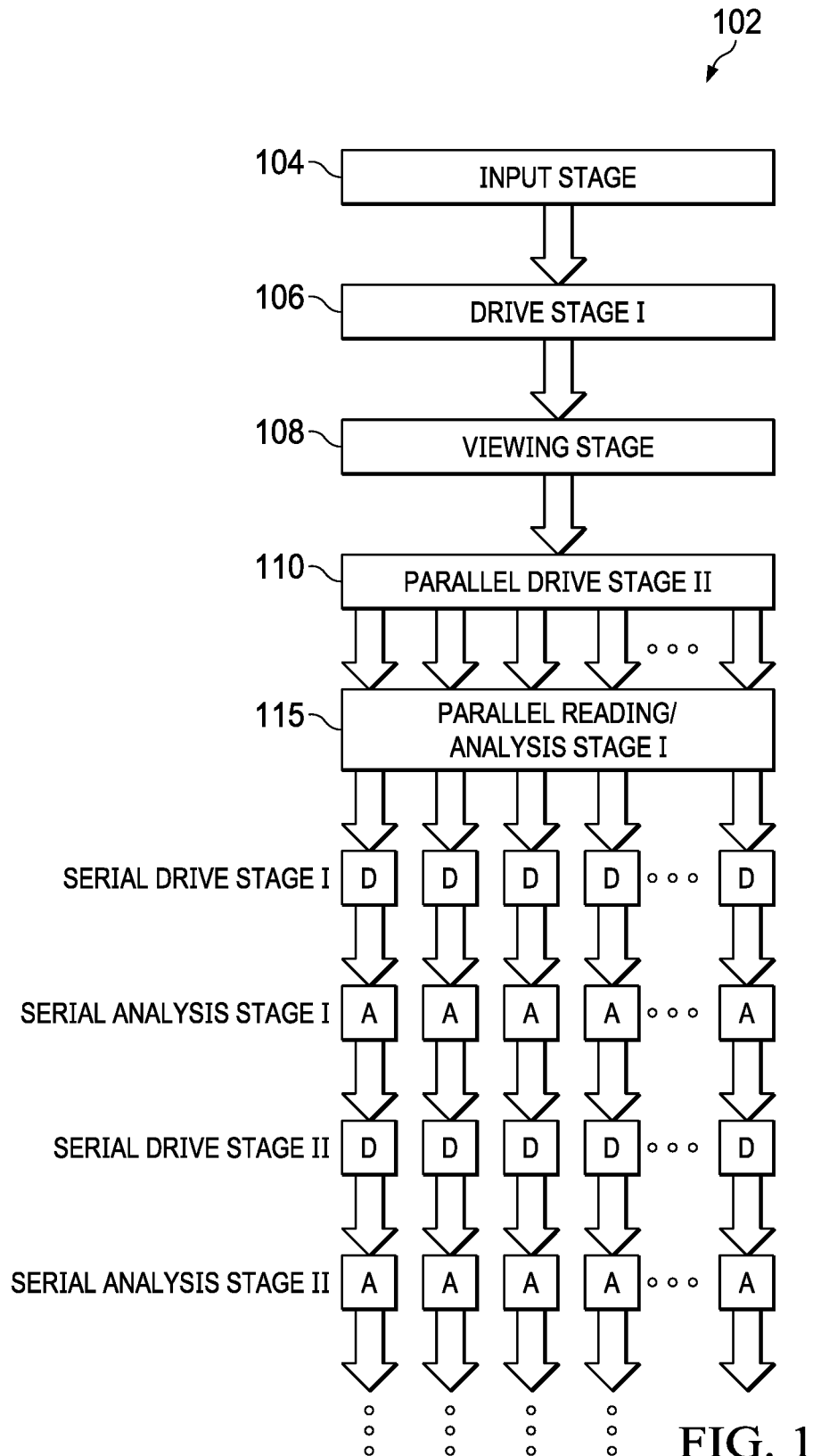


(43) **Pub. Date:** **May 16, 2019**





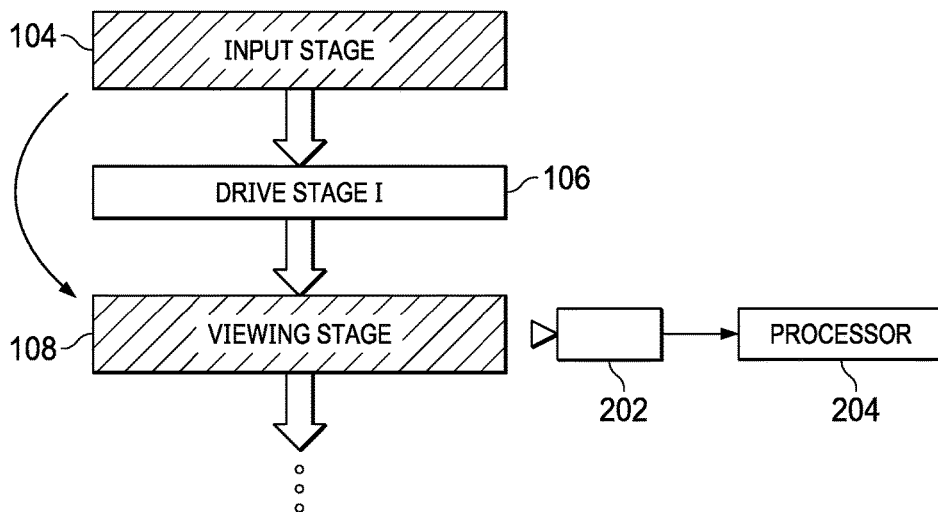


FIG. 2A

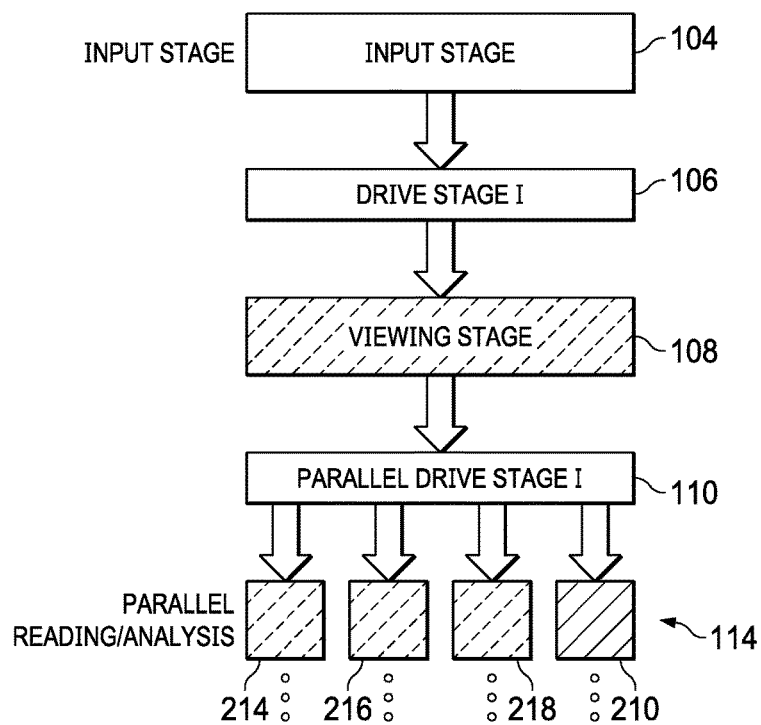


FIG. 2B

FIG. 2C

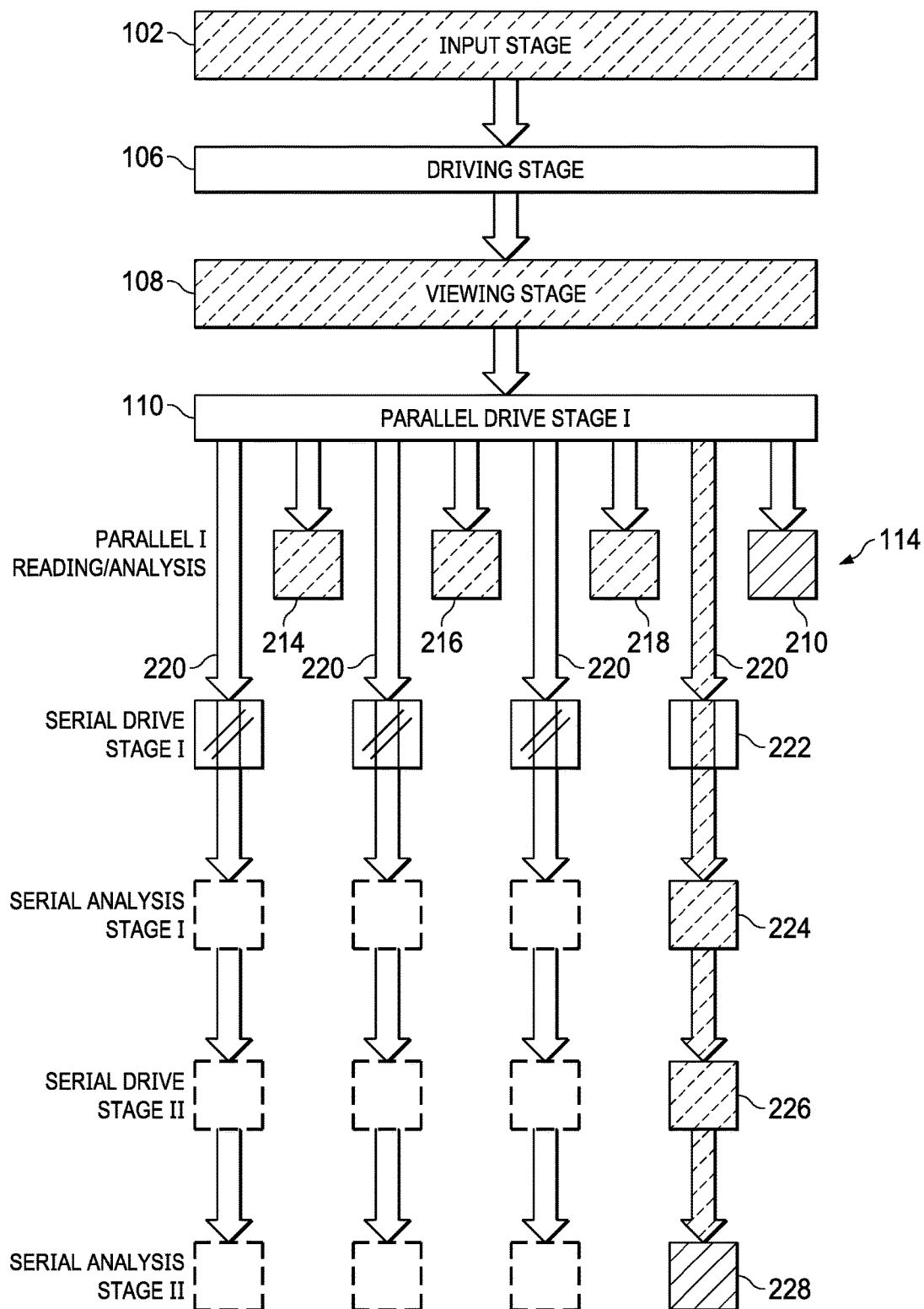
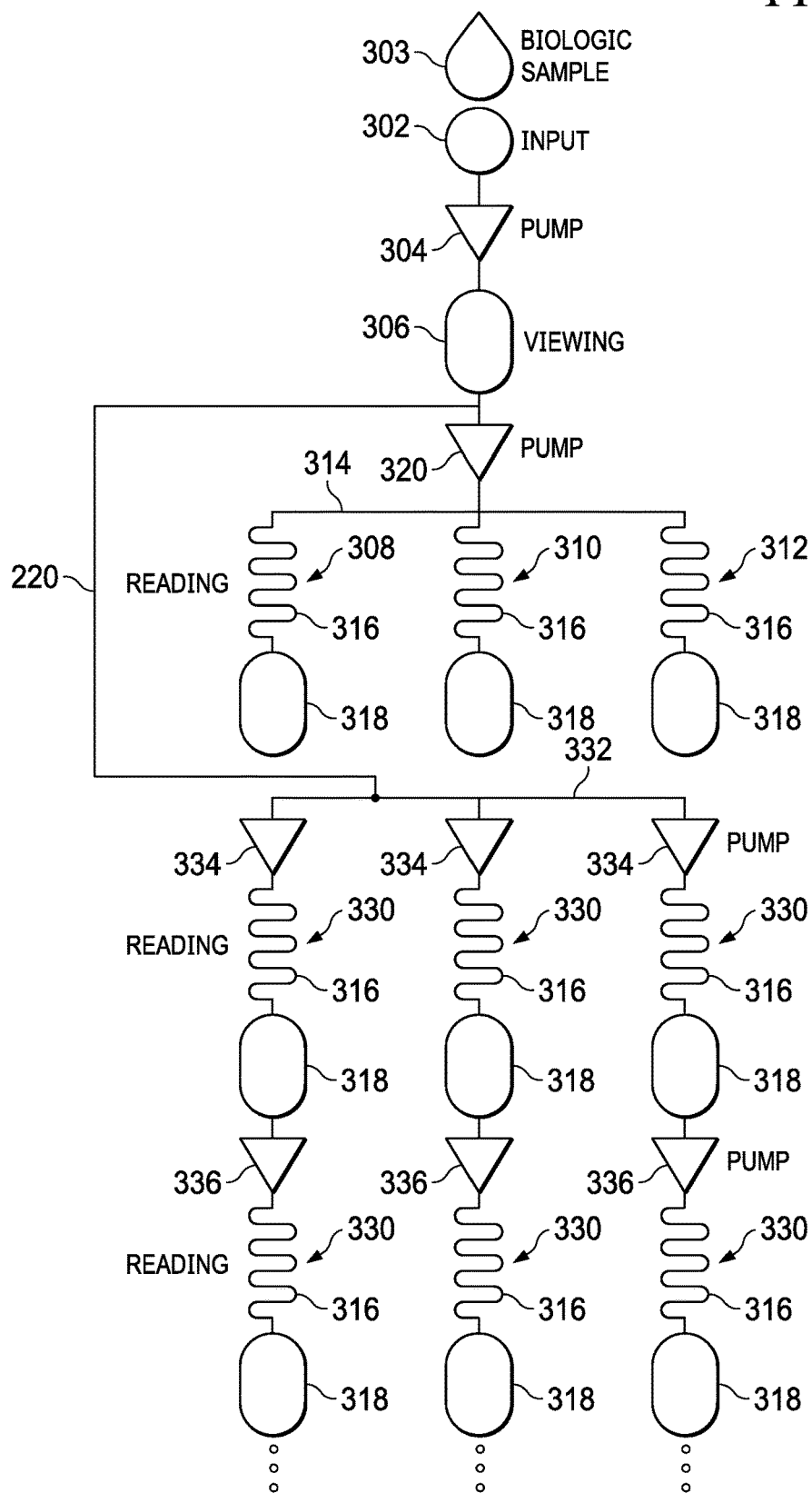


FIG. 3A



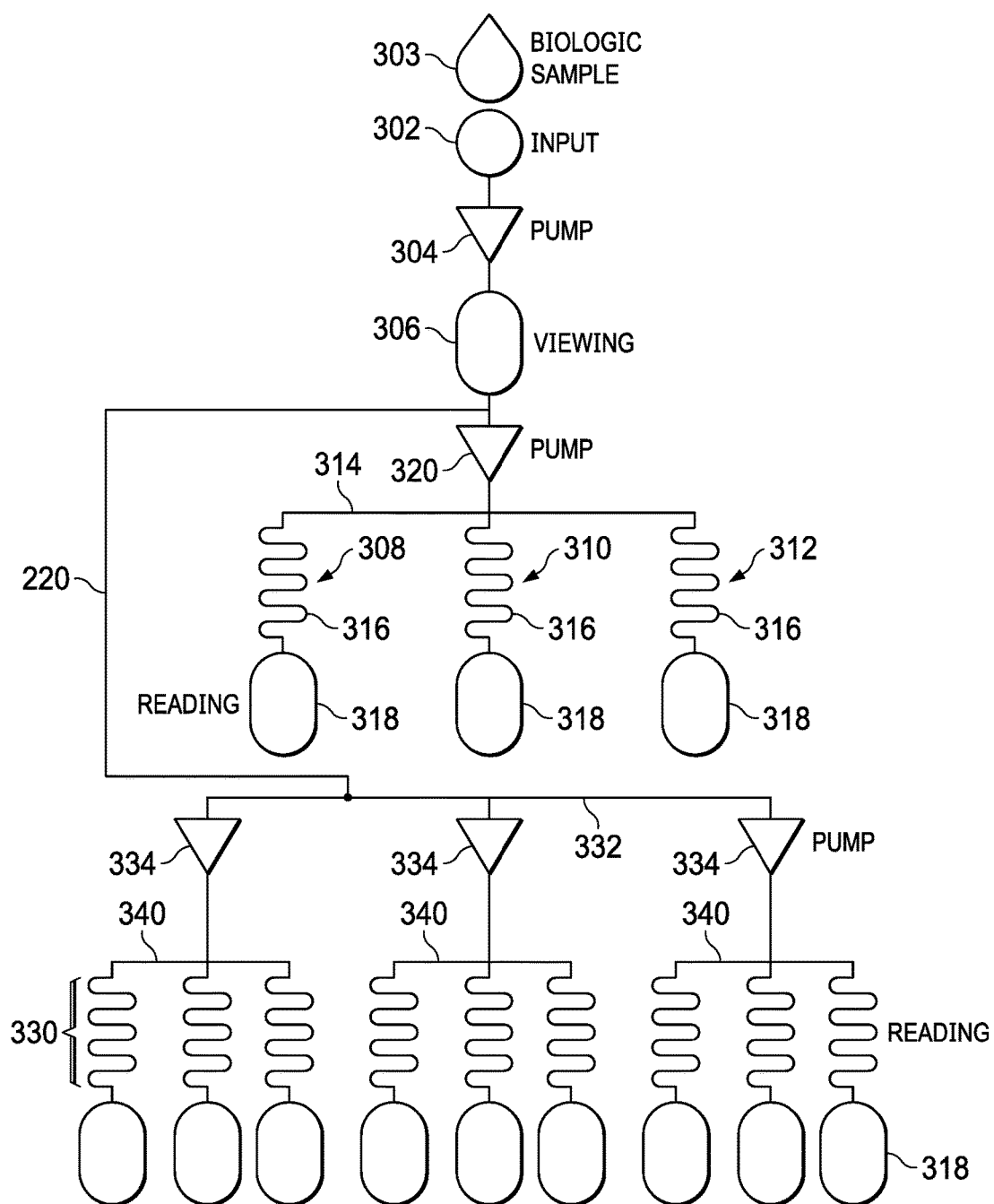


FIG. 3B

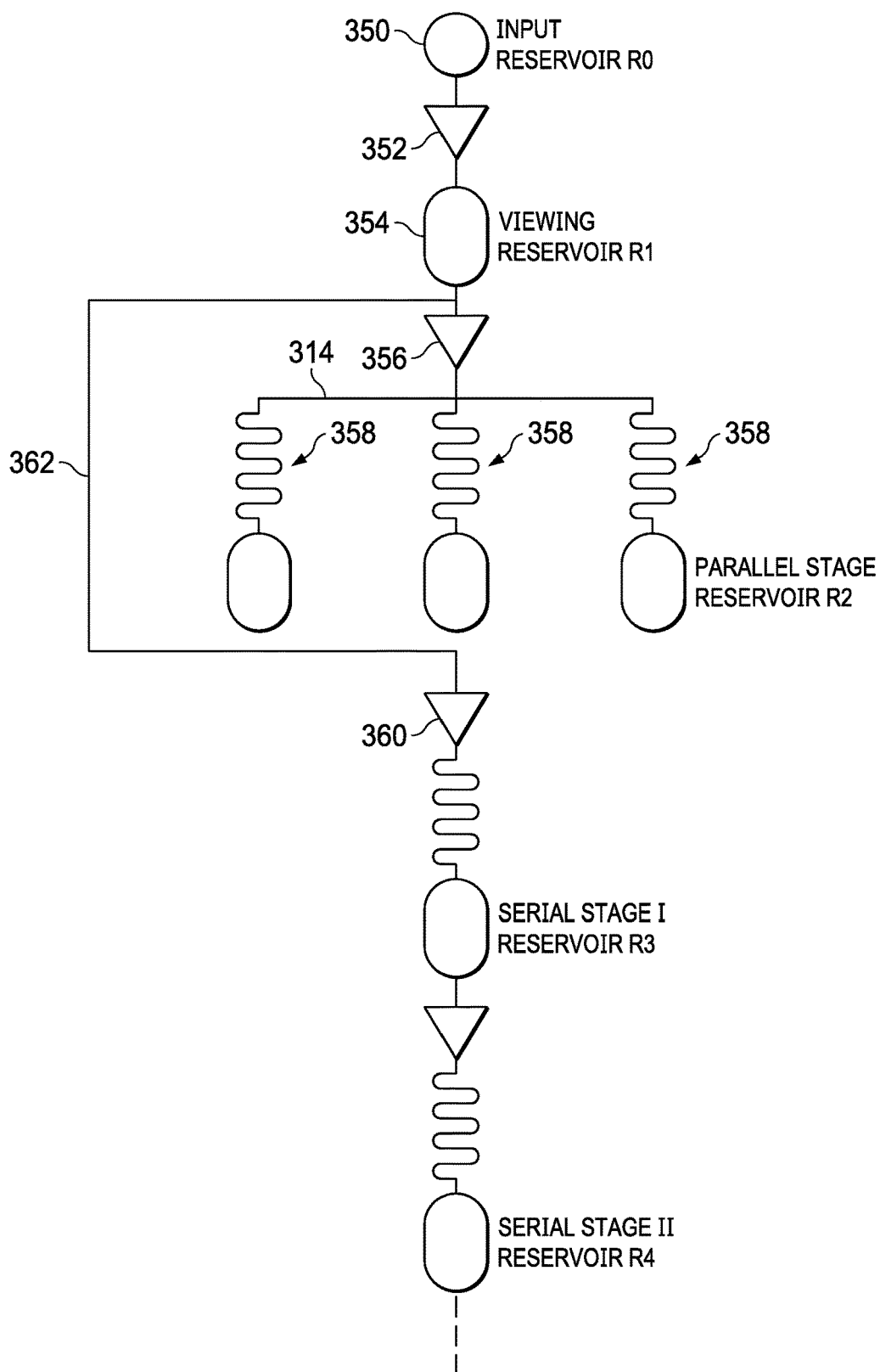


FIG. 3C

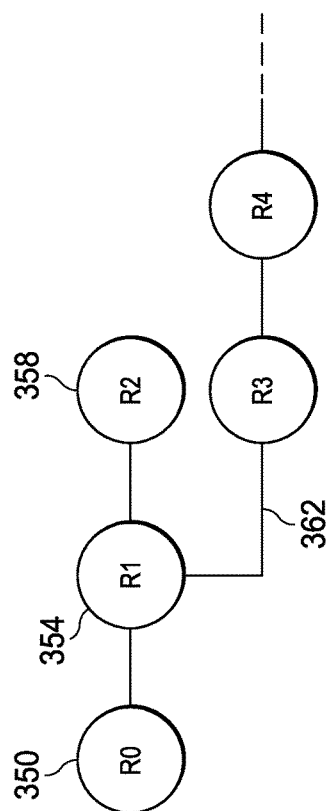


FIG. 3D

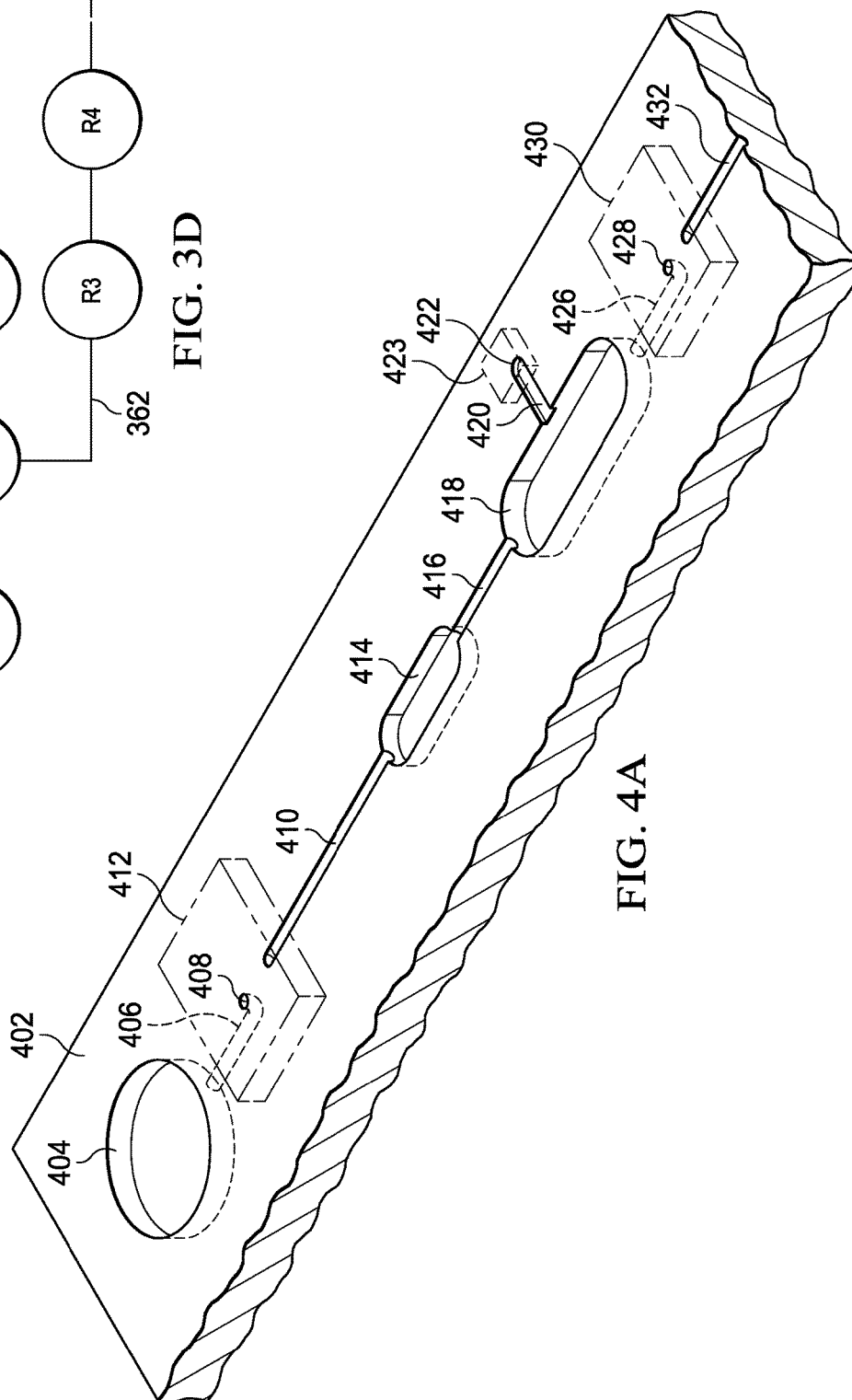


FIG. 4A

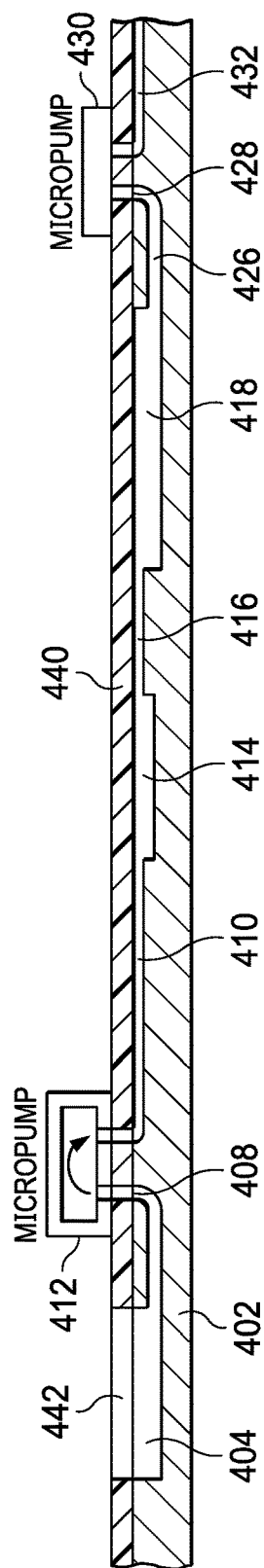


FIG. 4B

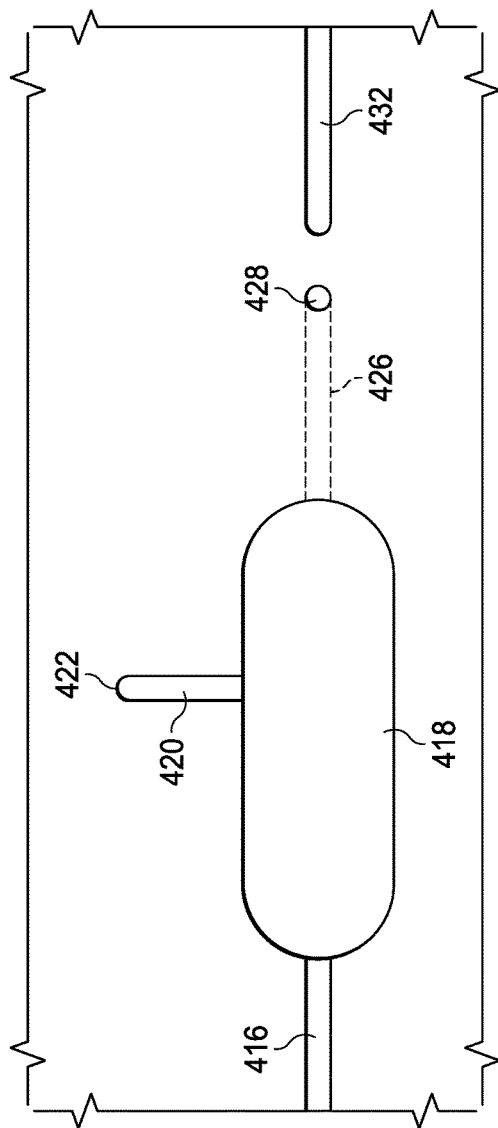


FIG. 4C

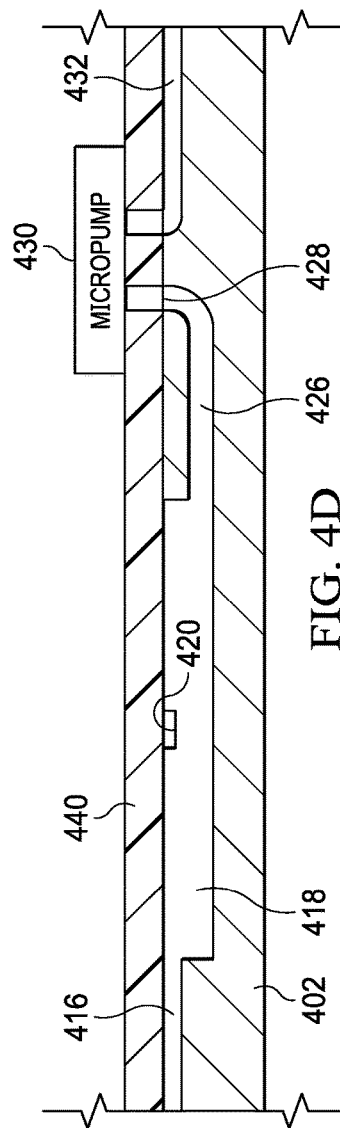


FIG. 4D

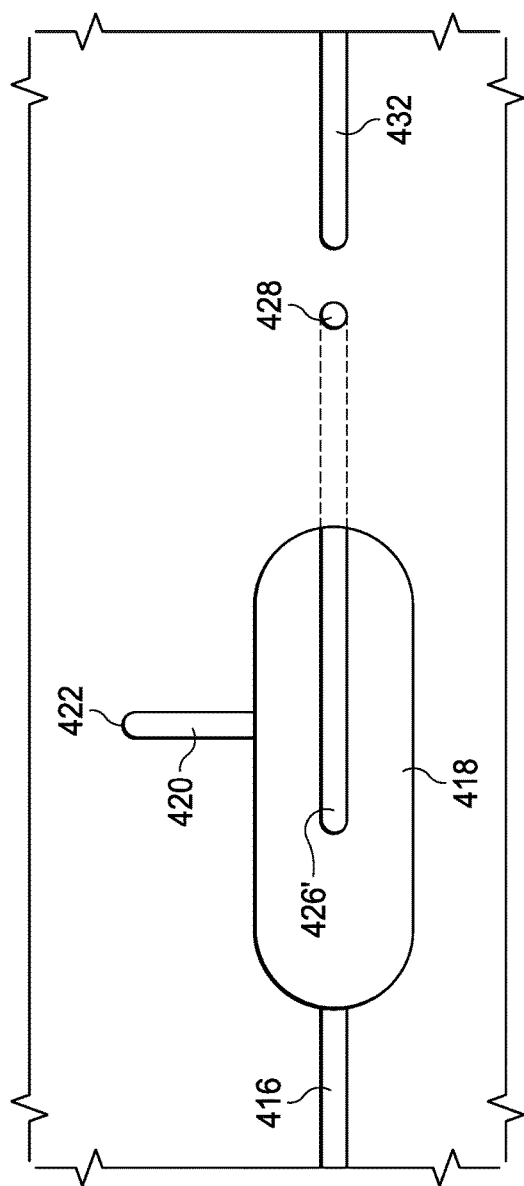


FIG. 4E

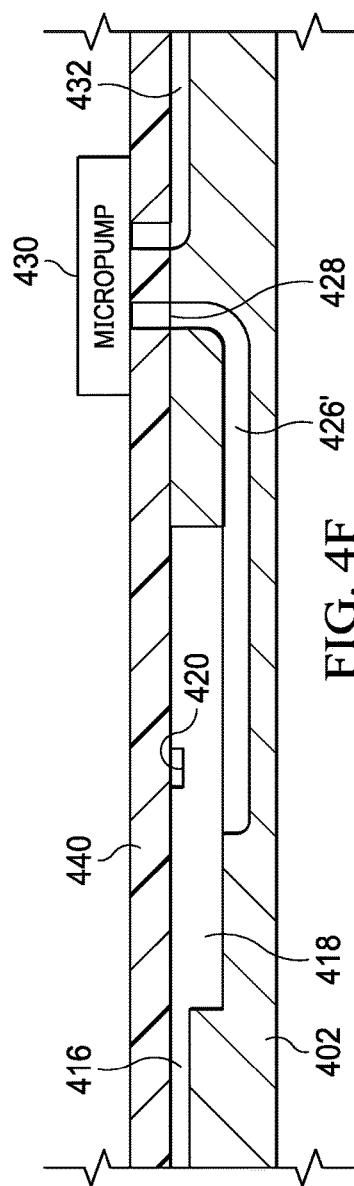


FIG. 4F

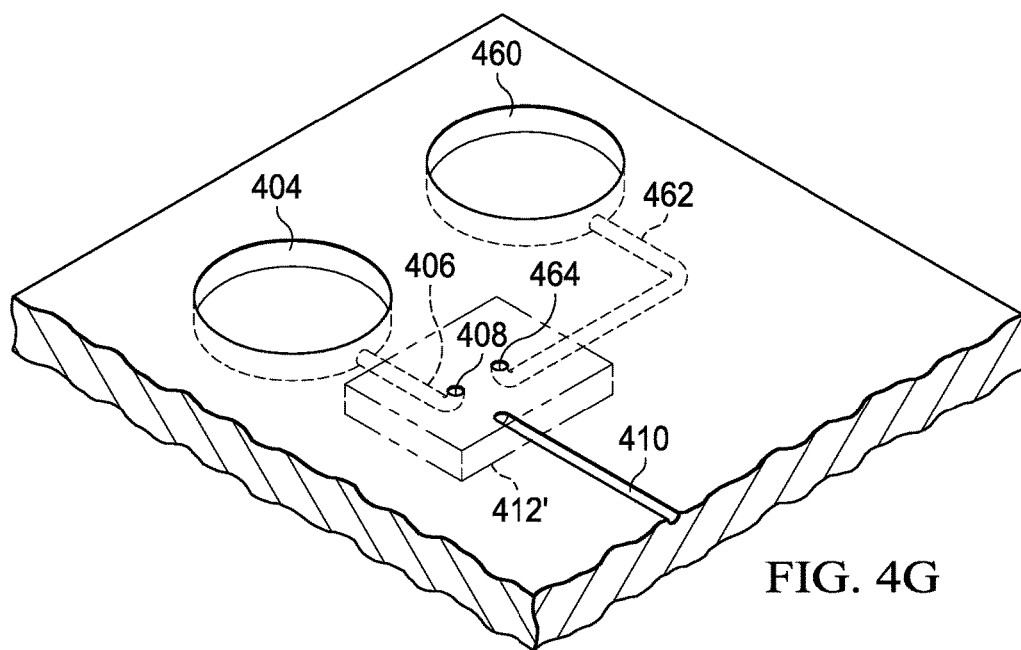


FIG. 4G

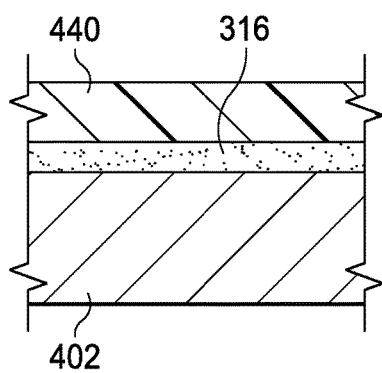


FIG. 5A

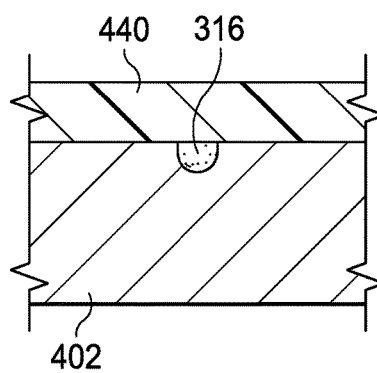
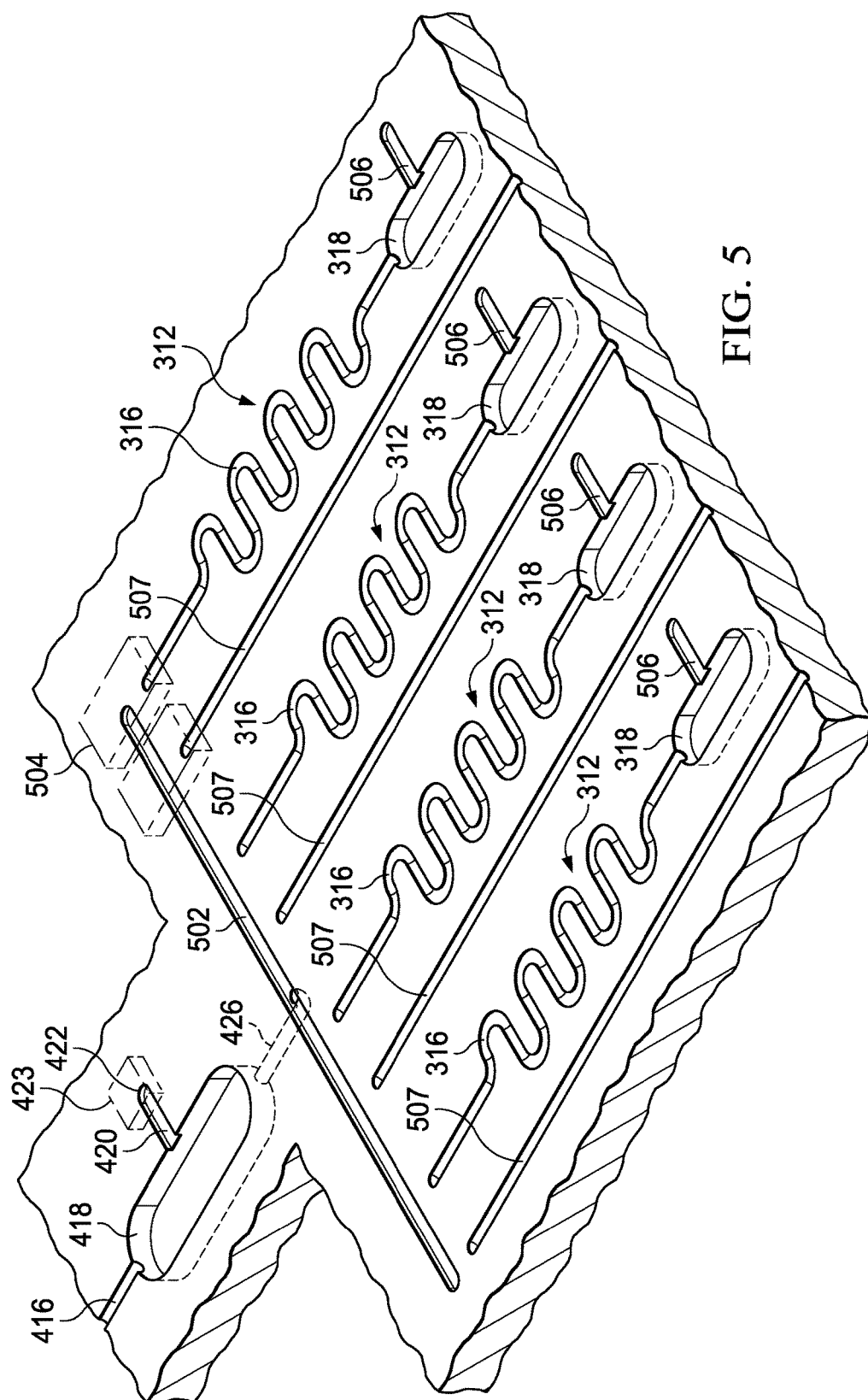
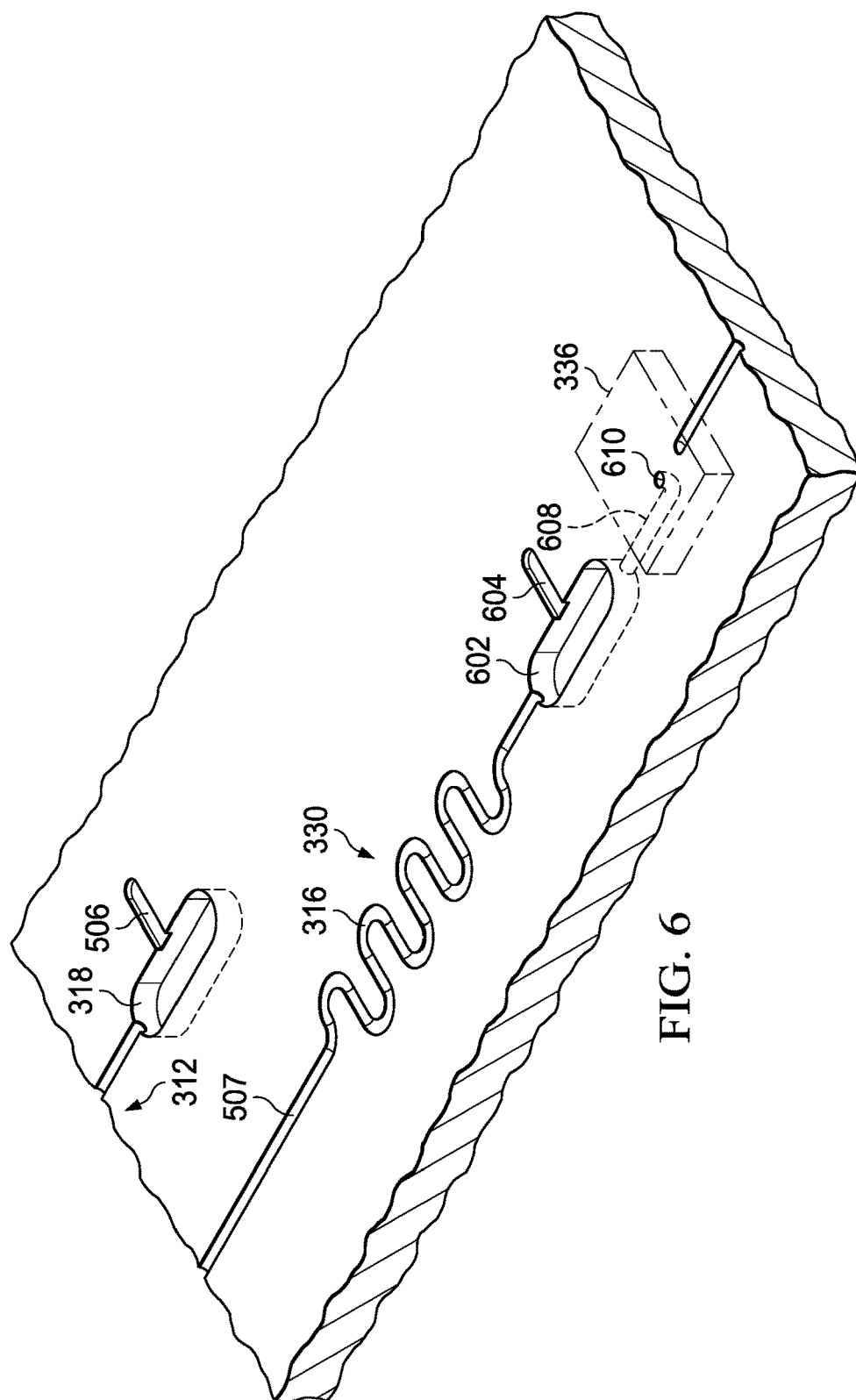


FIG. 5B





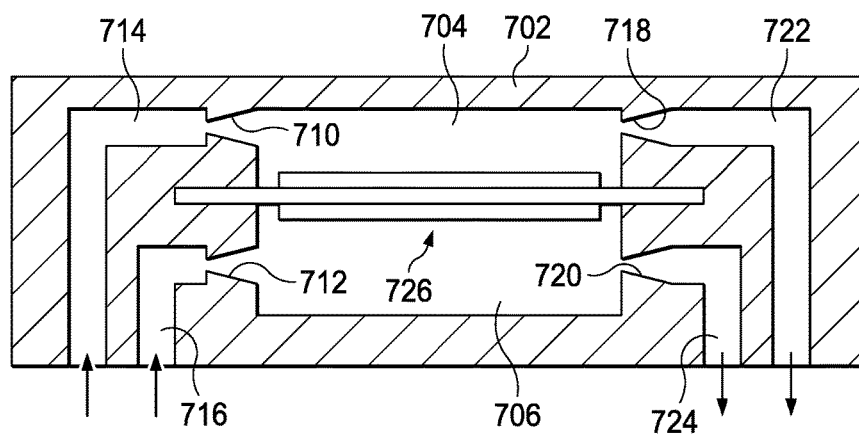


FIG. 7A

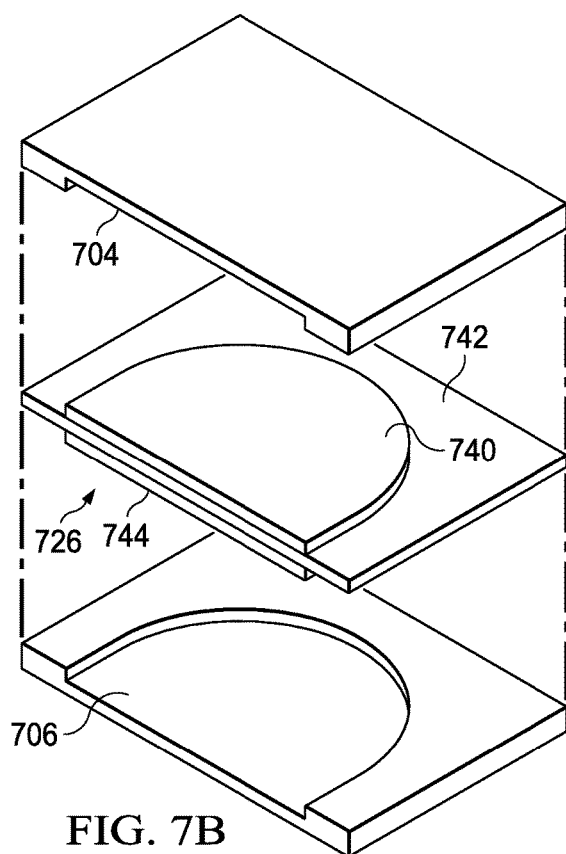


FIG. 7B

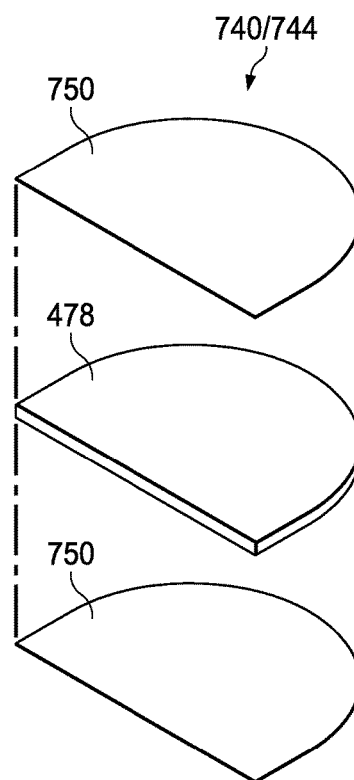
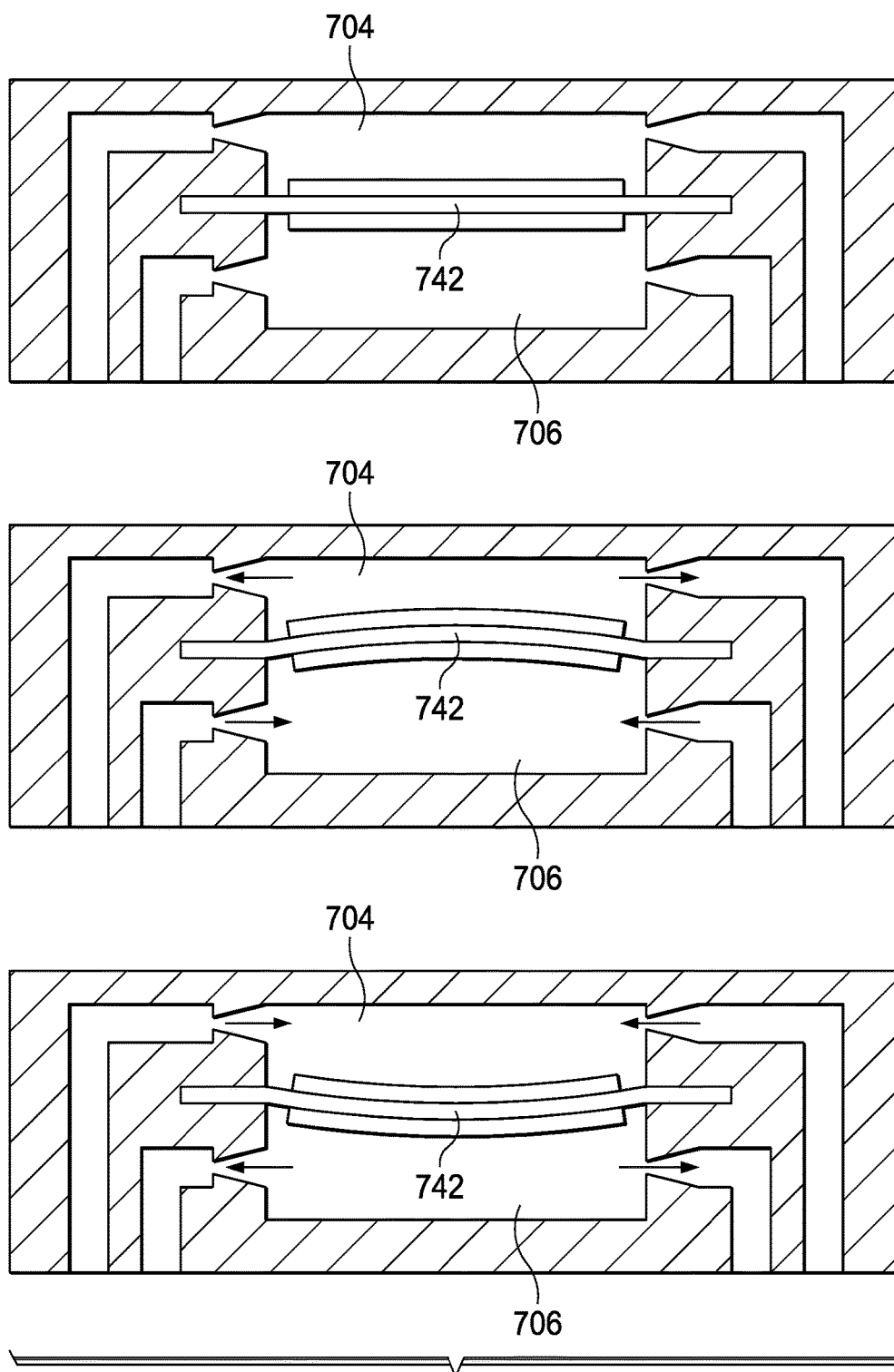
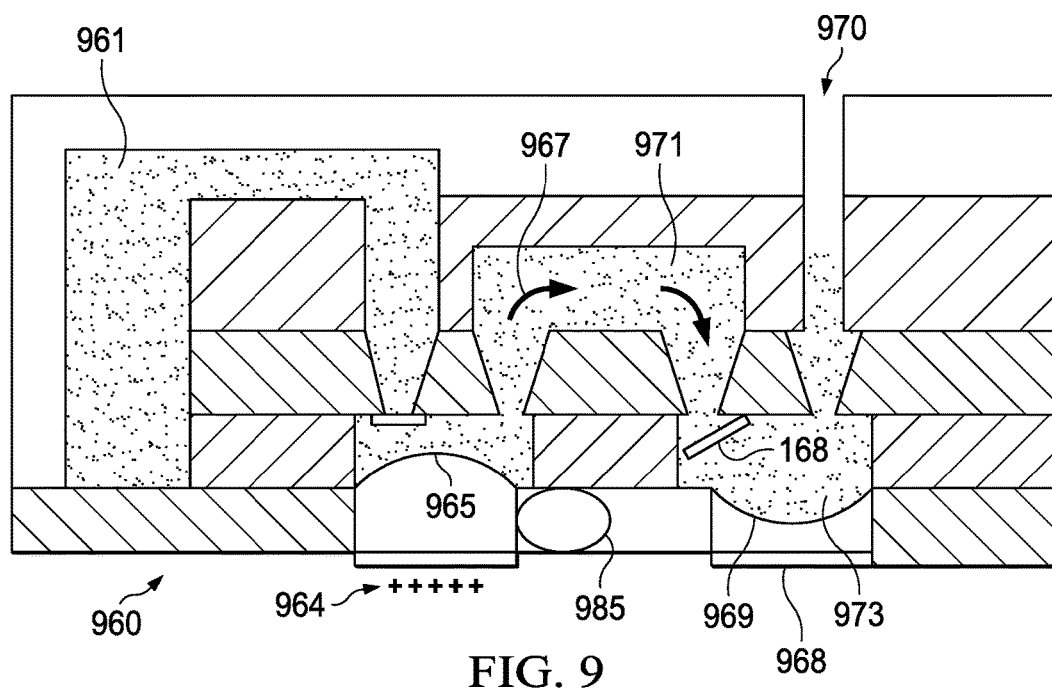
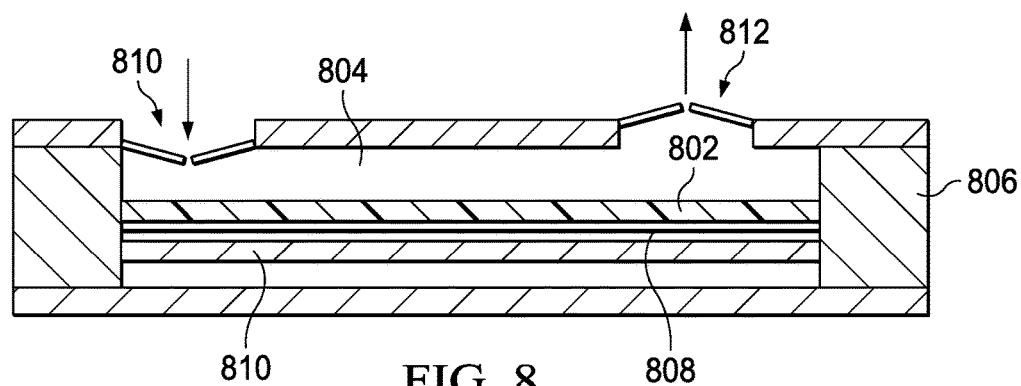


FIG. 7C





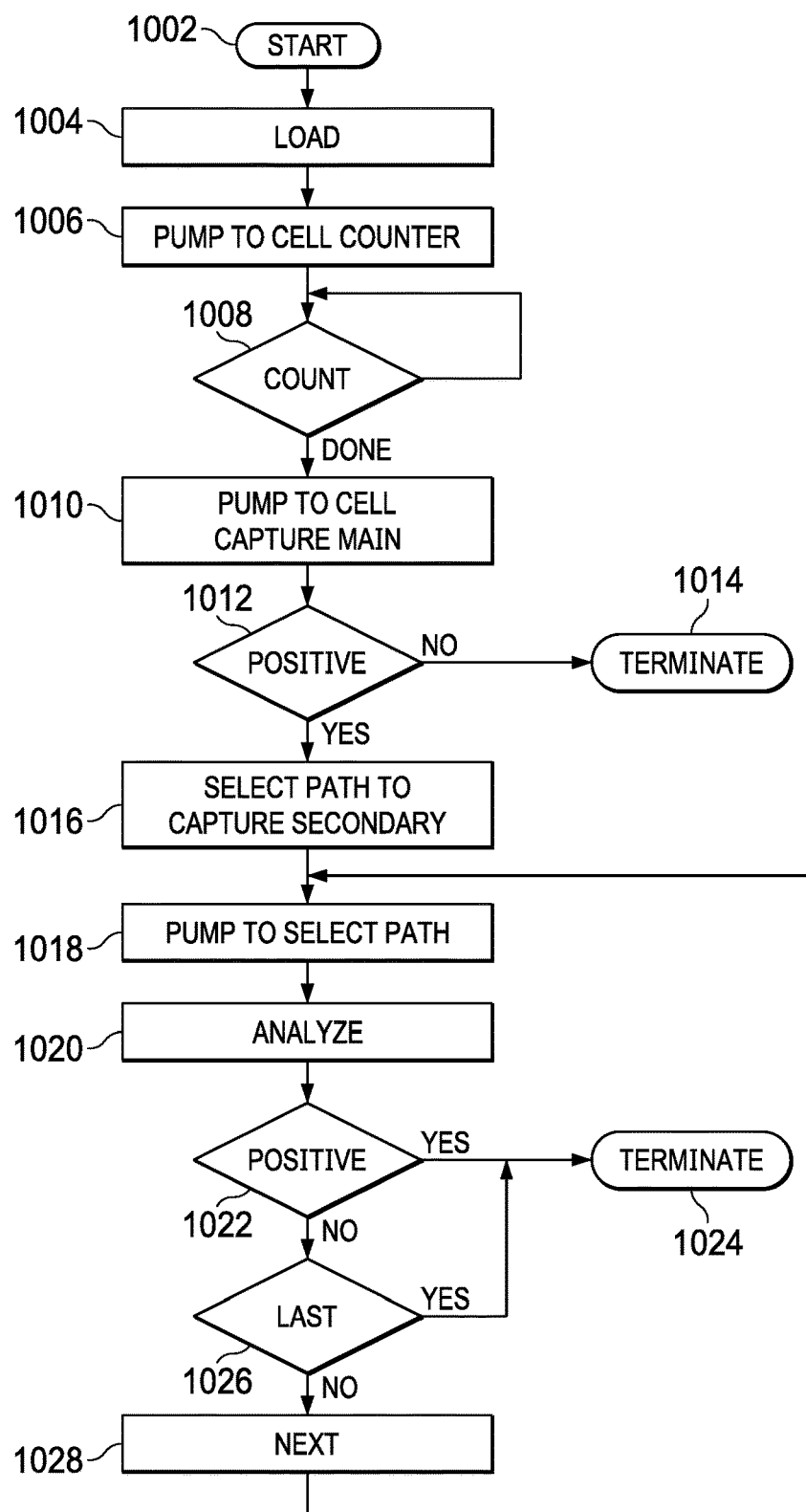


FIG. 10

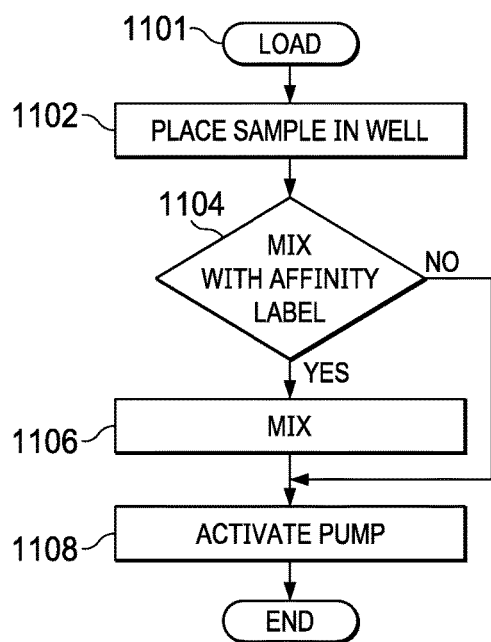


FIG. 11

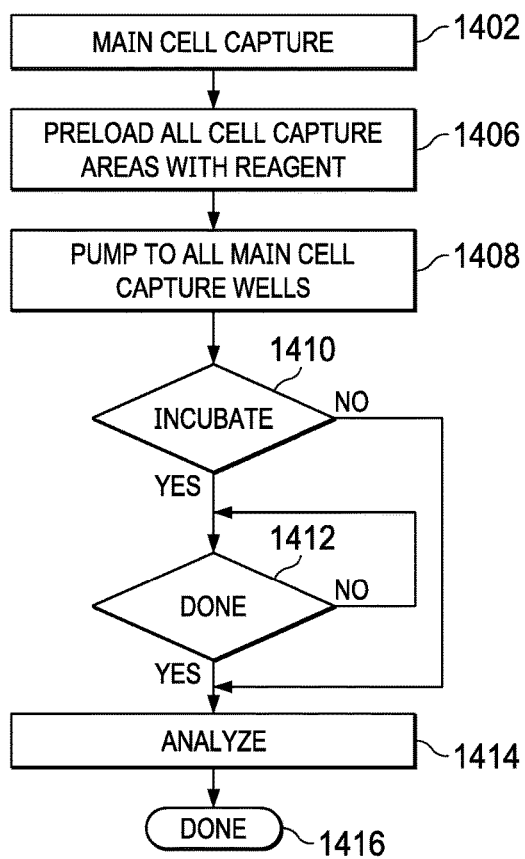


FIG. 14

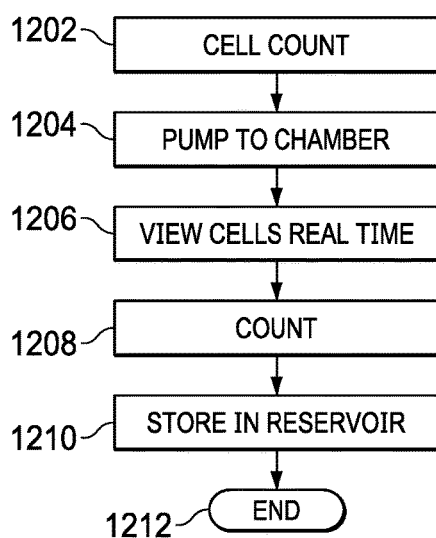


FIG. 12

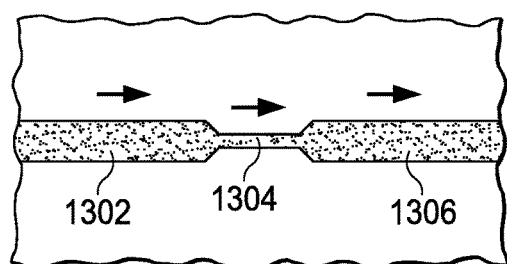


FIG. 13A

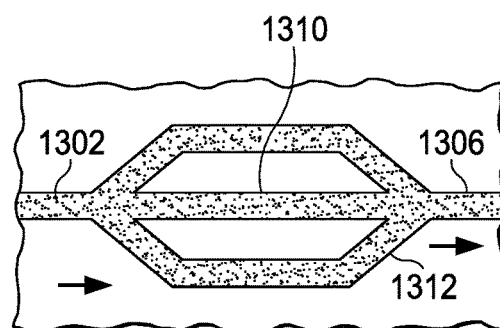


FIG. 13B

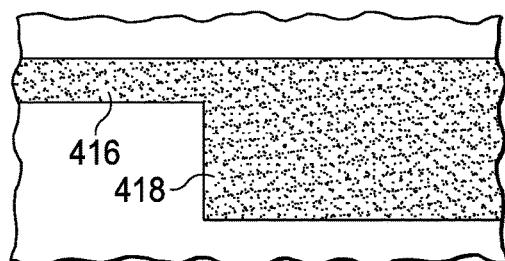


FIG. 13C

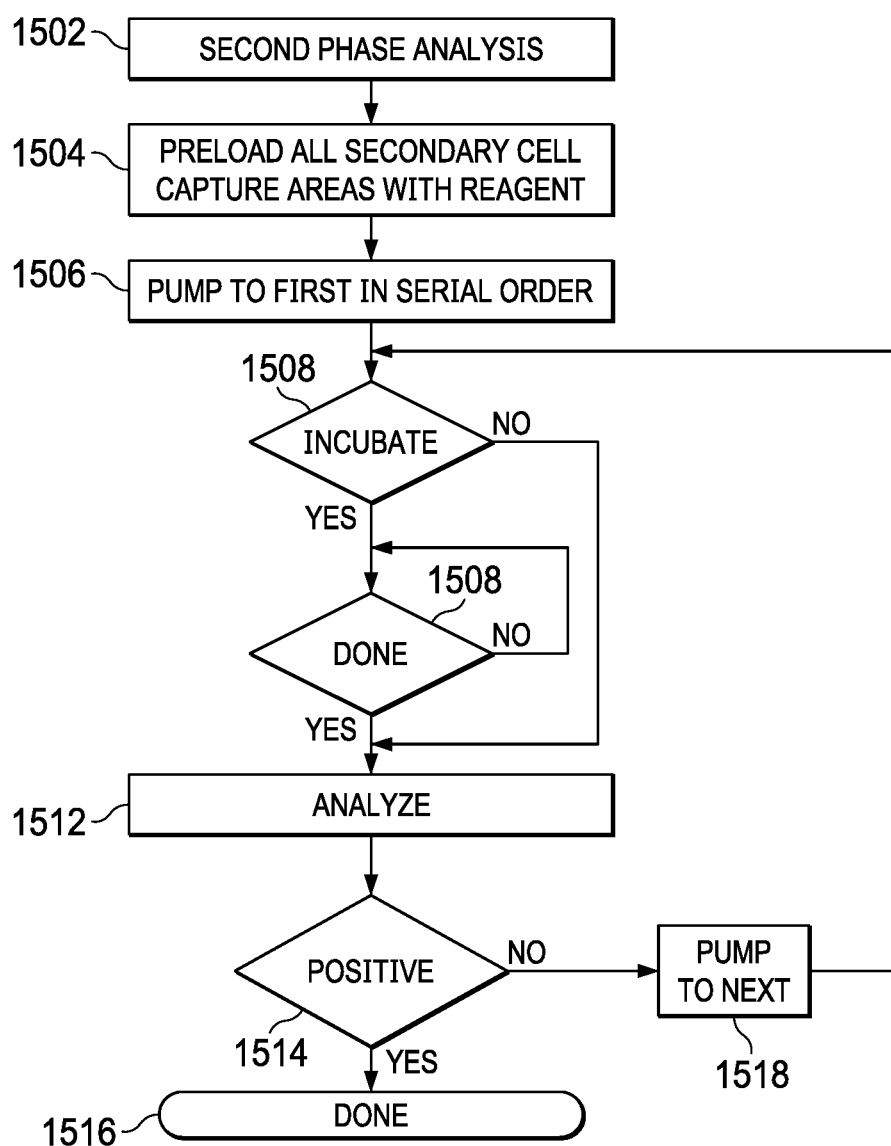
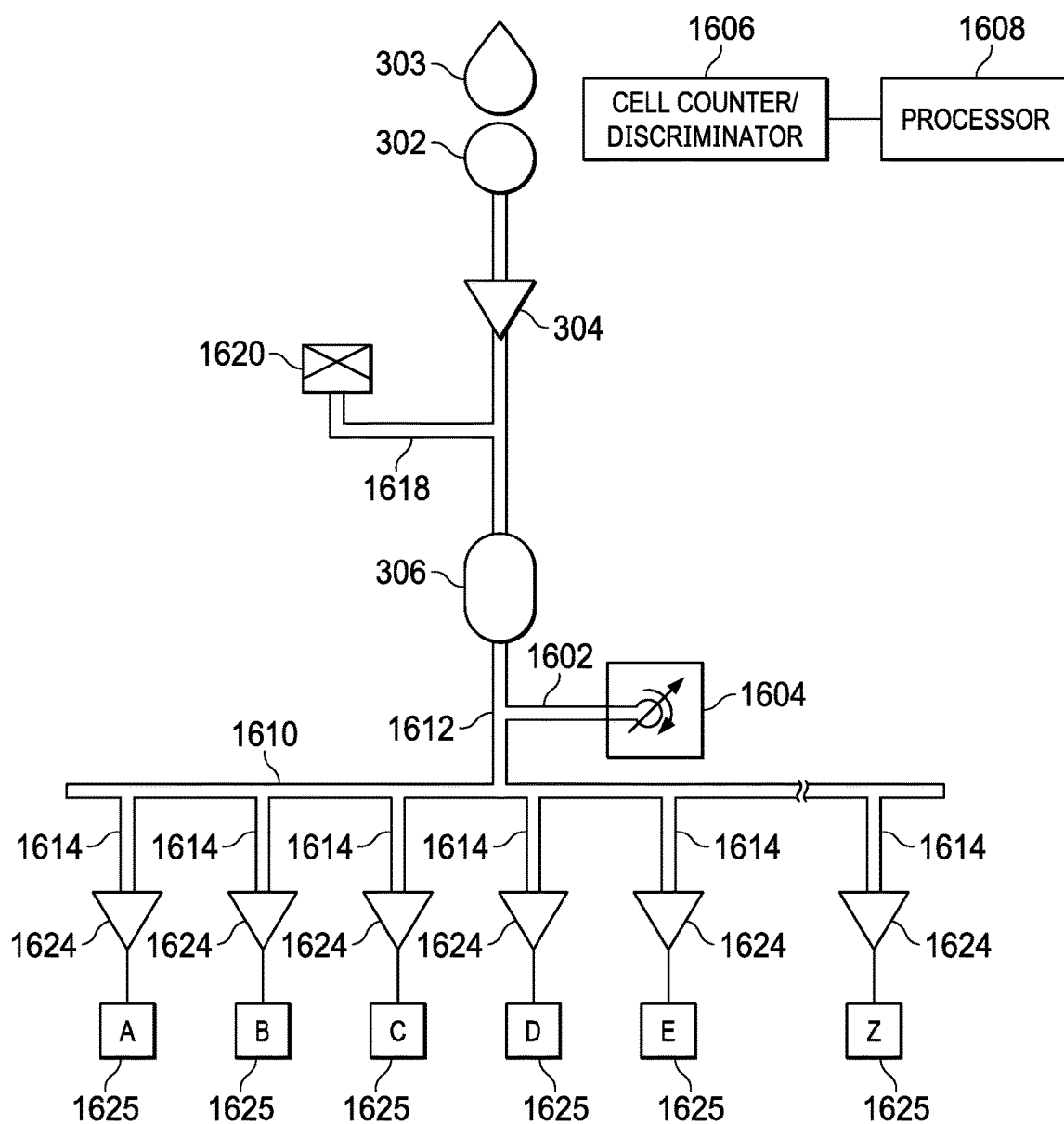


FIG. 15

FIG. 16



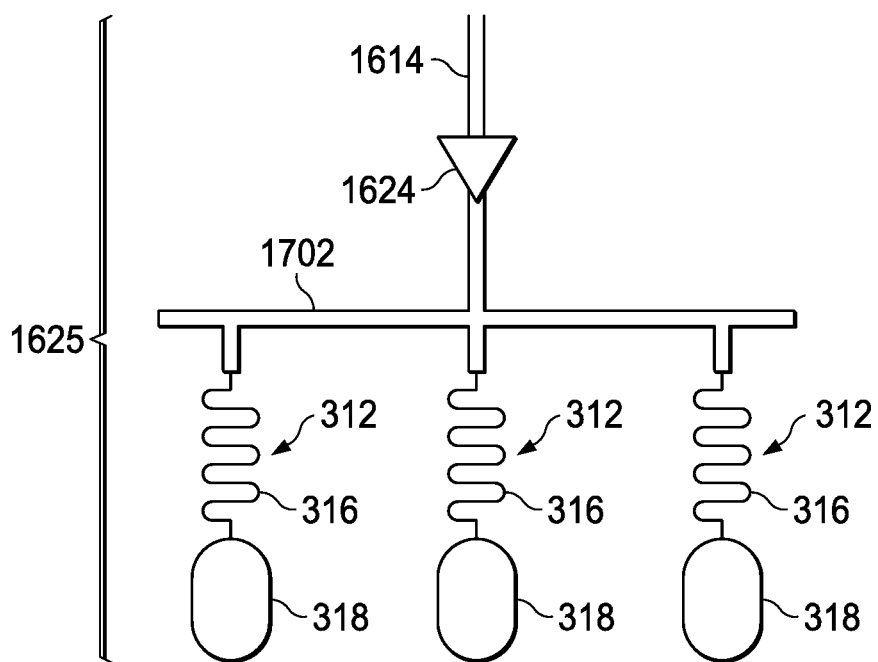


FIG. 17

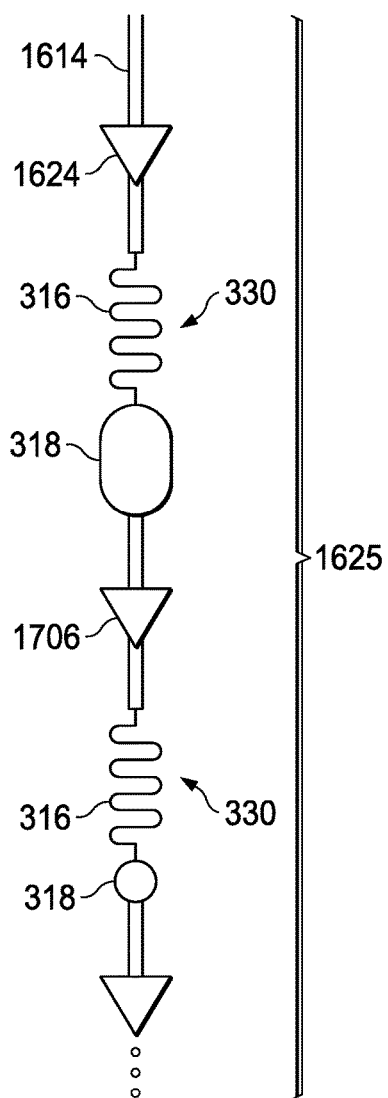


FIG. 18

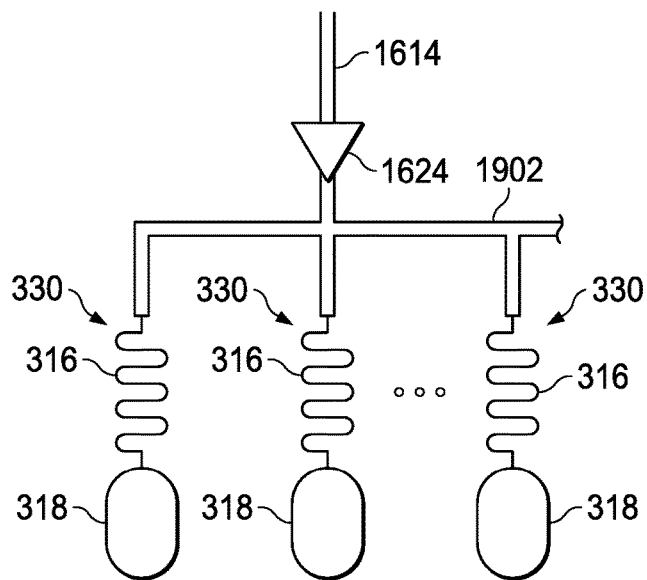


FIG. 19

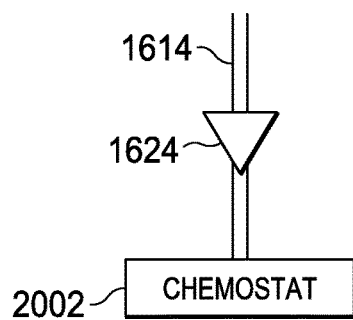


FIG. 20A

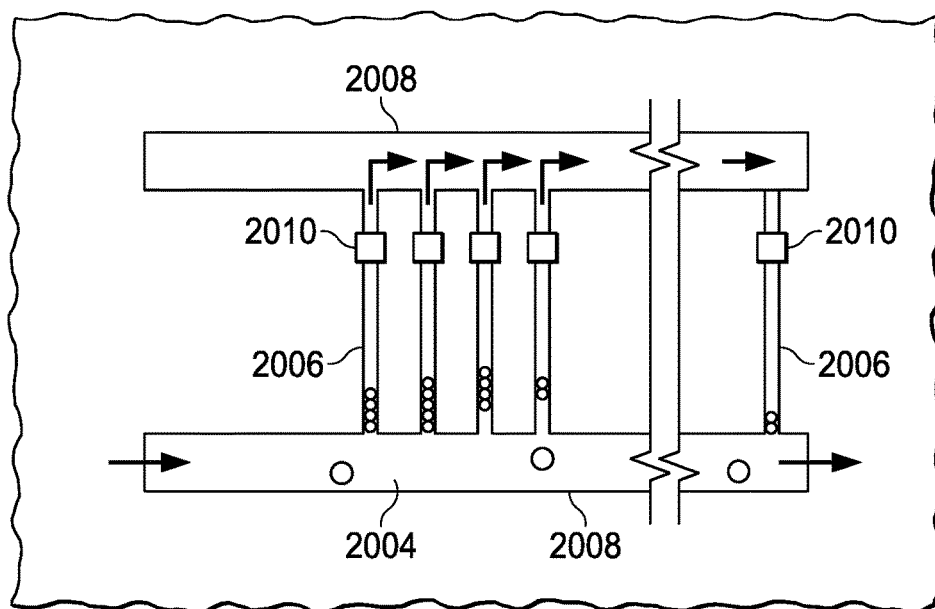
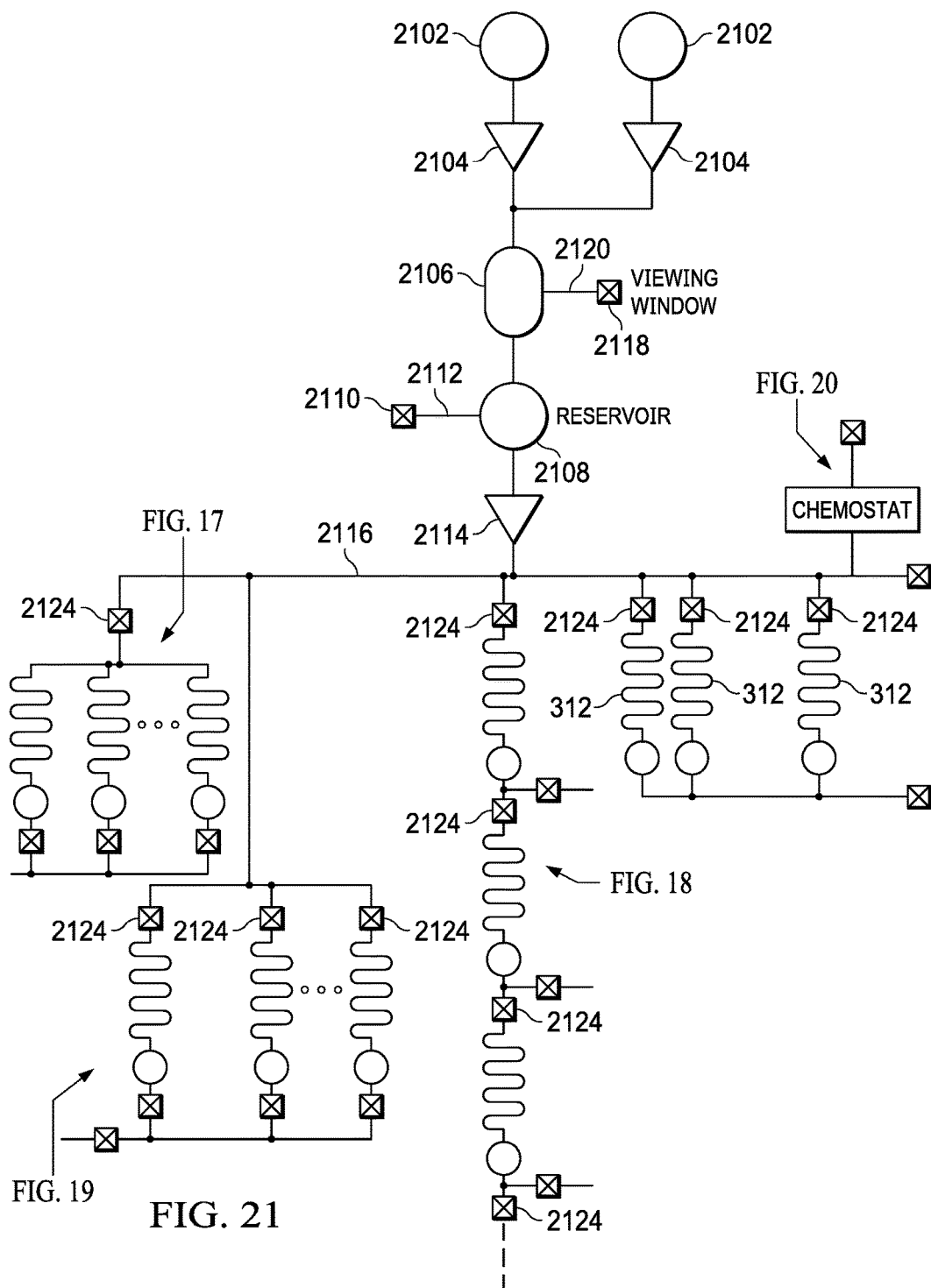
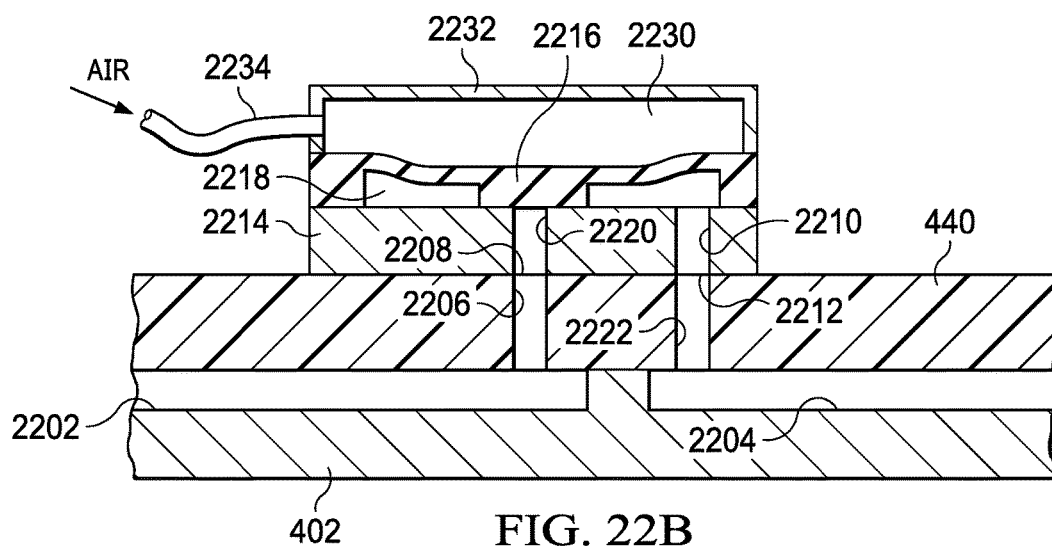
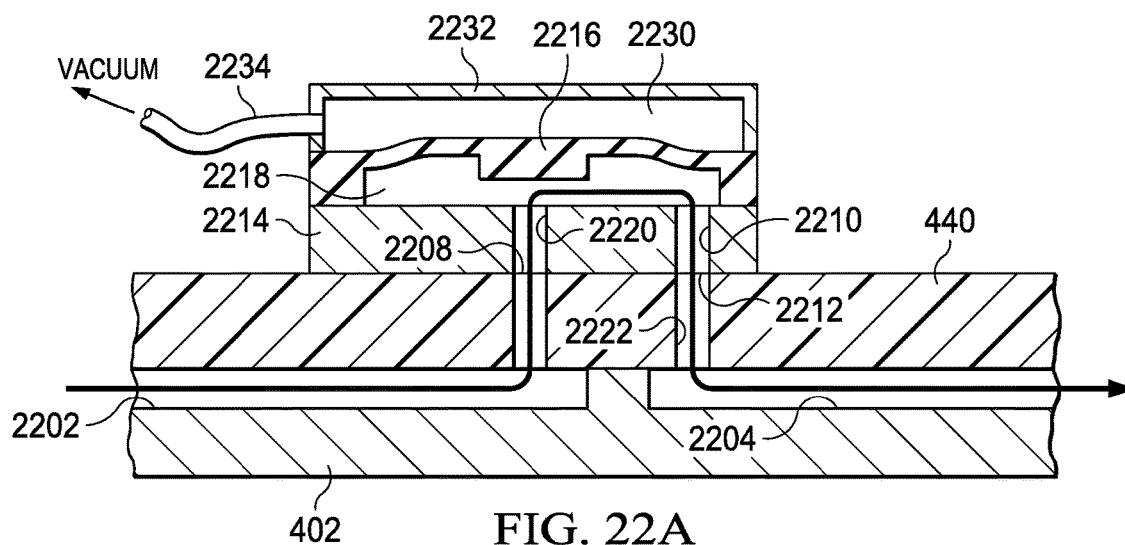


FIG. 20B





MICROFLUIDIC TESTING SYSTEM WITH CELL CAPTURE/ANALYSIS REGIONS FOR PROCESSING IN A PARALLEL AND SERIAL MANNER

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority to and the benefit of U.S. Provisional Application No. 62/584,651, filed Nov. 10, 2017, and entitled MICROFLUIDIC TESTING SYSTEM WITH CELL CAPTURE/ANALYSIS REGIONS FOR PROCESSING A PARALLEL AND SERIAL MANNER, the contents of which are incorporated by reference herein in their entirety.

TECHNICAL FIELD

[0002] The present invention pertains in general to a microfluidics lab-on-chip system and, more particularly, to the use of a microfluidics chip and testing at the point of care.

BACKGROUND

[0003] The emergence and spread of antibiotic-resistant bacteria are aggravated by incorrect prescription and use of antibiotics. Courts have this problem is the fact that there is no sufficiently fast diagnostic test to guide correct antibiotic prescription at the point of care. Currently, some fluid sample is retrieved from a patient and forwarded to a lab for testing to determine a specific treatment regimen. As a safeguard, the patient is sometimes initially given large doses of a general antibiotic until a more specific antibiotic can be determined to target the specific bacteria. This can take upwards of two or three days, as the process requires growing the bacteria in some culture medium and observing its response to various antibiotics.

SUMMARY

[0004] The present invention disclosed and claimed herein, in one aspect, comprises a microfluidic chip system for testing a treatment agent for a predetermined biologic material. The system includes an input for receiving the biologic sample, the biologic sample containing the predetermined biologic material that must be treated via one of a plurality of treatment agents. A first reading window this provided for enabling a detection of the predetermined biologic material within the biologic sample. A cell counter associated with the reading window for applying a tagging agent to cells of the detected biologic material within the biologic sample. A first reservoir is provided for holding the biologic sample containing the predetermined biologic material having the tagging agent applied thereto. A first plurality of pathways is provided each for determining a treatment agent of the plurality of treatment agents providing a best treatment efficacy for the predetermined biologic material within the biologic sample. A first micro-pump this provided for pumping a portion of the biologic sample into each of the first plurality of pathways. A second plurality of pathways is provided, each for determining a dosage level of a particular one of the plurality of treatment agents with respect to the predetermined biologic material. A plurality of second micro-pumps are provided for pumping a second portion of the biologic sample into a selected one of the second plurality of pathways responsive to the

determination of treatment efficacy of the treatment agent providing a best treatment of the predetermined biologic material.

BRIEF DESCRIPTION OF THE DRAWINGS

[0005] For a more complete understanding, reference is now made to the following description taken in conjunction with the accompanying Drawings in which:

[0006] FIG. 1 illustrates a high-level view of a microfluidics chip of the present disclosure;

[0007] FIGS. 2a-2c illustrate detailed views of the multiple stages of analysis provided by the microfluidics chip of FIG. 1;

[0008] FIGS. 3a-3d illustrate diagrammatic views of the various cell capture regions and the interspersed pumps for the microfluidics chip of FIG. 1;

[0009] FIGS. 4a-4g illustrates detailed views of the first viewing stage;

[0010] FIG. 5 illustrates a detailed view of the first parallel driving stage;

[0011] FIGS. 5a-5b illustrate details of the coating applied to the micro channels in the first driving stage;

[0012] FIG. 6 illustrates a detail of the serial driving stage;

[0013] FIGS. 7a-7d illustrate detailed views of a valveless nozzle/diffuser micropump;

[0014] FIG. 8 illustrates a detailed view of a piezoelectric micropump;

[0015] FIG. 9 illustrates a detailed view of a multi-chamber micropump with check valves;

[0016] FIG. 10 illustrates a flowchart for the high-level operation of the microfluidics chip;

[0017] FIG. 11 illustrates a flowchart for the initial loading operation of the fluid sample;

[0018] FIG. 12 illustrates a flowchart for the viewing or cell counter stage of analysis;

[0019] FIGS. 13a-13c illustrate diagrammatic use for the cell counter;

[0020] FIG. 14 illustrates a flowchart for the main parallel stage of analysis;

[0021] FIG. 15 illustrates the serial stage of analysis;

[0022] FIG. 16 illustrates a simple fight diagrammatic view of the microfluidics chip;

[0023] FIG. 17 illustrates a simplified diagrammatic view of a parallel module;

[0024] FIG. 18 illustrates simplified diagrammatic view of a serial module;

[0025] FIG. 19 illustrates a simplified diagrammatic view of a serial module arranged in parallel;

[0026] FIGS. 20a-20b illustrated a diagrammatic view of an embodiment utilizing a chemostat;

[0027] FIG. 21 illustrates a diagrammatic you have the microfluidics chip utilizing valves; and

[0028] FIGS. 22a-22b illustrate cross-sectional views of a micro valve.

DETAILED DESCRIPTION

[0029] Referring now to the drawings, wherein like reference numbers are used herein to designate like elements throughout, the various views and embodiments of a microfluidic testing system with cell capture/analysis regions for processing a parallel and serial manner is illustrated and described, and other possible embodiments are described. The figures are not necessarily drawn to scale, and in some

instances the drawings have been exaggerated and/or simplified in places for illustrative purposes only. One of ordinary skill in the art will appreciate the many possible applications and variations based on the following examples of possible embodiments.

[0030] Referring now to FIG. 1, there is illustrated a diagrammatic view of a microfluidics chip **102** at a high-level view. There is provided in the microfluidics chip **102** an input stage **104** that is operable to receive a biological specimen. As used herein, a “sample” must be capable of flowing through microfluidic channels of the system embodiments described hereinbelow. Thus, any sample consisting of a fluid suspension, or any sample that be put into the form of a fluid suspension, that can be driven through microfluidic channels can be used in the systems and methods described herein. For example, a sample can be obtained from an animal, water source, food, soil, air, etc. If a solid sample is obtained, such as a tissue sample or soil sample, the solid sample can be liquefied or solubilized prior to subsequent introduction into the system. If a gas sample is obtained, it may be liquefied or solubilized as well. The sample may also include a liquid as the particle. For example, the sample may consist of bubbles of oil or other kinds of liquids as the particles suspended in an aqueous solution.

[0031] Any number of samples can be introduced into the system for analysis and testing, and should not be limited to those samples described herein. A sample can generally include any suspensions, liquids, and/or fluids having at least one type of particle, cellular, droplet, or otherwise, disposed therein. In some embodiments, a sample can be derived from an animal such as a mammal. In a preferred embodiment, the mammal can be a human. Exemplary fluid samples derived from an animal can include, but are not limited to, whole blood, sweat, tears, ear flow, sputum, bone marrow suspension, lymph, urine, brain fluid, cerebrospinal fluid, saliva, mucous, vaginal fluid, ascites, milk, secretions of the respiratory, intestinal and genitourinary tracts, and amniotic fluid. In other embodiments, exemplary samples can include fluids that are introduced into a human body and then removed again for analysis, including all forms of lavage such as antiseptic, bronchoalveolar, gastric, peritoneal, cervical, arthroscopic, ductal, nasal, and ear lavages. Exemplary particles can include any particles contained within the fluids noted herein and can be both rigid and deformable. In particular, particles can include, but are not limited to, cells, alive or fixed, such as adult red blood cells, fetal red blood cells, trophoblasts, fetal fibroblasts, white blood cells, epithelial cells, tumor cells, cancer cells, hematopoietic stem cells, bacterial cells, mammalian cells, protists, plant cells, neutrophils, T lymphocytes, CD4+, B lymphocytes, monocytes, eosinophils, natural killers, basophils, dendritic cells, circulating endothelial, antigen specific T-cells, and fungal cells; beads; viruses; organelles; droplets; liposomes; nanoparticles; and/or molecular complexes. In some embodiments, one or more particles such as cells, may stick, group, or clump together within a sample.

[0032] In some embodiments, a fluid sample obtained from an animal is directly applied to the system described herein at the input stage, while in other embodiments, the sample is pretreated or processed prior to being delivered to a system. For example, a fluid drawn from an animal can be treated with one or more reagents prior to delivery to the system or it can be collected into a container that is pre-

loaded with such a reagent. Exemplary reagents can include, but are not limited to, a stabilizing reagent, a preservative, a fixant, a lysing reagent, a diluent, an anti-apoptotic reagent, an anti-coagulation reagent, an anti-thrombotic reagent, magnetic or electric property regulating reagents, a size altering reagent, a buffering reagent, an osmolality regulating reagent, a pH regulating reagent, and/or a cross-linking agent.

[0033] At this point in the process, a finite amount of biofluids is disposed in the reservoir ready for transferring to subsequent stages. This amount of fluid is then transferred to another stage via a driving stage **106** in order to transfer this biofluid to another reservoir, that associated with a viewing stage **108**. At this stage, a technician can examine the biofluid and determine the makeup of the biofluid, discriminate cells, etc. in order to make certain decisions as to going forward with remaining tests. The microfluidic chip then transfers the biofluid at the viewing stage **108** to a parallel analysis stage **115** through a parallel driving stage **110** wherein the biofluid is divided among a plurality of parallel path this for analysis of the reaction of the material in the biofluid with different reagents in a reading. This requires a certain amount of the biofluid to be transferred to this analysis stage. Thereafter, a decision is made as to whether to transfer the remaining biofluid from the viewing stage **108**, in order to perform more testing and/or analysis on the biofluid. At this stage the process, only one of the multiple second stage or serial stage path is selected. One reason for this is that there is only a finite amount of biofluid available and there is no need for testing along paths that are associated with previous decisions indicating that the results will be negative along these paths. Each of these serial passes associated with one of the parallel paths. Thus, if there are five parallel paths, there will be five serial paths. Note that the term “serial path” is a term meaning that it is within the serial decision tree and it need not actually be a plurality of serial paths that are linked together in a serial manner, although they could be and are in some embodiments described hereinbelow. It is necessary to perform the testing/analysis along each of the five parallel paths, but a decision at this point indicates that only one of the serial paths will be required for the testing/analysis purpose. This will be described in more detail hereinbelow.

[0034] Referring now to FIGS. 2a-2c, there are illustrated diagrammatic views of the various stages of the process. With specific reference to FIG. 2a, there is illustrated a diagrammatic view of first viewing stage, wherein the amount of biofluid stored in the input stage reservoir **104** is driven to the viewing stage **108** reservoir. At this stage, optical device **202**, for example, can be used to view the cells disposed within the medium. This medium could actually be the actual biofluid that was provided in the sample from the human/animal or could be some diluted version thereof. However, this biofluid will contain some cellular material or some particulate of interest. This can be viewed with the out device **202** and then passed to a processor **204**, or a human could analyze the results. With utilization of the processor **204**, the actual form of biofluid, and analog form, is transferred to a digital form. This could be in the form of cell counting for verification of a particular cell. As will be described hereinbelow, affinity labels can be associated with each of the cells or particulates in the biofluid and this could facilitate visual recognition of different characteristics or different types of cells, such as

proteins, bacteria, etc. Each of these cellular materials can have a particular affinity label associated there with that allows it to be visually identified via some characteristics such as florescence or even magnetic properties associated with the affinity label. Again, this will be described hereinbelow. Although an optical device **202** was illustrated and described, any other type of device for analyzing the characteristics of a particular affinity labeled cell can be utilized, such as some type of magnetometer, etc.

[0035] Referring now to FIG. **2b**, there is illustrated the next parallel drive stage. At this stage, a micropump is utilized in the parallel drive stage **110** to pump at least a portion of the biofluid stored in the reservoir associated with the viewing stage **108** is transferred to all of the parallel reading/analysis paths. In this step, it can be seen that a portion of the biofluid in the reservoir associated with the viewing stage **108** and is biofluid exists in each of these parallel paths for analysis. There is an indication in one of these parallel paths, associated with the reservoir **210**, that shows a positive indication of a reaction of some type that is viewable. If, for example, this were bacteria, one reagent could be an antibiotic in a large dosage that would destroy the particular target bacteria and this would be recognized by an observer. The other three paths, associated with reservoirs **214**, **216** and **218** (an example of 4 paths), would have no reaction and, as such, would not have affected the bacteria associated therewith. In this example, a high level of concentrated antibiotic is provided that would destroy the bacteria, but at this level of analysis, there is no indication provided as to the actual dosage of that antibiotic that would destroy the bacteria, other than the fact that a large dosage of this particular antibiotic will destroy the target bacteria. It is important to keep in mind that this particular biofluid may have multiple and different bacteria, proteins, etc. contained therein.

[0036] Referring now to FIG. **2c**, there is illustrated a diagrammatic view of the final serial stage of analysis/testing. Since the first stage of testing/analysis transferred some of the biofluid from the viewing stage **108** to the parallel stages **114**, there is still some biofluid remaining in the viewing stage **108**. This is a selectively transferred to one of the serial paths, that associated with the testing reservoir **210**. There are provided a plurality of bypass channels **220** associated with each of the serial paths and only the bypass channel **220** associated with the reservoir **210** in the parallel path **114** will be selected for transferring biofluid to this particular serial path associated with the reservoir **210** for testing. It will first be pumped to be a micropump in a serial drive stage **222** to a first serial reservoir **224** for testing/analysis. If the test is negative, it can then be passed to a subsequent serial driving stage **226** to a subsequent serial reservoir **228** for testing/analysis and so on. As will be described hereinbelow, there can be provided a single bypass path **220** which is connected to a manifold associated with each of the serial paths and each of the manifolds can be associated with each of the different reservoirs for testing, i.e., at this point the testing is parallel to all of the subsequent testing reservoirs. In the mode illustrated in this FIG. **2c**, it is necessary to transfer all of the necessary biofluid, i.e., typically the remaining biofluid in the viewing stage reservoir **108**, to the reservoir **224** and pass all of that biofluid to the next reservoir **228** and so on. Thus, at each stage, all of the biofluid transferred in the subsequent stages is tested at each subsequent stage. In a parallel configuration, the

remaining biofluid in the viewing stage **108** would be required to be divided among the different testing reservoirs at each of the subsequent stages. This will be described in more detail hereinbelow.

[0037] Referring now to FIGS. **3a-3d**, there are illustrated diagrammatic views of the process and fluid flow. In FIG. **3a** come there is illustrated an overall process flow for the embodiment described hereinabove. This embodiment, there is provided an input well **302** for receiving the biologic sample indicated by numeral **303**. This constitutes a finite volume that must be transferred via a micropump to a viewing reservoir **306**. At this point, substantially all of the biofluid is transferred from the reservoir **302** to the viewing reservoir **306**. This is the first stage of the process. The second stage of the process is illustrated as providing three separate testing reservoirs **308**, **310**, **312**, attached at one to a microchannel manifold **314**. Each of the testing reservoirs **308**, **310**, **312**, as will be described hereinbelow, is comprised of a serpentine microchannel **316** attached at one end to the manifold **314** and at the other end to a viewing reservoir **318**. A micropump **320** is provided for transferring biofluid from the viewing reservoir **306** to the manifold **314**. This will be divided among the three testing reservoirs **308**, **310**, **312** and substantially even amounts. The biofluid will traverse the serpentine microchannel **316**, which is coated with a particular reagent, one example being an antibiotic. In this example, the antibiotic is at a very high concentrated level, each of the testing reservoirs **308**, **310** and **312** having a different antibiotic associated there with. Only a portion of the biofluid in the viewing reservoir **306** will be transferred to these three testing reservoirs **308**, **310** and **312** for testing/analysis and viewing at the associated viewing reservoir **318**. The serpentine shape, when used with a medium containing cells such as in a biologic sample, facilitates and enhances mixing due to the increased interfacial contact area between the cells within the biofluid sample.

[0038] The next step of testing/analysis will be selected only upon a positive test occurring within one of the three testing reservoirs **308**, **310** and **312**. However, each of the testing reservoirs **308**, **310** and **312** has associated there with a subsequent group of testing reservoirs. In this embodiment, each of the subsequent testing reservoirs is comprised of a plurality of sub reservoirs **330**, each of the sub reservoirs **330** being configured identical to the testing reservoirs **308**, **310** and **312**, with a serpentine microchannel region **316** and a viewing reservoir **318**. A single bypass microchannel **220** is provided to connect viewing reservoir **306** to a sub reservoir manifold **332**. Each of the particular sub reservoir paths have associated there with a separate micropump **334**. Only one of these micropumps **334** is selected for transferring the remaining portion of the biofluid stored in the viewing reservoir **306** to the selected path. In this embodiment, the remaining portion of the biofluid is transferred to the first reservoir **330** bypassing the biofluid through the serpentine microchannel **316** to the associated viewing reservoir **318**. This particular microchannel will have coating of antibiotic, in this example above, at a relatively low dose. If the bacteria, for example, do not react accordingly with this level of antibiotic, it can be recognized as such in the viewing reservoir **318**. It is noted that the antibiotic associated with the coating on the walls of the microchannel **330** at this dosage will not be picked up by the bacteria and, as such, the bacteria in the viewing reservoir **318** for the first sub reservoir **330** in the selected path will still be intact. It

can then be pumped from the reservoir **318** associated with the first testing reservoir **330** in the chain to a subsequent testing reservoir **330** with a subsequent micropump **336**. This subsequent sub reservoir will have a concentration of antibiotic in its serpentine microchannel **316** that is at a higher level. As the level increases, a gradient is tested for, such that the dosage can be gradually increased until the bacteria are destroyed. If, for example, the bacteria were associated with an affinity label that made it fluoresce, this would be recognized. It could also be that there are multiple bacterial types contained within the biofluid that are each associated with a different affinity label and this could be recognized. It could, in fact, be the case that one type of bacteria perfected at a first dosage level of the antibiotic and a second bacteria were affected at another dosage level of the antibiotic.

[0039] Referring now to FIG. **3b**, there is illustrated a diagrammatic view of an alternate process flow. This will work substantially identical to the embodiment of FIG. **3a**, come up until the operation at the manifold **332** associated with the sub reservoirs. In this embodiment, the three micropumps **334** each feed a sub reservoir manifold **340**. Each of the sub reservoir manifolds **340** is connected to a plurality of the sub reservoirs **330** associated with each path. In this embodiment, there are only illustrated three sub reservoirs **330** for each of the sub reservoir manifolds **340**, although each path could have a different number of sub reservoirs **330** associated therewith. The difference between these two embodiments is that, at this point, the amount of biofluid remaining in the viewing reservoir **306** now must be divided amongst all of the sub reservoirs attached on one end thereof to the associated sub reservoir manifold **340** selected by the activated one of the micropumps **334**. This will result in potentially less biofluid being available for the testing/analysis step. This will also mean that each of the viewing reservoirs **318** associated there with will have a smaller volume associated therewith.

[0040] Referring now to FIG. **3c**, there is illustrated a diagrammatic view that provides a simplified diagram of the transfer from reservoir to reservoir. In this illustration, the input stage is illustrated as an input reservoir **350** labeled **R0**. A micropump **352** is operable to transfer the contents of this input reservoir, the biofluid, to a second reservoir, a viewing reservoir **354**, labeled **R1**. A portion of the contents of this reservoir are then transferred via a micropump **356** to a plurality of parallel stage reservoirs **358** labeled **R2**. This is the first testing/analysis stage. After this stage, the remaining contents of the viewing reservoir **354** are transferred to the subsequent serial stage reservoirs via a pump **360** via a bypass path and microchannel **362**. The serial stage reservoirs are labeled **R3**, **R4**, etc. This illustration sets forth how the entire contents of the input reservoir **R0** are transferred down the chain. This is best illustrated in FIG. **3d**. In this illustration, it can be seen that entire contents of reservoir **R0** are transferred to reservoir **R1**. At this point, only a portion of the contents are transferred to reservoir **R2**. The remaining contents are sequentially transferred to **R3**, **R4**, and so on. For this illustration, the entire remaining contents of the reservoir **354**, **R1**, will be transferred down the chain entirely to reservoir **R3**, then to reservoir **R4**, and so on. In the alternate embodiment, as described hereinabove, and not illustrated in FIG. **3d**, the bypass **362** could be connected to each of the reservoirs **R3**, **R4**, etc. in parallel, noting that the

remaining contents of the reservoir **R1** will then be divided amongst the parallel connected reservoirs **R3**, **R4**, etc.

[0041] Referring now to FIGS. **4a-4g**, there are illustrated diagrammatic views of the initial processing section associated with the viewing stage **108**. There is provided a substrate **402** upon the surface of which are formed a plurality of wells and microchannels. A first well **404** is provided for receiving the biofluid sample in this well has a finite volume associated there with. At the bottom of this well a microchannel **406** extends outward and up to the surface to an opening **408**. The purpose of this microchannel **406** extending to the bottom of the well **404** is to ensure that the biofluid can be completely pumped from the well **404**. For the formation of this microchannel **406**, it might be that the microchannel is formed through the surface of the substrate **402** and then a cover plate (not shown) having a surface that extends down into the open microchannel. An adjacent channel **410** is disposed proximate the opening **408** to provide another opening therefore in order to accommodate a micropump **412** (shown in phantom) interface with the opening **408** and the one end of the microchannel **410** for transferring fluid from the well **404** to the microchannel **410**. The microchannel **410** extends along the surface of substrate **402** in order to interface with a viewing well/reservoir **412**. As the biofluid passes through the microchannel **410** and the viewing well **412**, a desired analysis can be performed on the contents of the biofluid. As described hereinabove, in one example, various cells in the biofluid might consist of different types of bacteria, proteins, etc. and each of these may have associated there with a specific affinity label, which is optically detectable. There are, of course, other means by which affinity labels can be detected. As the cells contained within the biofluid pass through the viewing well/reservoir **414**, they can be examined. The viewing well/reservoir **414** on the other side thereof is connected to one side of a microchannel **416**, the other side thereof connected to a reservoir **418**. Since the micropump **412** must force the biofluid through the microchannels and the viewing well/reservoir **414**, there is required the necessity for a holding reservoir **418** to be present. However, initially, this reservoir **418**, the microchannel **410** and the viewing well/reservoir **414** will have air disposed therein. This air must be removed. This can be done with a negative pressure of some sort or just a waste gate output to the atmosphere. This is provided by a waste gate microchannel **420** that is connected to an opening **422** through the cover glass (not shown) or to the side of substrate **402**. A valve **423** could be provided above the opening **422**. As biofluid enters the reservoir **418**, air will be pushed out through the microchannel **420**. It is desirable for this microchannel **422** to have as low a profile as necessary such that only air exits therefrom. Depending upon the size of the cells contained within the biofluid, the microchannel **420** can be significantly smaller and have a lower profile than the microchannels **410** and **416**. Is important to note that, once the micropump **412** transfers the biofluid from the well **404**, the volume transferred will be spread between the two microchannels **410** and **416**, the viewing well **414** and the reservoir **418**. Thus, the reservoir **418** has a significantly larger volume than any of the microchannels **410** and **416** and the viewing well/reservoir **414**. Additionally, it may be that the depth of the wells/reservoirs **404** and **418**, as well as the viewing well reservoir **414** are also as shallow as the microchannels **410** and **416** but significantly wider to accommodate the required volume.

[0042] The outlet of the reservoir 418 is connected from the bottom thereof through a microchannel 426 to an opening 428 on the upper surface of the substrate 402. This is interfaced with a micropump 430 (in phantom) to an adjacent microchannel 432 for subsequent processing. These micropumps 412 and 430, although illustrated as being flush with the substrate, will typically be disposed above the cover plate (not shown) with holes disposed through the cover plate. The opening 428 will be a horizontal microchannel associated with the manifold 314 described hereinabove. This will be associated with a plurality of micropumps 430 for each of the parallel paths or the bypass path. A cross-sectional view of the embodiment of FIG. 4a is illustrated in FIG. 4b, with a cover plate 440 disposed over the substrate 402 with an opening 442 disposed above the well 404 for receiving the biofluid sample.

[0043] FIGS. 4c and 4d illustrate top view and cross-sectional views of the reservoir 418 illustrating how the microchannel 416 feeds biofluid into the top of the reservoir 418, and the flow path for the biofluid from the reservoir 418 through the microchannel 426 from the bottom of the reservoir 418. However, it may be that, with capillary action, the depth of the reservoir 418 could be equal to that of the microchannels 416 and 426 such that they are all at the surface of the substrate 402 for ease of manufacturing. When a negative pressure is placed upon the reservoir 418, air will be pulled into the microchannel 426 through the microchannel 420. It is possible in this mode that the micropump 412 could be operated to actually create a positive pressure in the microchannel 416 to force the biofluid in the reservoir 418 into the opening 428 through the microchannel 426. Again, the microchannel 420 would preferably have a dimension that was smaller than the smallest cell size within the biofluid.

[0044] Referring now to FIGS. 4e and 4f, there are illustrated top view and cross-sectional views of the reservoir 418 with an alternate embodiment illustrating microchannel 426' as being beneath the bottom of the reservoir 418 to allow more complete emptying of the reservoir 418.

[0045] Referring now to FIG. 4g, there is illustrated an alternate embodiment of inlet wells for receiving the biofluid sample. There is provided the well 404 for receiving the biofluid sample and a second well 464 receiving an additional fluid sample. This fluid sample in well 460 could be some type of dilutant or it could be a medium containing various affinity labels. As noted hereinabove, the fluid sample could have associated there with affinity labels prior to the biofluid sample being disposed in the well 404. However, it is possible that the microfluidic chip have disposed in the well 460 a medium containing affinity labels, for example. The well 460 would be interfaced through a microchannel 462 to an opening 464 adjacent the opening 408. A two input, one output, micropump 412' that interfaces with the microchannel 410.

[0046] Referring now to FIG. 5, there is illustrated a diagrammatic view of the microchannel structure associated with the parallel stage of operation. The microchannel 426 is interfaced with a microchannel manifold 502 which corresponds to the opening 428. This microchannel manifold 502 is interfaced with a plurality of micropumps 504, corresponding to the micropump 430. These micropumps 504 are disposed in pairs, each pair associated with one testing reagent. As noted hereinabove, there are provided a plurality of parallel paths, each associated with a reservoir

312 having a serpentine microchannel 316 and a viewing reservoir 318. The first micropump 504 in the pair of micropumps 504 is connected to one end of the associated serpentine microchannel 316. When this micropump 504 is activated, biofluid from the reservoir 418 is passed through the manifold microchannel 502 and through the serpentine microchannel 316 to the viewing reservoir 318. As was the case above, there is provided a waste microchannel 506 for each of the reservoirs 318 to allow air to escape therefrom as biofluid is forced through the microchannel 316. The micropump 504 associated with this serpentine microchannel 316 will be operated for a sufficient amount of time to transfer sufficient biofluid from the reservoir 418 through the serpentine a channel 316 and finally into the reservoir 318 to fill the reservoir 318. The microchannel 506 can have some type of valve associated with the opening thereof to prevent the escape of any biofluid therefrom or, alternatively, the dimensions of that microchannel 506 could be small enough to prevent any appreciable amount of cells escaping therefrom. Although not illustrated, the one of the pair of micropumps 504 associated with the parallel stage of operation and associated reservoirs 312 will also be operated to fill the associated serpentine microchannel 316 and reservoir 318.

[0047] Referring now to FIGS. 5a and 5b, there are illustrated cross-sectional views of the serpentine microchannel 316. As described hereinabove, the sides of these channels 316 are coated with some type of reagent. For example, if a Urinary Tract Infection (UTI) were suspected and were being tested for in the microfluidic chip, the sensitivity for common antimicrobial agents for UTI treatment might include ampicillin (AMP), ciprofloxacin (CIP), and trimethoprim/sulfamethoxazole (SXT), these being three agents that could be tested for and three different paths. The bacteria that might exist within the urine samples from an individual could be any of uropathogenic *E. coli* strains (EC132, EC136, EC137, and EC462). Some prior research has shown that, through antimicrobial resistance profiles of these pathogens that EC132 is resistant to AMP and CIP but not SXT. EC136 is resistant to AMP only. EC137 is sensitive to all the antibiotics tested. EC462 is resistant to AMP and SXT but not CIP. In order to coat sides of the serpentine microchannels 316, one technique would have a certain amount of the antibiotic dissolved in sterile water to the serpentine microchannels 316 at different levels. Subsequently, the diluted antibiotic is dried by incubation at a desired temperature and desired time. The original diluted antibiotic has a starting concentration of a predetermined $\mu\text{g/ml}$ concentration. The surface area is sufficiently covered such that, when the biofluid passes thereover, it will interact with reagent.

[0048] Referring now to FIG. 6, there is illustrated a microchannel diagram of the reservoir 330 on the surface of the chip 402. This is connected by the microchannel 507 from the associated one of the micropumps 504. After the results in the viewing reservoir 318 have been determined to yield a positive result, for that particular path in the parallel analysis/testing operation, the other of the pair of micropumps 504 is activated and the remaining amount of microfluid from the reservoir 418 is transferred to the reservoir 330. This will be passed through the serpentine microchannel 316 and stored in the reservoir 318, labeled 602 in FIG. 6. This is substantially larger than the reservoir 318 associated with the reservoir 312. Thus, for this embodiment, the remaining portion of the biofluid from the reservoir 418 will

be substantially stored in the reservoir 602. This will have associated there with a waste microchannel 604 and an outlet microchannel 608 that extends outward from the bottom of the reservoir 602 and up to an opening 610 in the surface of the substrate for interface with the micropump 336. The micropump 336 is operable, at the next stage of the testing/analysis, to move the contents of the reservoir 602 over to the next reservoir 330 for testing at that next concentration level associated with the next reservoir 330 in the sequence.

[0049] Referring now to FIGS. 7a-7d, there is illustrated an example of a valveless MEMS micropump. The micropump includes a body 702 with two pumping chambers 704 and 706. At the inlet side of each of the chamber 704 and 706 is disposed a conical inlet 710 and 712, respectively. The conical inlets 710 and 712 are wider at the pump chamber side and narrower at the inlet side thereof. The inlet sides of conical inlet 710 and 712 are connected to respective inlet channel 714 and 716. The outlet side of the chambers 704 and 706 are interfaced with conical outlets 718 and 720, respectively, the conical outlets 718 and 720 having a narrower portion at the outlet of the respective pump chamber 704 and 706 and a wider portion at the respective outlet thereof interfacing with respective outlet channels 722 and 724. The conical inlets 710 and 712 and outlets 718 and 720 are frusto conical in shape. A piezoelectric membrane and actuator 726 is disposed between the two pumping chambers 704 and 706 and is operable to be extended up into one of the chambers 704 and 706 at one time to increase the pressure therein and at the same time extend away from the other of the chambers 704 and 706 to decrease the pressure therein. The operation is then reversed.

[0050] The piezoelectric membrane and actuator 726 is comprised of a piezoelectric disc 740 on one side of a membrane 742 and a piezoelectric disc 744 on the other side thereof. Each of the piezoelectric discs 740 and 744 are formed by stratifying a layer of use electric material 748 between two layers of conducting material 750. Piezoelectric material 748 can be made with Piezo Material Lead Zirconate Titanate (PZT-SA), although other piezoelectric materials can be used. The conducting material 60 may be composed of an epoxy such as commercially available EPO-TEK H31 epoxy. The epoxy serves as a glue and a conductor to transmit power to the piezoelectric discs 750. The piezoelectric discs 750 are secured to the surface of the intermediate layer 748, so that when a voltage is applied to the membrane 742, a moment is formed to cause the membrane 742 to deform.

[0051] The operation of the micropump will be described with reference to FIG. 7d. At rest, the upper chamber 704 and the lower chamber 706 are separated by a diaphragm pump membrane 742. The diffuser elements 710, 712, 718 and 720 are in fluid communication with each respective chamber. Diffuser elements are oriented so that the larger cross-sectional area end of one diffuser element is opposite the smaller cross-sectional area end of the diffuser element on the other side of the chamber. This permits a net pumping action across the chamber when the membrane is deformed.

[0052] The piezoelectric discs are attached to both the bottom and the top of the membrane. Piezoelectric deformation of the plates is varied by varying the applied voltage so as to excite the membrane with different frequency modes. Piezoelectric deformation of the cooperating plates puts the membrane into motion. Adjustments are made to the

applied voltage and, if necessary, the choice of piezoelectric material, so as to optimize the rate of membrane actuation as well as the flow rate. Application of an electrical voltage induces a mechanical stress within the piezoelectric material in the pump membrane 742 in a known manner. The deformation of the pump membrane 742 changes the internal volume of upper chamber 704 and lower chamber 706. As the volume of the upper chamber 704 decreases, pressure increases in the upper chamber 706 relative to the rest state. During this contraction mode, the overpressure in the chamber causes fluid to flow out the upper chamber 704 through diffuser elements on both sides of the chamber. However, owing to the geometry of the tapered diffuser elements, specifically the smaller cross-sectional area in the chamber end of the left diffuser element relative to the larger cross-sectional area of the right diffuser element, fluid flow out of the left diffuser element is greater than the fluid flow out the right diffuser element. This disparity results in a net pumping of fluid flowing out of the chamber to the left.

[0053] At the same time, the volume of the lower chamber 706 increases with the deformation of the pump member 742, resulting in an under pressure in the lower chamber 706 relative to the rest state. During this expansion mode, fluid enters the lower chamber 706 from both the left and the right diffuser elements. Again owing to the relative cross-sectional geometry of the tapered diffuser elements, fluid flow into the lower chamber 706 through the right diffuser element is greater than the fluid drawn into the lower chamber 706 through the left diffuser element. This results in a net fluid flow through the right diffuser element into the chamber, priming the chamber for the pump cycle.

[0054] Deflection of the membrane 742 in the opposite direction produces the opposite response for each chamber. The volume of the upper chamber 704 is increased. Now in expansion mode, fluid flows into the chamber from both the left and right sides, but the fluid flow from the right diffuser element is greater than the fluid flow from the left diffuser element. This results in a net intake of fluid from the right diffuser element, priming the upper chamber 704 for the pump cycle. Conversely, the lower chamber 706 is now in contraction mode, expelling a greater fluid flow from the lower chamber 706 through the left diffuser element than the right diffuser element. The result is a net fluid flow out of the lower chamber 706 to the left.

[0055] Referring now to FIG. 8, there is illustrated a cross-sectional view of a piezoelectric micropump with check valves. Membrane 802 is disposed within a pump chamber 804 and secured to a body 806. A piezoelectric disc 808 is disposed beneath the membrane 802 and electrode 810 is disposed below the piezoelectric disc 808. Deformation of the membrane 802 with the piezoelectric disc at the appropriate frequency will cause a volume of the pumping chamber 804 to change. An inlet valve 810 allows fluid to flow into the chamber 804 and an outlet valve 812 allows fluid to flow out of the chamber 804.

[0056] Referring now to FIG. 9, there is illustrated a micropump 960 in which a nanofabricated or microfabricated fluid flow pathway is formed between structures. A first reservoir 961 terminates with a first gate valve 966 which permits or restricts fluid flow between the first reservoir 961 and a second reservoir 973. An electrolytic pump 985 drives a first diaphragm 965 which is in communication with the second reservoir 973, to close the first gate valve 966, and pulls a second diaphragm 969, which opens a

second gate valve **968** to drive fluid from the second reservoir **973** to a third reservoir **973**. The electrolytic pump **985** is driven by electrowetting of a first membrane **962** on the first gate valve **916** side of the pump. By switching to electrowetting of a second membrane **963**, as depicted in FIG. **16B**, fluid within the third reservoir **973** is emitted from an exit opening **170** by actuation of the second diaphragm **969**.

[0057] Referring now to FIG. **10**, there is illustrated a flowchart depicting the overall operation of the system. The process is initiated at a Start block **1002** and then proceeds to a block **1004**, wherein the biofluid sample is loaded. The process enclosed a block **1006**, wherein the biofluid is transferred to the viewing window or the cell counter. The process then flows to a decision block **1008** to determine when the counting operation is done, i.e., when the cells have been discriminated. As noted hereinabove, each of these cells could be associated with, depending on upon the type, a particular affinity label to allow them to be discriminated between within the viewing window. The process then flows to a block **1010** in order to pump the biofluid material to the next phase, that associated with the parallel testing/analysis step. A decision is then made at a block **1012** as to whether this is a positive state, i.e., has any of the biofluid material interacted with a particular reagent to give a positive result. If not, the process is terminated at a block **1014** and, if so, the process flows to a block **1016** in order to capture the biofluid material in a secondary reservoir. Once the path is selected, the appropriate micropump is activated and the biofluid material is pumped to the next reservoir along the secondary path, as indicated by a block **1018**. The process then flows to a block **1022** in order to analyze the results at each secondary reservoir and, if there is a positive result, as indicated by block **1022**, the process is terminated at a block **1024**. If the result is not positive, the process then flows to a block **1026** to determine if that is the last testing reservoir and, if so, the process flows to the terminate block **1024**. If there are more testing/analysis blocks through which to process the biofluid material, the process then flows back to the input of a block **1018** to pump the biofluid serial to the next testing reservoir.

[0058] Referring now to FIG. **11**, there is illustrated a flowchart for the loading operation, which is initiated at a block **1101** and then flows to a block **1102** wherein the sample is placed in the well and then to a decision block **1104** to determine if this is a process wherein the biofluid sample is to be mixed with some other diluted product or an affinity label. If it is to be mixed, the process flows to a block **1106** to mix the biofluid sample and, if not, the process bypasses this step. The process then flows to a block **1108** in order to activate the pump and transferred the biofluid material after mixing to the next reservoir in the process.

[0059] Referring now to FIG. **12**, there is illustrated a flowchart for the process of the cell counting operation, i.e., the operation at the viewing reservoir. This is initiated at a block **1202** proceeds to a block **1204** in order to transfer the biofluid material to the viewing chamber. The process enclosed a block **1206** in order to view the cells in real time as they pass through the various microchannels and viewing window. The process then flows to a block **1208** in order to count the cells. At this stage, the cells can have various affinity labels associated there with such that the target cells can be viewed and discriminated between based upon the affinity labels associated therewith. If, for example, there

were multiple types of bacteria contained within the biofluid sample and each of these types of bacteria had associated therewith different affinity label that clips arrest at a different color, they killed be discriminated between. Additionally, proteins would have a different affinity label than a bacteria and this would also allow discrimination between the two types of cells. The process then flows to a block **1210** to store the transferred biofluid in the reservoir and into a block **1212** to terminate.

[0060] Referring now to FIGS. **13a-13c** from their illustrated various configurations for the cell counting operation. In the first embodiment of FIG. **13a**, there are provided a three-part microchannel **1302**, a middle section microchannel **1304** and an outlet microchannel section **1306** the middle section **1304** has a diameter that is slightly larger than the largest cell that could be contained within the biofluid. This allows the cells to be transferred in a more orderly manner. The cell viewing would be performed at this middle section microchannel **1304**. In the embodiment of FIG. **13b**, there are provided three varying diameter middle microchannel sections **1308**, **1310** and **1312**, each with different diameters to allow different size cells to flow therethrough. This type of embodiment may facilitate some selection in the cells for viewing. In the embodiment of FIG. **13c**, there is illustrated the above disclose embodiment wherein the microchannel **416** empties into the reservoir **418** and the viewing is basically performed upon the cells within the reservoir **418**.

[0061] Referring now to FIG. **14** come there is illustrated a flowchart for the parallel cell capture in the first testing/analysis stage. This is initiated at a block **1402** and a process and proceeds to a block **1406** in order to preload all of the cell capture areas having reagent associated there with, such that the portion of the biofluid stored in the reservoir **418** is transferred to the reservoirs associated with the parallel cell capture areas. The process enclosed a block **1408** wherein the pump is activated to fill all of the cell capture wells associated with this stage of testing/analysis. The process then flows to a block **1410** to possibly allow the cells to slowly go through the microchannels in order to interact with the reagent. If so, this requires a certain amount of time and this would result in the micropumps operating at a lower rate to allow sufficient time for the cells to flow through the serpentine microchannels **316** to interface with the particular coating on the surfaces thereof. This basically is the amount of time required for the micropumps to fill up the reservoir **318** associated there with. The length of the serpentine microchannel **316** would determine the amount of time required to fill up the reservoir **318**. Once the reservoir has been filled, as indicated by a block **1412**, then the viewing window in the reservoir **318** is analyzed, as indicated by a block **1414**. The path from the block **1410** to the input of the block **1414** indicates a path by which the micropumps can be run at a higher rate. The process then is terminated at a block **1416**.

[0062] Referring now to FIG. **15**, there is illustrated flowchart for the second phase of the analysis, provided that the first phase indicated a positive result for one of the cell capture areas and the associated reagent. This is initiated a block **1502** and then proceeds to a block **1504** to preload all of the secondary cell capture areas with reagent and into a function block **1506** to pump all of the remaining biofluid material from the reservoir **418** into the first reservoir in the secondary reservoirs **330**. This also goes through and incubate step to allow the micropumps to pump at a slower rate

to allow the biofluid material to go through the serpentine microchannel 316 at a slower rate before it enters the associated reservoir 318. When the reservoir 318 is filled, as indicated by a block 1510, the contents of the reservoir 318 are analyzed at a block 1512. If the pump can be run at a faster rate, this is provided by a path around the block 1510. If the result is positive, as indicated by a block 1514, then the process is terminated at a block 1516. If not, the process flows from the block 1514 to a block 1518 in order to the next reservoir 330 in the back to the input of the serpentine microchannel 316 and then float the input of the block 1508.

[0063] Referring now to FIG. 16, there is illustrated a simplified diagrammatic view of the microfluidics chip for processing a plurality of modules. The sample 303 is input to the well 302 and then pumped into the viewing window 306. A waste microchannel 1602 is provided an interface to the viewing window 306 that is interfaced with a micro valve 1604 to allow air to escape, or any bubbles that may be present, from the viewing window 306. Additionally, the waste microchannel 1602 could interface with an external vacuum source aid in fluid flow. A cell counter/discriminator 1606 is provided for optically viewing the contents of the viewing window 306, the output thereof processed via a processor 1608. The outlet of the viewing window 306 is interfaced with a manifold microchannel 1610 through a connecting channel 1612. At this point, the micro valve 1604 is closed such that the biofluid contained within the viewing window 306 and the interfaced with microchannel manifold 1610 to allow fluid to be pump therefrom to a plurality of distribution paths along distribution microchannels 1614. It may be that pump 304 would need to be activated in order to reduce the pressure at the upper end of the viewing channel 306 or, alternately, a microchannel 1618 interfaced with a micro valve 1620 could be provided to, when open, relieve the pressure in the upper end of the viewing window 306 to allow biofluid to be pumped therefrom to the microchannel manifold 1610.

[0064] Each of the distribution microchannels 1614 is interfaced with a separate module via an associated distribution pump 1624 to interface with and associated one of modules 1625, labeled A-Z, for example. There can be any number of modules provided. However, each module 1625 has associated there with a finite capacity and, therefore, the number of modules 1625 that can be interfaced to the viewing window 306 is a function of the volume of biofluid contained therein and the capacity of the reservoirs of each of the individual modules 1625, each of the individual modules 1625 potentially having a different capacity, depending upon the configuration thereof. However, selecting among the various distribution pump 1624 can allow desired tests to be done with the available biofluid contained within the viewing window 306.

[0065] Referring now to FIG. 17 there is illustrated a diagrammatic view of one of the modules 1625 associated with the parallel testing configuration, wherein biofluid is loaded into a plurality of testing reservoirs. The distribution pump 1624 associated there with transfers fluid from the distribution microchannels 1614 to an intermediate microchannel manifold 1702 which is then interface with a plurality of testing reservoirs 312, as described hereinabove. Each of these testing reservoirs has a serpentine microchannel 312 and a viewing window 318 associated there with. As described hereinabove, each of these testing reservoirs can have a different volume and a different configuration

mechanically and can be associated with a different test. They can each have a particular coating of reagent, such as an antibiotic, to interact with the biofluid for testing purposes to determine if there is any reaction of the biofluid in the cells contained therein to the material coated on the sides of the serpentine microchannels 316. In the operation of this particular module 1625, all of these testing reservoirs 312 are associated with different reagents and will be loaded in parallel. For this embodiment, will be desirable for each of the reservoir 312 to have the same volume. If, however, they had different volumetric capacities, it would be necessary to have some type of waste gate with a micro valve to allow all of the viewing windows 318 to achieve full capacity.

[0066] Referring now to FIG. 18, there is illustrated a diagrammatic view of the serial wherein a plurality of testing reservoirs 330 is arranged in a series configuration. In this configuration, the associated distribution pump 1625 will transfer biofluid from the microchannel manifold 1610 through the distribution microchannels 1614 to the first of the testing reservoirs 330. The biofluid will be contained within the viewing chamber 318 and, as noted hereinabove, there will be possible he some type of waste microchannel associated micro valve to allow air/bubbles to escape during filling of the viewing window 318. Thereafter, a second serial pump 1706 is activated to transfer the contents of the viewing window 318 to a second testing reservoir 330 in the associated serpentine microchannel 316 and viewing window three eight teen. In this transfer, there may be required a relief microchannel (not shown) at the inlet end thereof to reduce the pressure therein during the pumping operation. This will continue until all of the tests have been done. Each of the serpentine microchannels 316 associated with each of the testing reservoirs 330 will have a graduated increase in the particular reagent to determine the dosage, in this example. It may be that, upon being exposed to the dosage of the reagent in the first testing reservoir 330 that cellular material in the biofluid is somewhat affected by the reagent, i.e., the antibiotic, for example. By moving to a higher concentration of the reagent in the next sequential testing reservoir 330, this could be accounted for in the overall analysis. It may be that the actual concentration in the next sequential testing chamber 330 is not an exact incremental increase in the reagent. For example, if it was desired to expose the biofluid to reagent increments of 10%, 20%, 30%, etc. in 10% increments, it may be that the first testing chamber 330 has a concentration of 10% and then the second testing chamber has a concentration of possibly 16%, accounting for the fact that the accumulated effect of passing through the 10% testing chamber 330 and the 16% testing chamber 330 effectively provides a 20% accumulated exposure in the second testing chamber 330 and so on.

[0067] Referring now to FIG. 19, there is illustrated a diagrammatic view of a configuration for providing parallel loading of the serial configuration for the incremental testing. This is similar to the embodiment of FIG. 17, except that the testing chambers 330 are all interfaced with the associated distribution pump 1625 through a microchannel manifold 1902 in a parallel configuration, such that they are all loaded at the same time, with each having a different concentration of reagent associated there with. In this configuration, however, since all of the testing chambers 330 will be loaded in parallel, there are required to be a sufficient volume of biofluid contained within the viewing window

306 initially to facilitate complete filling of each of the associated viewing windows **318**.

[0068] Referring now to FIGS. **20a-20b** come there is illustrated a diagrammatic view of chemostat, wherein the associated distribution pump **1625** transfers biofluid from the distribution microchannel **1614** two eight chemostat **2002**. The details of the chemostat **2002** are illustrated in FIG. **20b**. A main microchannel **2004** is interfaced on one and thereof with the output of the distribution pump **1625** associated there with, with the other end of the microchannel **2004** interfaced with a waste gate via a micro valve (not shown). There are a plurality of cell storage microchannels **2006** connected between one surface of the main microchannel **2004** and a waste microchannel **2008**. Each of these cell storage microchannels **2006** associated there with a filter **2010** disposed at the end thereof proximate to the waste microchannel **2008**. Each of the cell storage microchannels **2006** has a size that will receive a particular target cell having a particular dimension, such that the target cell will flow into the cell storage microchannel and cells of smaller size will pass through the associated filter **2010**, which filter **2010** is a microchannel with a diameter that is smaller than that of the target cell. This waste material will flow out through the waste gate or micro valve (not shown) associated with the waste microchannel **2008**. By maintaining a pressure differential between the main microchannel **2004** and the waste microchannel **2008**, the target cells will be stored within the cell storage channels **2006**. Larger cells than the target cells in the main microchannel **2004** will bypass the cell storage microchannels **2006** and pass out of the waste gate associated with the main microchannel **2004**, keeping in mind that there is required to be a lower pressure within the waste microchannel **2008** as compared to the main microchannel **2004**.

[0069] Referring now to FIG. **21**, there is illustrated an embodiment of the microfluidic chip utilizing micro valves as opposed to intermediate micropumps. In this embodiment, there are illustrated a plurality of input wells **2102** for interfacing with an initial micropump **2104** to pump fluid through a viewing window **2106** to a first reservoir **2108**. Having multiple wells **2102** allows multiple samples to be input through the viewing window **2106** or to actually mix two different materials together for flowing through the viewing window **2106** to the reservoir **2108**. The waste gate **2110** can be provided at the reservoir connected thereto via a waste microchannel **2112** to allow air/bubbles to escape. A micropump **2114** is operable to pump fluid from the reservoir **2108** to a main microchannel manifold **2116**. During this pumping operation, some type of pressure relief is required which can either be provided via one of the pumps **2104** being activated or a relief micro valve **2118** Interface with the input end of the viewing window **2106** through a relief microchannel **2120**.

[0070] Interfaced with the main microchannel manifold **2116** is a plurality of distribution micro valves **2124**. These distribution micro valves **2124** can be interfaced with various modules, as described above herein with respect to FIGS. **17-20a/b**. The only difference is that the associated distribution pump **1624** has been replaced by a distribution valve **2124**. Additionally, each of the parallel loaded testing reservoirs **312** can be individually associated with one of the distribution valves **2124** to selectively certain ones thereof for testing. Since each one of these testing reservoirs **312**, after selection, is required to be completely filled, by allow-

ing individual selection of the testing reservoirs **312**, certain ones thereof can be eliminated. It may be that, in pre-analyzing the biofluid sample, it can be predetermined that certain ones of the associated reagents in the reservoir **312** are not required the testing/analysis step and can therefore be eliminated from the step of filling. This is opposed to the embodiment of FIG. **17**, wherein all of the testing reservoirs **312** are complete the filled.

[0071] Referring now to FIGS. **22a-22b**, there is illustrated cross-sectional views of a micro valve in an open and a closed position. The substrate **402** has cover plate **440** disposed on top thereof. There are provided to microchannels **2202** and **2204** that are to be connected together with the micro valve. The microchannel **2202** is interfaced with a hole **2006** to the surface of the cover plate **440** to an opening **2208**. The microchannel **2204** is interfaced to a hole **2210** to an opening **2212** in the cover plate **440**. The micro valve has a fixed body **2214** with a membrane **2216** disposed on the surface there above to define a pumping chamber **2218**. The pumping chamber **2218** has a hole **2220** interfacing the pumping chamber **2218** with the opening **2208** on the cover plate **440**. Similarly, the hole **2212** is interfaced to the pumping chamber **2218** through a hole **2222**. The membrane **2216** is operable to reciprocate away from the surface of the fixed body **2214** exposing the top of the hole **220** in the pumping chamber **2218** to allow fluid to flow through the pumping chamber **2218** and down through the opening **2222** through the cover plate **440** and through to the microchannel **2204**. In the closed position, the membrane **2216** is forced down against the upper end of the hole **2220**. A pneumatic cavity **2230** is disposed above the membrane **2216** in a housing **2232** and interfaces with a pneumatic source through a hose **2234**. Thus, by drawing a vacuum in the pneumatic cavity **2230**, the membrane **2216** will be pulled away from the hole **2220** to allow fluid to flow and, when pressurized air is forced into the pneumatic cavity **2230**, and the membrane **2216** is forced down to the surface of the fixed body **2214** to seal the opening **2224** in a closed position.

[0072] It will be appreciated by those skilled in the art having the benefit of this disclosure of a microfluidic testing system with cell capture/analysis regions for processing a parallel and serial manner. It should be understood that the drawings and detailed description herein are to be regarded in an illustrative rather than a restrictive manner, and are not intended to be limiting to the particular forms and examples disclosed. On the contrary, included are any further modifications, changes, rearrangements, substitutions, alternatives, design choices, and embodiments apparent to those of ordinary skill in the art, without departing from the spirit and scope hereof, as defined by the following claims. Thus, it is intended that the following claims be interpreted to embrace all such further modifications, changes, rearrangements, substitutions, alternatives, design choices, and embodiments.

What is claimed is:

1. A microfluidic chip system for testing a treatment agent for a predetermined biologic material, comprising:

an input for receiving a biologic sample, the biologic sample containing the predetermined biologic material that must be treated via one of a plurality of treatment agents;

- a first reading window for enabling a detection of the predetermined biologic material within the biologic sample;
 - a first reservoir for holding the biologic sample containing the predetermined biologic material;
 - a first plurality of parallel pathways each for testing a treatment agent of the plurality of treatment agents and determining a treatment efficacy for the predetermined biologic material within the biologic sample with respect to the treatment agent;
 - a first micro-pump for pumping a portion of the biologic sample into each of the first plurality of parallel pathways from the first reservoir;
 - a second plurality of parallel pathways each for determining a dosage level of a particular one of the plurality of treatment agents with respect to the predetermined biologic material; and
 - a plurality of second micro-pumps each associated with one of the second plurality of parallel pathways for pumping a second portion of the biologic sample into a selected one of the second plurality of pathways responsive to a control input indicating the treatment agent providing the best treatment efficacy of the predetermined biologic material.
2. The system of claim 1, wherein the first plurality of parallel pathways further comprises:
- a plurality of second reservoirs for holding the portion of the biologic sample treated with one of a plurality of treatment agents; and
 - a plurality of micro-channels, each of the plurality of micro-channels interconnecting the first reservoir to the plurality of second reservoirs, each of the plurality of micro-channels having a portion thereof interiorly coated with one of the plurality of treatment agents for applying the treatment agent to the predetermined biologic material passing through the portion of the micro-channel.
3. The system of claim 2, wherein each of the plurality of micro-channels include a serpentine portion for the portion of the micro-channel.
4. The system of claim 2, wherein the first micro-pump further pumps the portion of the biologic sample through the plurality of micro-channels into the plurality of second reservoirs.
5. The system of claim 2, further including a second plurality of reading windows each associated with one of the plurality of second reservoirs for enabling a view of effects caused by application of the treatment agent to the biologic sample.
6. The system of claim 1, wherein each of the second plurality of pathways further comprises a plurality of testing modules each for applying a different dosage level of one of the plurality of treatment agents to the biologic material within the biologic sample.
7. The system of claim 6, wherein each of the plurality of testing modules further comprises:
- a third reservoir for holding the second portion of the biologic sample treated with one of a plurality of treatment agents; and
 - a micro-channel interconnecting the first reservoir to the third reservoir, the micro-channel including a portion interiorly coated with one of the plurality of treatment agents for applying the treatment agent to the predetermined biologic material passing through the micro-channel at the different dosage level.
8. The system of claim 7, wherein the plurality of testing modules are connected in series to test an efficacy of a plurality of dosage levels of the testing agent one at a time.
9. The system of claim 7, wherein the plurality of testing modules are connected in parallel to test an efficacy of a plurality of dosage levels of the testing agent at a same time.
10. The system of claim 1 further comprising a cell counter associated with the first reading window for applying an affinity label to cells of the detected biologic material within the biologic sample.
11. A microfluidic chip system for testing a treatment agent for a predetermined biologic material, comprising:
- an input for receiving a biologic sample, the biologic sample containing the predetermined biologic material that must be treated via one of a plurality of treatment agents;
 - a first reading window for enabling a detection of the predetermined biologic material within the biologic sample;
 - a first reservoir for holding the biologic sample containing the predetermined biologic material;
 - a plurality of second reservoirs for holding a portion of the biologic sample treated with one of a plurality of treatment agents;
 - a plurality of micro-channels, each of the plurality of micro-channels interconnecting the first reservoir to the plurality of second reservoirs, each of the plurality of micro-channels having a portion thereof interiorly coated with one of a plurality of treatment agents for applying the treatment agent to the predetermined biologic material passing through the portion of the micro-channel.
 - a first micro-pump for pumping the portion of the biologic sample into each of the first plurality of parallel pathways from the first reservoir;
 - a plurality of testing modules each for applying a different dosage level of one of the plurality of treatment agents to the biologic material within the biologic sample, wherein each of the plurality of testing modules further comprises:
 - a third reservoir for holding the second portion of the biologic sample treated with one of a plurality of treatment agents at a selected dosage level; and
 - a micro-channel interconnecting the first reservoir to the third reservoir, the micro-channel including a portion interiorly coated with one of the plurality of treatment agents for applying the treatment agent at the different dosage level to the predetermined biologic material passing through the micro-channel; and
 - a second micro-pump for pumping the second portion of the biologic sample into a selected one of the micro-channel responsive to a control input indicating the treatment agent providing the best treatment efficacy of the predetermined biologic material.
12. The system of claim 11, wherein each of the plurality of micro-channels include a serpentine portion for the portion of the micro-channel.
13. The system of claim 11, wherein the first micro-pump further pumps the portion of the biologic sample through the plurality of micro-channels into the plurality of second reservoirs.

14. The system of claim 11, further including a second plurality of reading windows each associated with one of the plurality of second reservoirs for enabling a view of effects caused by application of the treatment agent to the biologic sample.

15. The system of claim 11, wherein the plurality of testing modules are connected in series to test an efficacy of a plurality of dosage levels of the testing agent one at a time.

16. The system of claim 11, wherein the plurality of testing modules are connected in parallel to test an efficacy of a plurality of dosage levels of the testing agent at a same time.

17. The system of claim 11 further comprising a cell counter associated with the first reading window for applying an affinity label to cells of the detected biologic material within the biologic sample.

18. A system for testing a treatment agent for a predetermined biologic material, comprising:

an input port for receiving a biologic sample, the biologic sample containing a unique combination of a predetermined biologic material that must be treated via one of a plurality of treatment agents and a patient's biologic material;

a first plurality of testing pathways for testing a first portion of the biologic sample containing the unique combination of the predetermined biologic material and the patient's biologic material, each of the plurality of first parallel testing pathways applying a different treatment agent of a plurality of treatment agents to the first portion of the biologic sample; and

a second plurality of testing pathways for testing a second portion of the biologic sample containing the unique combination of the predetermined biologic material and the patient's biologic material in a selected pathway of the second plurality of testing pathways, the selected pathway selected responsive to a control input responsive to results of the first plurality of testing pathways, the selected pathway applying at least one dosage level of a treatment agent to the second portion of the biologic sample.

19. The system of claim 18, wherein the second plurality of treatment pathways further applies the treatment agent in series at the plurality of different dosage levels to test an efficacy of the plurality of dosage levels one at a time.

20. The system of claim 18, wherein the second plurality of treatment pathways further applies the determined treatment agent at the plurality of dosage levels in parallel to test an efficacy of the plurality of dosage levels at a same time.

21. A method for testing a treatment agent for a predetermined biologic material, comprising:

receiving a biologic sample, the biologic sample containing the predetermined biologic material that must be treated via one of a plurality of treatment agents;

holding the biologic sample containing the predetermined biologic material within a first reservoir;

pumping a portion of the biologic sample into each of a first plurality of parallel pathways from the first reservoir using a micro-pump;

applying a treatment agent of a plurality of treatment agents within each of the first plurality of parallel pathways to the portion of the biologic sample within the parallel pathway;

pumping a second portion of the biologic sample into a selected second parallel pathway associated with the selected treatment agent of a second plurality of parallel pathways from the first reservoir using a second micro-pump, the selected second pathway responsive to a control input; and

applying the selected treatment agent at a plurality of different dosage levels within the selected second parallel pathway to the second portion of the biologic sample within the second parallel pathway.

22. The method of claim 21, wherein the step of applying a treatment agent further comprises pumping the biologic sample through a plurality of micro-channels interconnecting the first reservoir with a plurality of second reservoirs to apply the plurality of treatment agents, wherein one of the plurality of treatment agents are applied in each of the plurality of micro-channels.

23. The method of claim 21, wherein the step of applying the selected treatment agent further comprises pumping the second portion of the biologic sample through a second micro-channels to a second reservoir to apply the selected treatment agent at one of a plurality of dosage levels to the second portion of the biologic sample.

24. The method of claim 21, wherein the step of applying the selected treatment agent further comprises applying the selected treatment agent in series at the plurality of different dosage levels to test an efficacy of the plurality of dosage levels one at a time.

25. The method of claim 21, wherein the step of applying the selected treatment agent further comprises applying the selected treatment agent at the plurality of different dosage levels in parallel to test an efficacy of the plurality of dosage levels at a same time.

26. The method of claim 21 further comprising the step of applying an affinity label to cells of the detected biologic material within the biologic sample using a cell counter.

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